



## Helicopter Rotors

By A McCLEMENTS, A M I MECH E  
A R T S (GLASGOW)

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H A MARSH, A F C , A F R A e S , IN THE CHAIR

### INTRODUCTION BY THE CHAIRMAN

*Ladies and Gentlemen,*

It is with pleasure that I introduce to you today MR McCLEMENTS, who is going to talk to us on the subject of " Helicopter Rotors "

MR McCLEMENTS is a relatively newcomer to the rotary wing industry and only claims a modest two years or so of direct connection, first with the Ministry of Supply and now as experimental engineer to the Helicopter Development Unit of British European Airways Corporation. Apart from this, it is quite obvious that he has given a great deal of thought and work to the subject of his lecture.

Speaking from personal experience, I can assure you that he was invaluable to all those in the industry during his time at the Ministry of Supply and will, I am sure, be equally so in his present appointment.

On behalf of the Association, may I welcome our guests and trust you will be well rewarded for coming along.

### MR A McCLEMENTS

#### INTRODUCTION

In this paper certain mathematical relationships are derived which it is thought will be helpful in the detailed consideration of rotor designs and during study of the influence of the rotor on the aircraft as a whole.

In general, the contents of the paper are straightforward insofar as they are statements of fact. However, this is not so right throughout the work because some of the assumptions made are based on incomplete data and are therefore likely to lead to controversy. In making such assumptions this possibility is appreciated, but, rather than omit them, they are included in the belief that the resulting discussion will be of general interest.

In considering the factors which influence the effect of the blade on the aircraft as a whole it soon becomes apparent that their number of possible combinations can lead to complexity unless simplifications are resorted to. In order, then, to derive expressions which are both manageable and useful, the treatment here adopted is limited where necessary to extreme cases within which operational conditions are thought likely to prevail.

A complete study of this subject would take account of the power parameter throughout. This is not done in the present work and the omission should be noted at the outset for the purpose of appreciating the limitations of some of the expressions derived.

In order to explore general trends it has been necessary to assume values for certain constants and for such parameters as disc loading and tip speed. The values so used for the constants are based on current design experience and the tip speed and disc loading adopted are chosen as representative of a conventional medium speed machine.

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## SUMMARY

(The paper is in 2 parts)

In PART I basic relationships of a general nature are derived between such variables as blade weight, centrifugal force, moment of inertia, aerodynamic lift, coning angle, and such dimensions as the radial positions of the blade centre of gravity, centre of percussion, radius of gyration and centre of resultant lift. These basic relationships are used to derive the general equation of blade equilibrium. The general equation of blade equilibrium, used in conjunction with the basic relationships, enables expressions to be determined which define the following within the limits of the assumptions stated in para 4.

- (a) Coning angle for maximum axial rotor lift on the assumption that the blade has no acceleration in the flapping plane about the flapping hinge.  
*Note*—Consideration of power requirements would show that this angle would never be used as a steady design condition, it is, however, of academic interest.
- (b) Blade weight/Aircraft weight ratio. This ratio is determined in terms of rotor angular velocity, rotor radius and coning angle.  
*Note*—While it is shown that increase in coning angle results in a depreciation of this ratio, it does not follow that it is a good thing from the weight viewpoint to adopt large hovering coning angles. Large coning angles necessitate an increase in rotor power for the same all-up-weight and the power parameter must be introduced to get an overall appreciation of the effect of coning angle on payload. This is done in (c) under.
- (c) Best hovering coning angle from viewpoint of weight economy for any given engine power.
- (d) Loss in useful load when a coning angle other than the best from the weight viewpoint is adopted.
- (e) Change in coning angle with change in blade lift.

- (f) Aircraft acceleration in the direction of the rotor axis of rotation and maximum angle of blade flap during acceleration  
*Note* —It should be understood that accelerations arising from increases in blade lift coefficient of appreciable magnitude are likely to be of short duration and made possible by the necessary power increase being supplied from the rotor kinetic energy. Such accelerations, while unlikely to be maintained, are important from the stressing viewpoint
- (g) Time taken for the blade to move from one coning angle to another when the blade lift coefficient is suddenly changed

In Part 2 the aircraft is broken down into various components and the ratio of the weight of each of these components to the all-up-weight is studied in relation to the rotor radius. On the basis of the assumed manner in which the aircraft component parts vary with the rotor size, and, in particular, that —

- (i) the ratio of part of the transmission weight to the all-up-weight varies as the square of the rotor radius, and  
 (ii) the disc loading and tip speed do not vary as the rotor radius is changed,

expressions are derived from which the following quantities can be studied —

- (a) rotor size for maximum useful load lifted, and  
 (b) rotor size for maximum useful load/all-up-weight ratio

PART 2 of this paper is meant to apply only to machines having conventional engines, since the expressions derived are not necessarily applicable to jet driven rotors with simplified transmission systems

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### LIST OF SYMBOLS

Blade radial length	$R_{Ft}$
Blade weight per unit length at radius R	$w$ Lbs/Ft
Total blade weight	$W_b$ Lbs
Moment of blade weight about flapping hinge	$M_{Wb}$ Lbs Ft
Resultant blade centrifugal force	$C_F$ Lbs
Moment of resultant blade centrifugal force about flapping hinge	$M_{C_F}$ Lbs Ft
Aerodynamic lift per unit length of blade at radius R	$l$ Lbs/Ft
Resultant aerodynamic lift on blade	$L$ Lbs
Resultant aerodynamic lift during hovering	$L_H$ Lbs
Maximum resultant aerodynamic lift on blade	$L_M$ Lbs
Moment of aerodynamic lift about flapping hinge	$M_L$ Lbs Ft
Axial component of resultant blade lift	$L \cos \beta_0$ Lbs
Coning angle of blade	$\beta_0$ RADIANS
Coning angle of blade for maximum axial lift component, when the blade has no flapping acceleration	$\beta_{M_1}$ RADIANS

Coning angle fixed by maximum lift coefficient	$\beta_M$ RADIANS
Coning angle of blade during hovering	$\beta_H$ RADIANS
Hovering coning angle for maximum useful load	$\beta_{H_1}$ RADIANS
Maximum angle of blade flap resulting from blade acceleration about flapping hinge	$\beta_F$ RADIANS
Blade flapping velocity	$\beta_0$ RADS/SEC
Blade flapping acceleration	$\beta_0$ RADS/SEC <sup>2</sup>
Blade lift coefficient	$C_L$
Maximum blade lift coefficient	$C_{LM}$
Blade lift coefficient during hovering	$C_{LH}$
Angular velocity of rotor about axis of rotation	$\omega$ RADS/SEC
Blade tip speed	$\cos\beta_0 \times \omega R$ FT/SEC
Vertical acceleration of aircraft when $\beta_0$ is zero	$N\beta_0 g$ FT/SEC <sup>2</sup>
Vertical acceleration of aircraft (general case)	$N g$ FT/SEC <sup>2</sup>
Maximum vertical acceleration which aircraft can experience when $\beta_0$ is zero	$N_{\beta_0} (\max)$ FT/SEC <sup>2</sup>
Radial position of blade centre of gravity	$k_1 R$ FT
Radial position of resultant centrifugal force on blade ( <i>i e</i> , centre of percussion)	$k_2 R$ FT
Position of resultant aerodynamic lift on blade	$k_3 \bar{R}$ FT
Moment of inertia of blade about flapping hinge	$I$ Lb FT SEC <sup>2</sup>
Radius of gyration of blade about flapping hinge	$k$ R FT
Ratio $\frac{\text{Axial lift component}}{\text{Blade weight}}$ when $\beta_0 = 0$	$\bar{C} \beta_0$
Ratio $\frac{\text{Axial lift component}}{\text{Blade weight}}$ (general case)	$\bar{C}$
Rotational energy of blade about flapping hinge when vel is $\beta_0$	$= KE$ FT Lbs
Time taken for blade to cone from one angle to another	$t$ SECS
Revolutions made by rotor in time $t$	$n$ REVS
Aircraft all-up-weight	$W$ Lbs
Weight of transmission parts dependent on rotor torque	$WT_1$ Lbs
Weight of transmission parts independent of rotor torque	$WT_2$ Lbs

Weight of engine and power plant	$W_E$ Lbs
Weight of airframe, undercarriage, furnishings, etc	$W_F$ Lbs
Weight of tail rotor blades	$W_{b_T}$ Lbs
Weight of crew	$W_c$ Lbs
Useful load	$W_u$ Lbs
Maximum useful load	$W_u$ (max) Lbs
Aircraft all-up-weight minus blade weight	$W_A$ Lbs
Maximum value of $W_A$	$W_A$ (max) Lbs
Ratio $\frac{W_u \text{ (max)}}{W_A \text{ (max)}}$	$\times$
Disc loading	$DL$ Lbs /FT <sup>2</sup>
No of blades per rotor	$Z$

## PART 1

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### ASSUMPTIONS

(a) The blade flapping hinge is on the axis of rotation. While rotors frequently have off-set flapping hinges the amount of off-set is usually small and unlikely to have any significance in the formulae derived.

