

***In situ* Microscopy Studies of Liquid Gallium Droplet Dynamics**

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Liquid metals such as gallium and related alloys are promising as hydrogen- and energy-storage materials [1], for battery electrodes [2], in mercury-free thermometry [3], as plasmonic coupling materials [4], in electrical switches [5], as conductors in ultra-stretchable wires [6], and as catalysts for the growth of nanowires [7–8], and graphene [9–10]. This is largely due to their low vapor pressure, high wettability, and good thermal and electrical conductivities. All of these applications rely on understanding the thermochemical stability of liquid-metal/solid interfaces, since it affects adhesion, wettability, chemical reactivity, and optoelectronic properties. Here, we present results from *in situ* variable-temperature transmission electron microscopy (TEM) investigations of the thermal stability of liquid gallium on solid surfaces. From time- and temperature-dependent measurements of the observed droplet size changes, we can describe the mass transport mechanisms controlling the Ga droplet dynamics.

Our *in situ* TEM experiments are carried out using cross-sectional TEM (XTEM) and plan-view TEM samples. XTEM samples implanted with Ga⁺ are prepared by focused ion beam (FIB) milling of Al₂O₃(0001) substrates via FEI Nova Nano 600 Dual-Beam system. Plan-view samples are prepared by depositing pure Ga via GEN 930 molecular beam epitaxy (MBE) system onto TEM grids with amorphous SiO₂ or C support films. Both types of samples are annealed in vacuum (8×10^{-8} Torr) at temperatures between 300 and 700 °C, using a Hummingbird heating holder in FEI Technai 12 and Titan S/TEM systems for times up to 13 h.

We find that annealing the XTEM samples at moderate temperatures ($T \geq 200$ °C) results in the formation of spherical droplets of Ga on amorphous C films, which undergo coarsening/decay (Ostwald ripening) at temperatures up to 500 °C [11]. In addition to Ostwald ripening, we observe a new phenomenon: "regeneration" of Ga droplets during annealing. In this process, a smaller Ga droplet nucleates and grows at one site, is consumed by a larger adjacent droplet, and is replaced by a similar droplet growing at the same location. Fig. 1 shows regeneration of one such droplet during annealing of an XTEM sample at $T = 400$ °C. In this image sequence, the droplet is approximately half of its maximum size at $\Delta t = 0$. Its size decreases with increasing time, disappears at $\Delta t = 1.6$ s, and is shown growing again at $\Delta t = 18$ s. We find that this phenomenon produces multiple cycles of droplet regrowth. Although disappearance of the small droplet can be attributed to coalescence with the larger one, the periodic regeneration of another droplet at the same site is unusual. Previous studies indicate that FIB milling leads to Ga⁺ implantation and creation of surface defects that act as preferential sites for nucleation [12]. Thus, it is likely that Ga implanted within the substrate diffuses out of these sites and forms Ga droplets. We envision that the out-flux of Ga is high and constant, giving rise to the observed periodic regeneration of droplets.

We also find that annealing MBE-deposited Ga droplets at $T > 600$ °C causes evaporation. Although ultrapure Ga is deposited in a UHV system, the samples are stored under ambient conditions before being air-transferred into the TEM, which likely causes the formation of an oxide. During evaporation

of these droplets, we find that the decay rates vary with time and with droplet size. For example, a few of the larger droplets ($r > 450$ nm) decrease in size monotonically from $t = 0$, whereas smaller droplets ($r < 450$ nm) do not change significantly in size until $t > 200$ min, after which there is a distinct increase in their rates of evaporation. We speculate that the observed time- and size-dependent variations are due to the presence of oxide shells around the droplets, which is an ongoing point of study. In summary, our *in situ* TEM studies of gallium droplets help develop insights into the thermochemical stability and behavior of liquid metals on solid surfaces [13].

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