(b) The blade lift acts normal to the blade surface, thus the effect of radial air flow is ignored. Since the effect of any radial flow on the direction of the resultant lift vector can only be of secondary importance it is felt that this assumption is justified.

(c) If the power input to the rotor is constant and the rotor angular speed is constant, the length of the resultant blade lift vector is constant for all coning angles from zero up to those in which we are likely to be interested. This assumption is unlikely to hold over a large range of coning angles, but it is probably accurate to a close order of approximation for coning angles from zero up to at least 15°.

(d) The aircraft has air speed only in the vertical direction.

(e) Bending in the blade is ignored. Blade deflection will reflect on the values of the aircraft momentary accelerations derived but are unlikely to seriously influence the limiting values.

(f) Air damping on the blade in the flapping plane is ignored. The effect of this assumption will be to under-estimate the time taken for the blade to move from one coning angle to another, but the assumption is unlikely to influence the order of the result which is of interest as distinct from its absolute value.

(g) In investigating general trends the values of the blade constants are assumed to be —

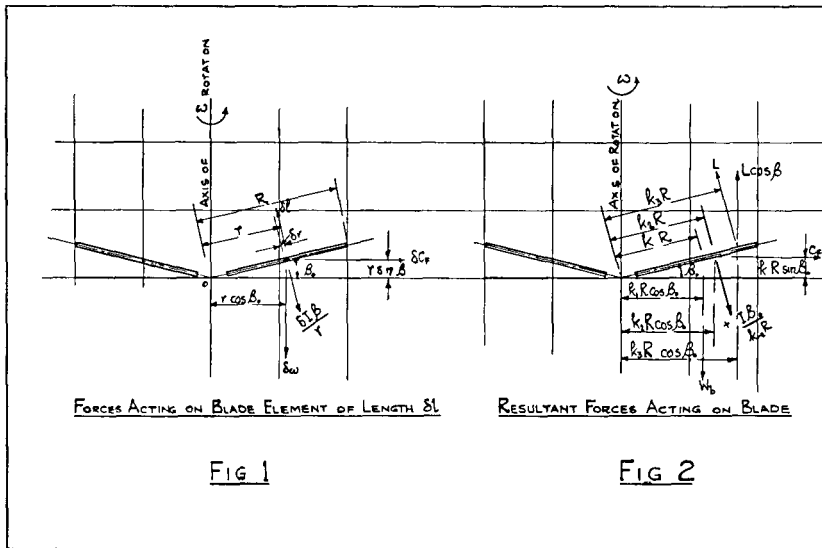
$k_1 = 0.42$  where  $k_1 R$  is the radial position of the blade C G

$k_2 = 0.56$  where  $k_2 R$  is the radial position of the blade centre of percussion

$k_3 = 0.72$  where  $k_3 R$  is the radial position of the resultant blade lift

The value of these constants will vary from one design of blade to another but probably not greatly since blades are similar insofar as they are long and narrow and of like mass distribution. The chosen values are based on current design experience.

(h) Momentary loads on the blades resulting in movements in excess of the hovering coning angle are assumed to cause no loss in blade rotational speed. This is an extreme case which is probably approached in practice because of the high rotational inertia of the rotor maintaining angular speed constant during short periods of excess blade flapping displacement.



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### BASIC RELATIONSHIPS

The following basic relationships used throughout the paper are derived from figure 1 and are applicable to any blade

(i) Blade weight  $W_b = \int_0^R w \, dr$

(ii) Moment of blade weight about flapping hinge  $M_{W_b} = \cos \beta_0 \int_0^R wr \, dr$

(iii) Blade centrifugal force  $C_F = \frac{\omega^2 \cos \beta_0}{g} \int_0^R wr \, dr$   
 $= \frac{\omega^2 M_{W_b}}{g}$

(iv) Moment of blade centrifugal force about flapping hinge  $M_{C_F} = \frac{\omega^2 \cos \beta_0 \sin \beta_0}{g} \int_0^R wr^2 \, dr$

$$\begin{aligned}
 \text{(v) Moment of inertia of blade about flapping hinge} \quad I &= \frac{1}{g} \int_0^R wr^2 dr \\
 &= \frac{M_{CF}}{\omega^2 \cos \beta_0 \sin \beta_0}
 \end{aligned}$$

$$\text{(vi) Lift on blade} \quad L \propto C_L \omega^2 \cos^2 \beta_0 \int_0^R r^2 dr$$

$$\text{(vii) Moment of blade lift about flapping hinge} \quad M_L \propto C_L \omega^2 \cos^2 \beta_0 \int_0^R r^3 dr$$

The resultant forces mentioned above are shown acting on the blade in Fig 2. From Fig 2 it follows that—

$$\text{(viii) } M_{W_b} = Wb k_1 R \cos \beta_0$$

$$\text{(ix) } M_{CF} = C_F k_2 R \sin \beta_0$$

$$\text{(x) } M_L = L k_3 R$$

$$\text{(xi) } I\beta_0 = \frac{Wb k^2 R^2}{g} \beta_0$$

$$\text{Now } \frac{Wb k^2 R^2}{g} = \frac{1}{g} \int_0^R wdr k^2 R^2 \quad \text{from (i)}$$

$$= \frac{1}{g} \int_0^R wr^2 dr \quad \text{from (v)}$$

$$\text{i.e. } k^2 = \frac{\int_0^R wr^2 dr}{R^2 \int_0^R wdr} \quad \text{(a)}$$

$$\text{Also, } M_{W_b} = \cos \beta_0 \int_0^R wr dr \quad \text{from (ii)}$$

$$= \cos \beta_0 \int_0^R wdr k_1 R \quad \text{from (i) \& (viii)}$$

$$\text{i.e. } k_1 = \frac{\int_0^R wr dr}{R \int_0^R wdr}$$

$$\text{Again, } M_{CF} = \frac{\omega^2 \cos \beta_0 \sin \beta_0}{g} \int_0^R wr^2 dr \quad \text{from (iv)}$$

$$= \frac{\omega^2 \cos \beta_0 \sin \beta_0}{g} \int_0^R wr dr k_2 R \quad \text{from (ii) \& (ix)}$$

$$k_2 = \frac{\int_0^R wr^2 dr}{R \int_0^R wr dr} \quad \text{(b)}$$

$$\text{Hence, } k_1 \times k_2 = \frac{\int_0^R wr^2 dr}{R^2 \int_0^R w dr} = k^2 \quad \text{from (a)}$$

$$\begin{aligned} \text{Hence, } I\beta_0 &= \frac{Wb}{g} k_1 k_2 R^2 \beta_0 \\ &= \frac{MW_b}{g \cos \beta_0} k_2 R \beta_0 \end{aligned} \quad \text{(c)}$$

(xi) If position of resultant inertia force on blade =  $k_4 R$ ,

$$\text{then } \frac{k_4 R}{g} \int_0^R wr dr \beta_0 = \frac{1}{g} \int_0^R wr^2 dr \beta_0 \quad \text{from (ii) \& (v)}$$

$$\text{i.e. } k_4 = \frac{\int_0^R wr^2 dr}{R \int_0^R wr dr} = k_2 \quad \text{from (b)}$$

Hence, the resultant centrifugal and inertia forces act through the same point, i.e., at a radius equal to  $k_2 R$  which is the blade centre of percussion

## 6 FUNDAMENTAL EQUATION DEFINING EQUILIBRIUM OF BLADE ABOUT FLAPPING HINGE

This relationship is obtained by considering the equilibrium of the blade about its flapping hinge. The couples acting on the blade in the flapping plane are added algebraically and equated to zero. The directions of all the couples are constant except the inertia couple which acts in opposition to the lift couple while the blade is being accelerated upwards and with the lift couple when the upward motion of the blade is being retarded.



The inertia couple is taken as -ve and +ve respectively when it acts with and against the lift couple. Taking moments about the flapping hinge, it follows that —

$$M_L - M_{W_b} - M_{C_F} - I\beta_0 = 0$$

From basic relations (iii) and C

$$M_L - M_{W_b} - \frac{\omega^2}{g} M_{W_b} k_2 R \sin \beta_0 - \frac{M_{W_b} k_2 R \beta_0}{g \cos \beta_0} = 0$$

i.e., from basic relations (viii) and (x)

$$\frac{L}{W_b} = \frac{k_1 \cos \beta_0 \left[ 1 + \frac{k_2 (\omega R)^2 \sin \beta_0}{gR} + \frac{k_2 R \beta_0}{g \cos \beta_0} \right]}{k_3} \quad 1A$$

The axial component of lift =  $L \cos \beta_0$

$$\text{Let } \mathcal{C} = \frac{\text{Axial Component of lift}}{\text{Blade Weight}}$$

so it follows that

$$\mathcal{C} = \frac{L \cos \beta_0}{W_b} = \frac{k_1 \cos^2 \beta_0 \left[ 1 + \frac{k_2 \sin \beta_0 (\omega R)^2}{gR} + \frac{k_2 R \beta_0}{g \cos \beta_0} \right]}{k_3} \quad 1$$

It will be observed from equation 1 that the axial component of lift from a particular rotor running at constant  $\omega R$  can be defined alone by constants, coning angle and blade acceleration in the flapping plane. Since blade acceleration is a transient condition the ratio  $\mathcal{C}$  may be considered within the limits of two conditions, viz —

(a) with respect to  $\beta_0$  alone

and (b) with respect to  $\beta_0$  and  $\beta_0$

Consideration of (a) will lead, among other things, to the choice of coning angle which will result in maximum useful load, also, from condition (a) the acceleration imposed on the aircraft when the lift coefficient is changed slowly may be calculated. Consideration of (b) will show the effect of sudden change in lift coefficient on the normal acceleration experienced by the aircraft.

## 7 CONING ANGLE FOR MAXIMUM AXIAL LIFT WHEN $\beta_0 = 0$

This is the condition when the blade has been accelerated to a coning angle ( $\beta_{M1}$ ) at which the flapping acceleration is zero and the resultant axial force acting on the aircraft is a maximum. This condition might

arise, say, if  $C_L$  momentarily increased and the blade coned and stabilised itself at a new angle without appreciable loss in rotational speed  
 When  $\beta_0 = 0$  equation 1 becomes

$$\mathcal{C}\beta_0 = \frac{L \cos \beta_0}{W_b} = \frac{k_1 \cos^2 \beta_0}{k_3} \left[ 1 + \frac{k_2 \sin \beta_0 (\omega R)^2}{gR} \right] \quad 2$$

The value of  $\mathcal{C}\beta_0$  thus defined is a maximum when

$$\sin \beta_{M1} = \frac{-2 + \sqrt{4 + 12 \left[ \frac{k_2 (\omega R)^2}{gR} \right]^2}}{6 k_2 (\omega R)^2 / gR} \quad 2A$$

Consideration of equation 2A shows that to a close order of approximation  $\beta_{M1}$  is constant for all rotor sizes and tip speeds in which we are likely to be interested, i.e.,

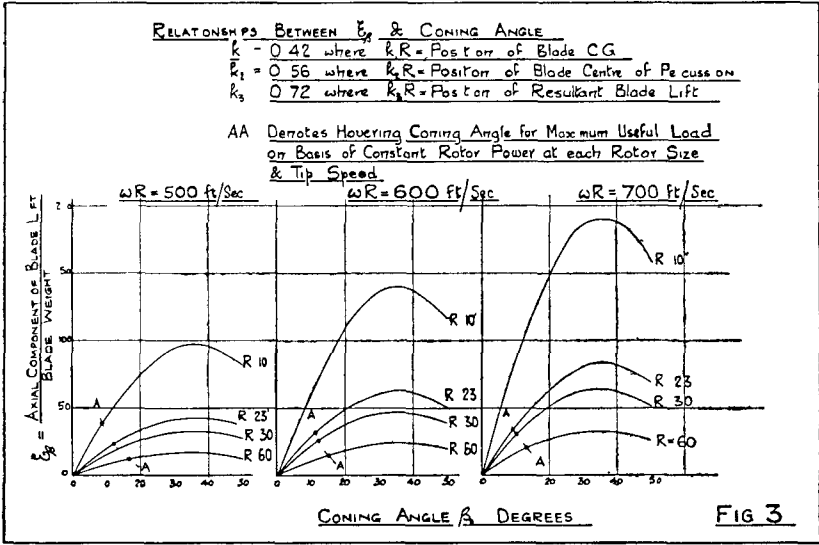
$$\sin \beta_{M1} = \frac{\sqrt{12}}{6} \text{ or } \beta_{M1} = 35^\circ$$

This means that any helicopter rotor is giving its maximum axial lift when coned at an angle of about  $35^\circ$ . This point may best be illustrated by an exaggeration, i.e., a helicopter which can just lift itself when the rotor is coned to  $35^\circ$  can never carry more load because further increase in coning angle will not result in any increase in axial lift. It should be noted that  $35^\circ$  is not the best coning angle from the viewpoint of carrying maximum useful load—see para 9, further, the power required to drive a rotor coned at  $35^\circ$  would be excessive.

The actual values of  $\mathcal{C}\beta_0$  are dependent on the constants  $k_1$ ,  $k_2$  and  $k_3$ , and will vary as between blades of different design. It is thought, however, that these constants cannot vary greatly between different designs, also that the general relationship may be studied by assuming the following mean values for these constants —

$$\begin{aligned} k_1 &= 0.42 \\ k_2 &= 0.56 \\ k_3 &= 0.72 \end{aligned}$$

Using these assumed values for the constants the relationship between  $\mathcal{C}\beta_0$  and  $\beta_0$ , as defined in equation 2, are plotted in Fig 3 for various values of  $(\omega R)$  and radius (R). The depreciation in  $\mathcal{C}\beta_0$  as the size of the rotor increases and as  $\omega R$  and coning angle decrease is apparent from this figure.



**8 RELATIONSHIP BETWEEN THE BLADE WEIGHT/AIRCRAFT WEIGHT RATIO,  $\omega R$ , RADIUS AND CONING ANGLE**

This relationship is derived from equation 2, which is the general equation relating blade weight to axial lift

Since aircraft weight  $\propto L_H \cos \beta_H$ , it follows that —

$$\frac{W_b}{W} = \frac{k_3}{k_1 \cos^2 \beta_H \left[ 1 + \frac{\sin \beta_H k_2 (\omega R)^2}{gR} \right]} \tag{3}$$

To a close order of approximation

$$\frac{W_b}{W} = \frac{g k_3 R}{k_1 k_2 \cos^2 \beta_H \sin \beta_H (\omega R)^2} \tag{3A}$$

Using the previously assumed values for the constants  $k_1, k_2, k_3$ , expression 3A becomes

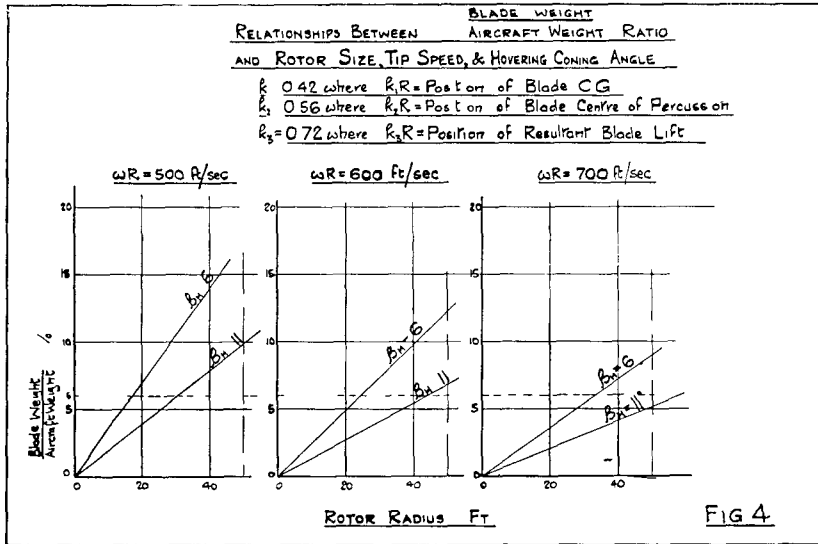
$$\frac{W_b}{W} = \frac{90.8 R}{\cos^2 \beta_H \sin \beta_H (\omega R)^2} \tag{3B}$$

Expression 3B is plotted in Fig 4 for various values of  $R, \beta_H$  and  $(\omega R)$ . It will be observed from this figure that economy in the  $\frac{W_b}{W}$  ratio is achieved by working to large hovering coning angles and high tip speeds

It is of interest to note from Fig 4 that, if it were feasible from constructional considerations to build a blade of any size for a  $\frac{Wb}{W}$  ratio of say, 6%, and, if forward speed set a limit of, say, 600 ft/sec to rotational tip speed, then

- (a) the economical limit of rotor size would be 86 ft when  $\beta_H$  is  $11^\circ$ ,
- and (b) the economical limit of rotor size would be 48 ft when  $\beta_H$  is  $6^\circ$

The above follows, since larger sizes necessitate an increase in the  $\frac{Wb}{W}$  ratio above the 6% figure



9      **BEST HOVERING CONING ANGLE FROM VIEWPOINT OF WEIGHT ECONOMY**

While expression 3 enables a study to be made of the effect of change in certain variables on the blade weight/aircraft weight ratio, it does not suggest what the hovering coning angle should be in order to achieve a high useful load. If we take any helicopter, and if we lighten the blades, but change nothing else except the payload, it follows that there must be some coning angle at which the payload is a maximum, because —

- (a) on the one hand, we are saving blade weight, part of which can appear as increased payload
- and (b) on the other hand, we are reducing the all-up-weight because we have not materially changed the length of the resultant lift vector, but we have given it a greater inclination and hence a smaller axial component which must result in a decrease in payload

Hence, for constant engine power, increase in hovering coning angle has a twofold effect, namely, blade weight comes down, but so also does

the all-up-weight. It follows, then, that in order to achieve maximum weight economy the hovering coning angle should be so chosen that the difference between the all-up-weight and the sum of the blade weights is a maximum, *i.e.*,

$$W_A = W - zW_b \text{ should be a maximum}$$

The coning angle which will satisfy this condition will obviously be dependent on what happens to the length of the resultant lift vector when the coning angle changes, but the rotor power does not. Because it would seem a reasonable assumption to make, and in the absence of more reliable information, the above argument is continued on the basis that the length of the resultant lift vector is constant for constant rotor power at all hovering coning angles in which we are likely to be interested.

Since,

$$W_A = W - zW_b$$

and  $W = zL \cos \beta_H$  and  $W_b = Wg k_3 R$

$$\frac{2g k_3 R}{k_1 k_2 \cos^2 \beta_H \sin \beta_H (\omega R)^2} \text{ from 3A}$$

$$W_A = zL \left[ \cos \beta_H - \frac{2g k_3 R}{k_1 k_2 (\omega R)^2 \sin 2\beta_H} \right] \quad 4$$

The value of  $\beta_H$  which results in a maximum value of  $W_A$  can best be obtained graphically from equation 4. This is done in Fig 5, using the previously assumed values for the constants  $k_1$ ,  $k_2$ , and  $k_3$ , and various values of  $R$  and  $(\omega R)$ . The optimum hovering angles from the weight viewpoint thus obtained are included in Fig 3, from which it will be observed that —

- (a) for any given rotor, increase in  $\omega R$  results in a decrease in the value of best hovering coning angle from the overall weight viewpoint
- and (b) for any given  $\omega R$ , increase in rotor size results in an increase in the value of the best hovering coning angle from the overall weight viewpoint

A typical figure for the optimum hovering coning angle is  $11^\circ$  when  $R$  is 23 ft and  $\omega R$  is 600 ft/sec

#### 10 LOSS IN USEFUL LOAD WHEN A HOVERING CONING ANGLE OTHER THAN THE OPTIMUM FROM THE WEIGHT VIEWPOINT IS ADOPTED

Consider the case when the helicopter blades are replaced by ones of like aerodynamic properties and mass distribution, but of different weight. Let the engine, transmission system and fuselage be unchanged. The power available at the rotor will then be constant, but the coning angle will change because of the change in blade weight.

On the grounds of the argument outlined in para 9 there will be a best hovering coning angle from the viewpoint of achieving a maximum value of  $W_A$ . Since nothing in the fuselage is altered this best hovering

angle will result in a maximum value of useful load. Again, if a coning angle other than the best is chosen,  $W_A$  will decrease by an amount which must be subtracted from the useful load.

Let  $\beta_{H1}$  be the best hovering coning angle, i.e., the value of  $\beta_H$  which gives the maximum value of  $W_A$  is defined in equation 4.

Let the maximum value of  $W_A$  be  $W_A(\max)$ .

Let the maximum useful load be  $W_u(\max) = xW_A(\max)$ .

Let the hovering coning angle adopted be  $\beta_H$ .

Then the ratio of the useful load achieved to the maximum useful load is

$$\frac{W_u}{W_u(\max)} = \frac{xW_A(\max) - (W_A(\max) - W_A)}{xW_A(\max)}$$

or, from equation 4

$$\frac{W_u}{W_u(\max)} = \frac{1}{x} \left[ \frac{k_1 k_2 (\omega R)^2 \cos \beta_H - 2gk_3 R \operatorname{cosec} 2\beta_H}{k_1 k_2 (\omega R)^2 \cos \beta_{H1} - 2gk_3 R \operatorname{cosec} 2\beta_{H1}} + x - 1 \right] \quad 5$$

In order to examine the variation in the  $\frac{W_u}{W_u(\max)}$  ratio with hovering

coning angle, equation 5 is plotted in Fig. 6 for rotors of 23 ft and 30 ft radius running at  $\omega R$  of 600 ft/sec. The values of the constants  $k_1$ ,  $k_2$  and  $k_3$  are as previously assumed and the maximum useful load achieved at the optimum hovering coning angle is taken as 0.25  $W_A$ . It will be observed that under these conditions, which approximate to typical modern practice, and when  $R$  is 23 ft, the useful load at a  $6^\circ$  hovering angle is 94% of what it would be at the optimum hovering coning angle which is  $11^\circ$ . At a hovering coning angle of  $4^\circ$ ,  $\frac{W_u}{W_u(\max)}$  drops to about 80%.

$$\frac{W_u}{W_u(\max)}$$

## 11 RELATIONSHIP BETWEEN HOVERING CONING ANGLE AND LIFT COEFFICIENT

It will be appreciated that it is essential for the operator to be able to apply lift coefficients greater than the normal hovering lift coefficient for the purpose of catering for growth in all-up-weight, enabling the aircraft to accelerate, and to compensate for decrease in air density with increase in altitude. It is of interest to enquire what the relationship between coning angle and lift coefficient is under conditions when the blade has no acceleration about its flapping hinge, e.g., say, when the all-up-weight changes.

This may be done as follows —

From relationship (v<sub>1</sub>) of para 5 it follows that

$$L \cos \beta_0 \propto C_{LH} \cos^3 \beta_0 \quad \& \quad L_H \cos \beta_H \propto C_{LH} \cos^3 \beta_H$$

From equation 2

$$L \cos \beta_0 \propto \cos^2 \beta_0 \left[ \frac{1 + \frac{k_2 \sin \beta_0 (\omega R)^2}{gR}}{gR} \right]$$

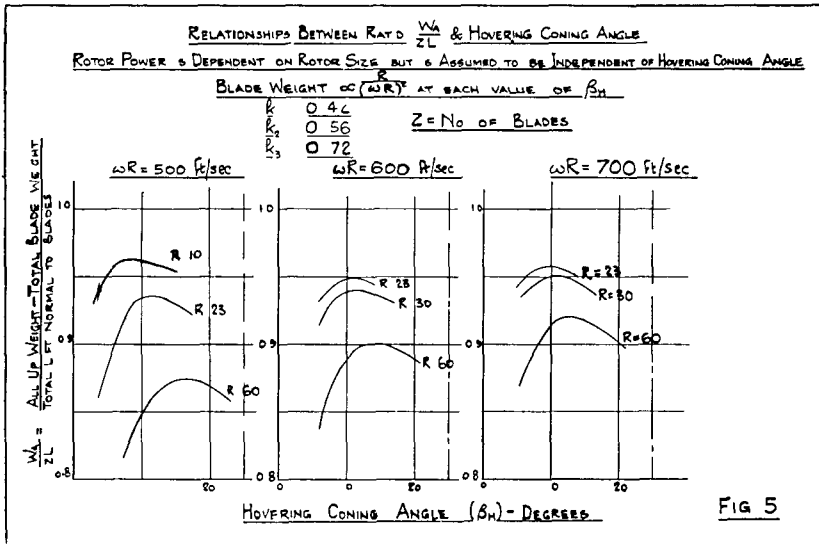
$$\& \quad L_H \cos \beta_H \propto \cos^2 \beta_H \left[ \frac{1 + \frac{k_2 \sin \beta_H (\omega R)^2}{gR}}{gR} \right]$$

Hence,

$$\frac{C_L}{C_{LH}} = \frac{\cos \beta_H}{\cos \beta_0} \left( \frac{1 + \frac{k_2 \sin \beta_0 (\omega R)^2}{gR}}{1 + \frac{k_2 \sin \beta_H (\omega R)^2}{gR}} \right) \quad 6$$

Since at normal hovering coning angles the couple resulting from blade weight is small compared with the centrifugal couple, the expression may be simplified to a close order of approximation thus —

$$\frac{C_L}{C_{LH}} = \frac{\tan \beta_0}{\tan \beta_H} \quad 6A$$



In determining the influence of blade lift on the axial acceleration experienced by the aircraft it is desirable to consider the two conditions mentioned in para 6, i.e.,  $\beta_0 = 0$  and  $\beta_0$  real. The first condition determines the aircraft axial loading when the blade has no acceleration about the flapping hinge but is displaced to some coning angle  $\beta_0$  greater than  $\beta_H$ . The second condition determines the aircraft axial loading while the blade is being accelerated from  $\beta_H$  to  $\beta_0$ . If the acceleration is of sufficient magnitude the blade will exceed  $\beta_0$  momentarily by an amount which may be sufficient to give rise to momentary accelerations appreciably in excess of the values determined by considerations of  $\beta_0 = 0$ .

In case (a) under, the case when  $\beta_0 = 0$  is considered, in case (b) under, the effect of making  $\beta_0$  real is investigated. In both cases it is assumed that there is no loss in  $\omega$  during the manoeuvre.

Case (a) when  $\beta_0 = 0$

Let  $N_{\beta_0}$  = vertical load factor when  $\beta_0 = 0$

Let  $L \cos \beta_0$  = axial component of blade lift

Let  $L_H \cos \beta_H$  = axial component of blade lift during hovering

$$N_{\beta_0} = \frac{L \cos \beta_0}{L_H \cos \beta_H} = \frac{C_L \cos^3 \beta_0}{C_{L_H} \cos^3 \beta_H} \text{ from relation (vi) of paragraph 5}$$

$$= \frac{\cos^2 \beta_0 \left[ 1 + \frac{k_2 \sin^2 \beta_0 (\omega R)^2}{gR} \right]}{\cos^2 \beta_H \left[ 1 + \frac{k_2 \sin^2 \beta_H (\omega R)^2}{gR} \right]} \text{ from equn 2} \quad 7$$

Hence,

$$N_{\beta_0(\max)} = \frac{C_{L_M} \cos^3 \beta_M}{C_{L_H} \cos^3 \beta_H} = \frac{\cos^2 \beta_M \left[ 1 + \frac{k_2 \sin^2 \beta_M (\omega R)^2}{gR} \right]}{\cos^2 \beta_H \left[ 1 + \frac{k_2 \sin^2 \beta_H (\omega R)^2}{gR} \right]} \quad 7A$$

For any given value of  $\beta_H$  the equivalent value of  $\beta_M$  can be found from 6A provided the ratio  $\frac{C_{L_M}}{C_{L_H}}$  is known. Also, the most economical

value of  $\beta_H$  can be found from equation 4



When  $\omega R = 600 \text{ ft/sec}$ ,  $R = 23 \text{ ft}$  and the constants are as before, the most economical hovering coning angle is shown in para 9 to be  $11^\circ$ . If  $C_{LM}$  is taken as 3, then, from equation 6A,  $\beta_M$  is  $30^\circ$  and, from equation

$$\frac{C_{LH}}{C_{LM}}$$

7A,  $N_{\beta_0}(\text{max}) = 2.0$ . If the hovering coning angle is changed from  $11^\circ$  to  $6^\circ$  the equivalent value of  $N_{\beta_0}(\text{max})$  is 2.6. The relationship between  $N_{\beta_0}$  and  $\beta_0$  is shown graphically in Fig 7 for the cases when  $\beta_H = 6^\circ$ ,  $\beta_H = 11^\circ$ ,  $C_{LM} = 3$ ,  $R = 23 \text{ ft}$  and  $\omega R = 600 \text{ ft/sec}$

$$\frac{C_{LH}}{C_{LM}}$$

Case (b) when  $\beta_0$  is real

When the blade is being accelerated about the flapping hinge it will be seen from Fig 2 that the axial lift component is

$$\left( L \pm \frac{I\beta_0}{k_2 R} \right) \cos \beta_0$$

Hence, the axial load factor  $N = \frac{\left( L \pm \frac{I\beta_0}{k_2 R} \right)}{W} \cos \beta_0 - 8A$

From expression 1A

$$\beta_0 = \frac{\cos \beta_0 g}{k_2 R} \left( \frac{k_3 L}{W_b k_1 \cos \beta_0} - 1 - \frac{k_2 \sin \beta_0 (\omega R)^2}{g R} \right) - 8B$$

By substituting the value of  $\beta_0$  defined by 8B in equation 8A, it may be shown that

$$\frac{L \cos \beta_0}{W} = \frac{N - \frac{W_b k_3}{W k_2} \mathcal{E}_{\beta_0}}{1 - k_3/k_2}$$

Since, from equation 2,

$$\frac{W_b \mathcal{E}_{\beta_0}}{W} = \frac{L \cos \beta_0}{W} N_{\beta_0}$$

and since,

$$\left. \begin{aligned} W &\propto L_H \cos \beta_H \propto C_{LH} \cos^3 \beta_H \\ &\& L \cos \beta_0 \propto C_L \cos^3 \beta_0 \end{aligned} \right\} \begin{array}{l} \text{from relation (vi)} \\ \text{of paragraph 5} \end{array}$$

it follows that

$$\frac{C_L \cos^3 \beta_o}{C_{LH} \cos^3 \beta_H} = \frac{N - N_{\beta_o} k_3/k_2}{1 - k_3/k_2}$$

$$i.e. \quad N = \frac{C_L \cos^3 \beta_o}{C_{LH} \cos^3 \beta_H} - k_3/k_2 \left( \frac{C_L \cos^3 \beta_o}{C_{LH} \cos^3 \beta_H} - N_{\beta_o} \right) - 8$$

In equation 8  $\frac{C_L}{C_{LH}}$  denotes any change in lift coefficient which the operator chooses to select instantaneously at any coning angle  $\beta_o$  and is not necessarily the value, defined by equation 6, required for static equilibrium. Also, in equation 8,  $N_{\beta_o}$  is the load factor imposed on the aircraft by virtue of coning angle alone, *i.e.*, as defined by equation 7. The above may be followed more clearly by assuming that during hovering  $C_{LH}$  is suddenly increased to  $C_{LM}$ . Then the instantaneous value of  $N$  becomes

$$N = \frac{C_{LM}}{C_{LH}} - k_3/k_2 \left( \frac{C_{LM}}{C_{LH}} - 1 \right)$$

However, as the coning angle increases to some angle  $\beta_o$  greater than  $\beta_H$ , because of the blade's upward acceleration about the flapping hinge, the axial load factor becomes —

$$N = \frac{C_{LM} \cos^3 \beta_o}{C_{LH} \cos^3 \beta_H} - k_3/k_2 \left( \frac{C_{LM} \cos^3 \beta_o}{C_{LH} \cos^3 \beta_H} - N_{\beta_o} \right)$$

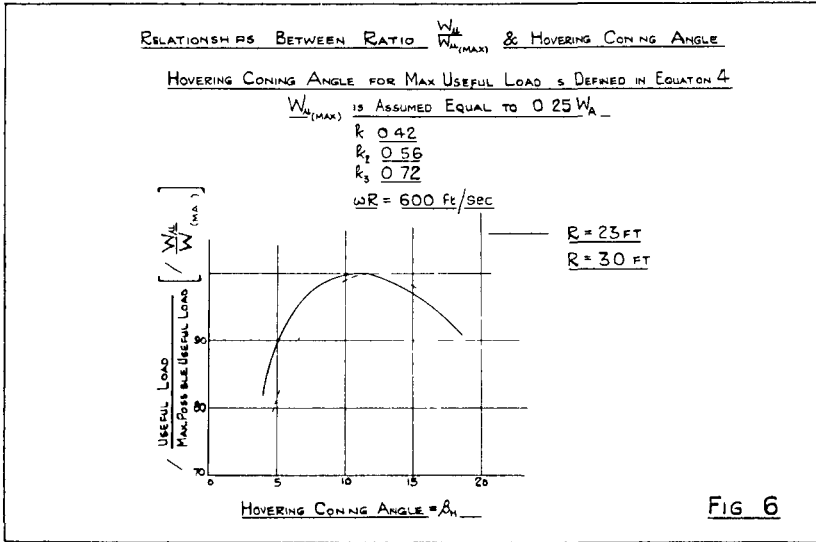
where  $N_{\beta_o}$  is as defined by equation 7

Using our usual assumed values for the constants and a  $\frac{C_{LM}}{C_{LH}}$  ratio of 3,

the relationship between  $N$  and  $\beta_o$ , as defined by equation 8, is plotted on Fig 7

Also plotted on Fig 7 is the relationship between  $N_{\beta_o}$  and  $\beta_o$ , as defined by equation 7. It will be seen from Fig 7 that at coning angles less than  $\beta_M$  sudden increase in blade lift may give momentary relief to the aircraft as compared with the case when the increase in blade lift is made slowly. The extent of the relief is dependent on the relative positions of the blade centre of pressure and centre of percussion ( $\frac{k_3}{k_2}$ ). When the blade overshoots

the equilibrium position and is being retarded there may be an increase in axial loading caused by the reversed sense of the inertia term. In order to



determine the maximum value of  $N$  it is necessary, then, to determine if the expression 8 reaches a maximum before or after the blade has reached its maximum angle of flap resulting from acceleration

The maximum coning angle resulting from acceleration may be obtained by equating the gain in kinetic energy of the blade during acceleration about the flapping hinge to its loss in kinetic energy during retardation

In general terms the gain in KE is  $\frac{1}{2} I \beta_0^2$

From expression 1A

$$\beta_0 = \frac{g}{k_2 R} \left( \frac{k_3 L W}{k_1 W_b W} - \cos \beta_0 - \frac{k_2 \cos \beta_0 \sin \beta_0 (\omega R)^2}{g R} \right)$$

From the fundamental relationship between velocity, distance, and acceleration ( $v = \beta_0^2 = 2\beta_0 d\beta_0$ ),

$$\beta_0^2 = 2 \int_{\beta_1}^{\beta_2} \beta_0 d\beta_0 \quad (a)$$

Obviously,  $\beta_0 = 0$  when  $\beta_0 = \beta_H$  and  $\beta_0$  is a maximum when  $\beta_0 = \beta_M$

Hence, since  $W \propto C_{LH} \cos^3 \beta_H$

$$KE_{(max)} = W_b k_1 R \int_{\beta_H}^{\beta_M} \left( \frac{k_3 C_L \cos^2 \beta_0 W}{k_1 C_{LH} \cos^3 \beta_H W_b} - \cos \beta_0 - \frac{k_2 \cos \beta_0 \sin \beta_0 (\omega R)^2}{g R} \right) d\beta_0$$

Let the blade reach a maximum coning angle during retardation of  $\beta_F$  which is greater than  $\beta_M$ . Then the loss in blade K E

$$= \frac{1}{2} I_{\beta_M} \int_{\beta_M}^{\beta_F} -\beta_0 d\beta_0$$

Equating the energy gain to the energy loss it follows that

$$\frac{k_3 W_{CL} (\beta_F - \beta_H + \frac{1}{2} (\sin 2\beta_F - \sin 2\beta_H)) + \sin \beta_H - \sin \beta_F}{2 k_1 W_b C_{LH} \cos^3 \beta_H} + \frac{k_2 (\omega R)^2 (\cos 2\beta_F - \cos 2\beta_H)}{4gR} = 0 \quad 9$$

When  $\frac{C_L}{C_{LH}} = 3$ ,  $\beta_{H1} = 11^\circ$ ,  $\omega R = 600$  ft/sec, and  $R = 23$  ft, it follows from equation 3 that  $W/W_b = 33$ , and equation 9 becomes

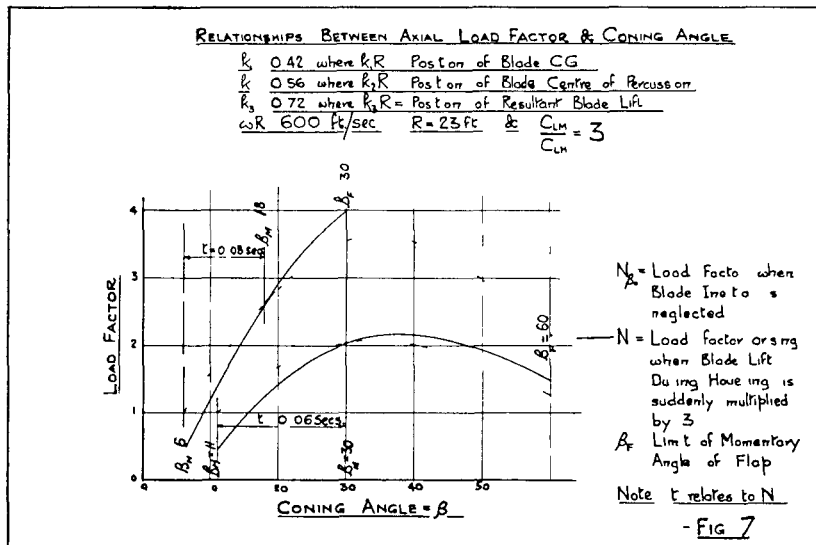
$$\beta_F + \frac{1}{2} \sin 2\beta_F + 765 \cos 2\beta_F = 1089, \quad - 9A$$

which is satisfied when  $\beta_F = 60^\circ$

When  $\frac{C_L}{C_{LH}} = 3$ ,  $\beta_H = 6^\circ$ ,  $\omega R = 600$  ft/sec, and  $R = 23$  ft, it follows from equation 3 that  $\frac{W}{W_b} = 17$ , and equation 9 becomes

$$\beta_F + \frac{1}{2} \sin 2\beta_F + 157 \cos 2\beta_F = 1739 \quad - 9B$$

which is satisfied when  $\beta_F = 30^\circ$



By comparing the above values of  $\beta_F$  with Fig 7 it will be seen that the maximum values of  $N$  are 2.2 and 4 when  $\beta_H$  is  $11^\circ$  and  $6^\circ$  respectively. Thus, it can be concluded that the effect of not working to the optimum blade weight is twofold since, in addition to loss in useful load, the aircraft is liable to experience higher normal accelerations for the same value of the

$$\frac{C_L}{C_{LH}}$$

### 13 RELATIONSHIP BETWEEN TIME, ROTOR ANGULAR DISPLACEMENT AND ANGLE OF FLAP

It is of interest to know the order of the time taken for the blade to move from its equilibrium position at one value of  $C_L$  to its equilibrium position at another

The fundamental relationship is

$$\beta_o = \beta_x t$$

where  $\beta_x$  is the average acceleration over the angular displacement from the blade's position of rest to the position when the velocity is  $\beta_o$

Hence,

$$\beta_x = \frac{\beta_1 \int_{\beta_1}^{\beta_2} \beta_o d\beta_o}{\beta_2 - \beta_1}$$

and using relation (a), on page 20,

$$t = \frac{\sqrt{\beta_1 \int_{\beta_1}^{\beta_2} \beta_o d\beta_o (\beta_2 - \beta_1^2)}}{\beta_1 \int_{\beta_1}^{\beta_2} \beta_o d\beta_o}$$

i.e.,

$$t = \frac{\sqrt{2} (\beta_2 - \beta_1)}{\sqrt{\beta_1 \int_{\beta_1}^{\beta_2} \beta_o d\beta_o}}$$

Hence, in general terms, the time taken for the blade to move from coning angle  $\beta_1$ , to coning angle  $\beta_2$  under acceleration  $\beta_o$  as defined by equation 8B is

$$t = \frac{\sqrt{2} (\beta_2 - \beta_1)}{\sqrt{\frac{g}{k_2 R} \left[ \frac{k_3 W C_L (\beta_2 - \beta_1 + \frac{1}{2} (\sin 2\beta_2 - \sin 2\beta_1))}{2 k_1 W_b C_{LH} \cos^3 \beta_H} - \sin \beta_2 + \sin \beta_1 + \frac{k_2 (\omega R)^2 (\cos 2\beta_2 - \cos 2\beta_1)}{4gR} \right]}} \quad - 10$$

If the number of revolutions made by the rotor in time  $t = n$ , then

$$n = \frac{\omega t}{2\pi} \quad 11$$

where  $t$  is as defined in equation 10

Using relations 10 and 11 it follows that when  $\beta_1 = \beta_H = 11^\circ$ , when

$$\beta_2 = \beta_M = 30^\circ, \text{ when } \frac{C_{LM}}{C_{LH}} = 3, \omega R = 600 \text{ ft/sec, and } R = 23 \text{ ft,}$$

the time taken for the blade to move from the hovering coning angle to  $\beta_M$  is about 0.06 sec, and the corresponding angular rotor displacement is about  $\frac{1}{4}$  REV. The equivalent figures when  $\beta_1 = 6^\circ$  and  $\beta_2 = 18^\circ$  are 0.08 sec and  $\frac{1}{3}$  REV respectively. The effect of air damping is neglected in the calculations and this will lead to a slight underestimate of  $t$  and  $n$ .

## PART 2

### 14 PROBABLE RELATIONSHIPS BETWEEN ROTOR SIZE, MAXIMUM USEFUL LOAD AND PERCENTAGE USEFUL LOAD

It is obvious that the total load which any blade can support is the vertical component of its axial lift, *i.e.*,  $L \cos \beta_0$

In the hovering case the vertical component of rotor axial lift ( $zL_H \cos \beta_H$ ) must overcome the weights of the various parts which constitute the aircraft, *i.e.*, the blades, transmission, engine and power plant, airframe, tail rotor (if any), crew weight and useful load. If we knew how all these aircraft parts except useful load varied with rotor size we could equate them to  $L_H \cos \beta_H$  and study the variation in useful load with rotor size. Since we do not know exactly how these quantities vary with rotor size it is necessary to assume possible ways in which they might vary and in the following treatment this is done in the belief that, even should the assumptions be wrong, the overall method adopted is correct and therefore capable of application when reliable data about component weight variation with rotor size are available.

Let us now consider what the various major aircraft components are and how they might vary with rotor size if, say, we keep the disc loading and tip speed constant.

MAJOR COMPONENT	ASSUMPTION
$W_{T_1}$ = That part of the transmission the weight of which must be dependent on rotor torque	<p>Part of the transmission must run at rotor speed, while the speed of the remainder of the transmission can be varied by suitable gearing to counter torque and weight increase with growth in rotor size. The manner in which the weight of the transmission running at rotor speed varies with varying rotor radius is not very clear, however, there seems to be an indication that <math>\frac{W_{T_1}}{W}</math> varies as the square of the rotor size. In the absence of more complete data this law will be assumed, but the limitations of the basis of the assumption should be borne in mind when examining the results which the expressions to be derived will show for useful load and percentage useful load.</p>
$W_{T_2}$ = that part of the transmission the weight of which can be made independent of rotor torque	<p>Part of the transmission need not run at rotor speed and hence need not be subjected to rotor torque because angular speed variation can be used to counter growth in torque and weight. In the absence of more accurate data, <math>W_{T_2}</math> is assumed to be constant for all <math>\frac{W}{W}</math> values of rotor size.</p>
$W_E$ = engine and power plant	<p><math>W_E</math> is dependent on the power requirements of the rotor and the power/weight ratio of the engine. For constant tip speed and disc loading the power requirements of the rotor may be shown to be proportional to the aircraft weight. Hence, since the power/weight ratio of conventional engines is more or less constant, <math>W_E</math> can be taken as constant <math>\frac{W}{W}</math> for rotors of different size, but having the same tip speed and disc loading. <math>W_E</math> is then assumed to be constant <math>\frac{W}{W}</math> when the tip speed and the disc loading are constant.</p>

MAJOR COMPONENTS

ASSUMPTIONS

$W_F$  = airframe, including landing gear, furnishings, etc

For any given configuration,  $W_F$  is likely to be proportioned to the all-up-weight

$W_F$  is then assumed to be constant  $\frac{W_F}{\bar{W}}$

$W_b$  = Main rotor blades

$W_b$  has been studied in Part 1 of this paper and it is shown in equation 3A that  $W_b$  is proportional to  $R$  for

$\frac{W_b}{\bar{W}}$   $(\omega R)^2$  constant coning angle

$W_{bT}$  = Tail rotor blades

$W_{bT}$  will vary with  $R$  because the lift required from the tail rotor blades will vary with the main rotor torque in order to achieve balance. Exact treatment would show  $W_{bT}$  to obey a law similar

$\frac{W_{bT}}{\bar{W}}$  to equation 3. However, in practice, the tail rotor usually operates at such a low coning angle that any weight increase could be offset by a slight increase in coning angle. Hence, it is assumed that  $W_{bT}$  can be regarded as

$\frac{W_{bT}}{\bar{W}}$  constant for all values of  $R$  in which we are likely to be interested

$W_c$  = Crew weight

$W_c$  is charged to the aircraft tare weight because this weight cost must be met before the aircraft can be operated and, hence, it is as much a part of the aircraft as any other essential component.  $W_c$  will not vary with rotor size, but will depend only on the number of crew members carried. Hence,  $W_c$  can be taken as constant if we assume, say, only one crew member.  $\frac{W_c}{\bar{W}}$ , however, is not constant

$W_u$  = Useful load including fuel, oil, freight, passengers, but excluding crew

$W_u = W - W_{T1} - W_{T2} - W_E - W_F - W_b - W_{bT} - W_c$

Now,  $W = W_{T1} + W_{T2} + W_E + W_F + W_b + W_{bT} + W_c + W_u$  — 12



On the basis of the above assumptions, equation 12 may be re-written thus —

$$\frac{W_u}{W} = 1 - \frac{(W_{T_2} + W_E + W_F + W_{b_T}) - C_1 R^2 - \frac{C_2 R}{(\omega R)^2} - \frac{W_c}{\pi R^2 DL}}{W} \quad - 12A$$

$$\text{and } W_u = \pi R^2 DL \left[ \frac{1 - (W_{T_2} + W_E + W_F + W_{b_T}) - C_1 R^2 - \frac{C_2 R}{(\omega R)^2} - \frac{W_c}{\pi R^2 DL}}{W} \right] \quad - 12B$$

where  $C_1$  and  $C_2$  are constants

From 12A, it will be observed that the ratio  $\frac{W_u}{W}$  has a turning value

which can best be obtained by using the appropriate values of the constants and plotting the ratio against the variable  $R$

From equation 12B, it can be shown that for constant  $\omega R$  and  $DL$ ,  $W_u$  is a maximum when —

$$R = \frac{\frac{-3C_2}{(\omega R)^2} + \sqrt{\left[ \frac{3C_2}{(\omega R)^2} \right]^2 + 32C_1 \left[ 1 - \frac{W_{T_2} + W_E + W_F + W_{b_T}}{W} \right]}}{8C_1} \quad - 12C$$

In considering equations 12A, B and C, in the light of the assumptions made above, it will be observed that  $\frac{W_E}{W}$  is only constant when the tip speed

and disc loading are constant, also, in deriving the expression  $\beta_H$  has been assumed constant. Hence, general deduction by the application of a set of numerical values for the constants in these equations is not possible. However, for a given set of values for tip speed, disc loading and hovering coning angle  $\frac{W_u}{W}$  and  $W_u$  can be calculated. This has been done for an

ordinary commercial type helicopter designed to achieve a top speed of about 150 m p h and having a disc loading of 3 lbs /ft<sup>2</sup>, a tip speed of 600 ft/sec, and hovering coning angles of 6° and 11°. The results are shown on Fig 8 and are based on the following values for the constants —

$$\frac{W_{T_1}}{W} = 8\% \text{ when } R \text{ is } 23 \text{ ft, which results in a value of } C_1 = \frac{154}{10^4}$$

$$\frac{W_{T_2} + W_E + W_F + W_{b_T}}{W} = 0.6$$

$$\frac{W_b}{W} = 6\% \text{ when } \omega R = 600 \text{ ft/sec and } R = 23 \text{ ft, which leads to a value of } C_2 = 945 \text{ when } \beta_H = 6^\circ \text{ and } 657 \text{ when } \beta_H = 11^\circ$$

$$W_c = 200 \text{ lbs}$$

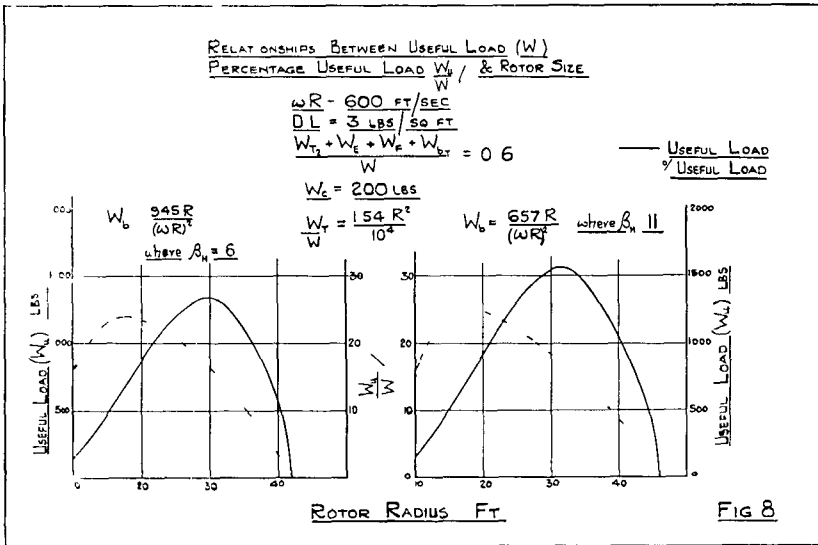
It will be observed that the following results are obtained for our commercial type helicopters having one crew member, a disc loading of 3 lbs /ft<sup>2</sup> and an  $\omega R$  of 600 ft /sec —

- |     |   |             |
|-----|---|-------------|
| (a) | (i) Rotor size for maximum useful weight lifted when $C_2 = 945$ ( $\beta_H = 6^\circ$ )    | = 60 ft dia |
|     | (ii) Equivalent useful load   | = 1,350 lbs |
|     | (iii) Equivalent aircraft weight  | = 8,460 lbs |
|     | (iv) Equivalent percentage useful load  | = 15.9%     |
| (b) | (i) Rotor size for maximum useful weight lifted when $C_2 = 657$ ( $\beta_H = 11^\circ$ )   | = 64 ft dia |
|     | (ii) Equivalent useful load   | = 1,560 lbs |
|     | (iii) Equivalent aircraft weight  | = 9,700 lbs |
|     | (iv) Equivalent percentage useful load  | = 16.2%     |
| (c) | (i) Rotor size for maximum percentage useful load when $C_2 = 945$ ( $\beta_H = 6^\circ$ )  | = 35 ft dia |
|     | (ii) Equivalent percentage useful load  | = 24%       |
|     | (iii) Equivalent aircraft weight  | = 2,900 lbs |
| (d) | (i) Rotor size for maximum percentage useful load when $C_2 = 657$ ( $\beta_H = 11^\circ$ ) | = 36 ft dia |
|     | (ii) Equivalent percentage useful load  | = 25%       |
|     | (iii) Equivalent aircraft weight  | = 3,100 lbs |

It should be noted that the useful load relationships ( $W_u$ ) shown in Fig 8 are largely dependent on the value of the constant  $C_1$ . Since this constant reflects the weight penalty in the transmission, the curves are only meant to be applicable to machines of conventional design and are not applicable to aircraft of the type in which power is supplied from jets at the blade tips. One would expect the maximum useful load to be obtained with a larger diameter rotor with tip jet blades because of the simplified and lighter transmission.

It should be noted also that the maximum value of the percentage useful load relationship is dependent on the crew weight charge, so also is the equivalent value of rotor size.

While the above assumed quantities influence the numerical results obtained they do not influence the method used which presumably will be capable of greater accuracy when more design information on the constants becomes available.



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### CONCLUSIONS

The broad conclusions arrived at and outlined under are based on the assumptions made and given in paragraphs 4 and 14

- (a) The coning angle at which the component of axial lift is a maximum is approximately  $35^\circ$  and, within all practical considerations, is independent of rotor diameter and tip speed
- (b) To a first order of approximation the ratio of blade weight to aircraft weight is proportional to the rotor radius, inversely proportional to the tip speed squared and inversely proportional to the product of the sine and cosine squared of the hovering coning angle. While maximum economy in blade weight is obtained by adopting the largest possible coning angle it does not follow that very large hovering coning angles result in maximum useful load
- (c) For any given rotor to achieve maximum useful load, a compromise must be struck between the saving in blade weight and the loss in the total axial component of lift (aircraft weight) as the coning angle increases. On the basis that, for constant rotor power the length of the resultant lift vector is independent of hovering coning angle, optimum hovering coning angles from the weight viewpoint can be calculated for all rotors

These angles

- (i) will decrease if  $\omega R$  is increased and size is kept constant,
- (ii) will increase if the size of the rotor is increased and  $\omega R$  is kept constant

On the above basis, a typical figure for the optimum hovering coning angle is  $11^\circ$  when  $R$  is 23 feet and  $\omega R$  is 600 ft/sec

- (d) The values of maximum aircraft axial acceleration imposed by an articulated rotor system are dependent on the relative positions of the resultant blade lift vector and the centre of percussion of the blade, and are a minimum when the centre of lift is as far inside the centre of percussion as possible. If the optimum coning angle for useful load is chosen (see (c) above), a sudden increase in blade lift coefficient of 200% results, for blades having the assumed positions of centre of gravity, centre of percussion and centre of resultant lift, in momentary maximum axial accelerations of about 2 g when  $\omega R$  is 600 ft/sec and  $R$  is 23 ft. The maximum momentary angle of flap is about  $60^\circ$  and the blade equilibrium position at maximum  $C_L$  is  $30^\circ$ .

If a weight penalty is paid in the blades and a coning angle of, say,  $6^\circ$  adopted during hovering the equivalent momentary acceleration is 4.0g. The maximum momentary angle of flap is  $30^\circ$  and the blade equilibrium position is  $18^\circ$  at maximum  $C_L$ . It follows that the effect of not adopting the optimum coning angle is twofold since, in addition to losing useful load, the aircraft is liable to experience a higher axial acceleration for the same increase in lift coefficient. The heavier rotor will, however, make the aircraft more manoeuvrable.

- (e) The time taken for the blades to move from one position of equilibrium to another when the blade lift is changed is very short. For rotors of the type with which we are familiar the time taken for displacement from the hovering coning angle to the coning angle corresponding to maximum  $C_L$  is shown to be less than  $1/10$ th sec if the effect of air damping on the blade is ignored.
- (f) There would seem to be limits to the sizes of rotors and these limits are dependent on the tip speed, hovering coning angle, disc loading and the structural efficiency of the aircraft design. On the basis of very limited experience and on the assumptions that the tip speed is 600 ft/sec, the disc loading is 3 lbs/ft<sup>2</sup> and 200 lbs of crew weight is charged to each rotor,
- (i) the rotor size for maximum percentage useful load appears to be about 35 ft dia and the equivalent values of percentage useful load and aircraft weight are about 24% and 2,900 lbs respectively,
  - (ii) the rotor size for maximum useful load appears to be about 60 ft dia and the equivalent values of percentage useful load and aircraft weight are about 16% and 8,500 lbs respectively.

The above values assume a single rotor configuration and part of the ratio of the transmission weight to the aircraft weight to vary as the square of the rotor radius. Since the latter assumption can at best only approximate to the truth, the values quoted above should be regarded only as indicating the possible order of things, rather than absolute quantities. Further, they are not relevant to jet driven blades.

## MR O L L FITZWILLIAMS' VOTE OF THANKS TO MR McCLEMENTS

MR CHAIRMAN, FELLOW MEMBERS AND GUESTS,—I have accepted with pleasure our chairman's invitation to propose a vote of thanks to MR McCLEMENTS for the lecture he has just given us. I had expected to refer to him as reading his paper but I would like to call your attention to the rather extraordinary fact that this, the most difficult paper to which we have listened, is the first which has been presented without actually being read.

In any case it is obvious that MR McCLEMENTS' presentation of his lecture is the culmination of a long and painstaking effort, and for this he is certainly entitled to our fullest thanks. But he is also entitled to the thanks of everybody else interested in rotating wings, because he has presented a subject of fundamental importance in a manner which ensures that the major part of his paper will be included in all future text books on the design of rotating-wing aircraft.

Moreover MR McCLEMENTS has today played a star part in an occasion of great significance in the development of our Association.

For one thing, we have today listened for the first time to a paper of a specifically research nature, and by this I mean an original essay in pure knowledge, conceived and executed for the purpose of study, as distinct from the more usual kind of lecture which is generally an account of past thoughts and actions, mostly undertaken to overcome practical difficulties. It is hardly necessary for us to be reminded that the influence and prestige of a professional Association such as our own, must depend at least partly, on the ability of its members to produce, to understand and to use the essays of this kind.

Secondly, our Association is not only a convenient meeting place for old friends, it is also a sounding board for the knowledge and perhaps more important, the personalities of its members.

MR McCLEMENTS, like most of us, is relatively unknown by comparison with our previous lecturers, all of whom had world-wide reputations even before the War. In speaking this afternoon, he has fulfilled an important object of our Association in introducing himself to us and, through our Journal, to the world, as a new figure in the field of rotating wing aircraft development and also as an encouraging example of the persistence and ability upon which we base our confidence in the future of rotating wings in Great Britain.

MAC has done us a great favour and I know that I have your support in offering him our thanks.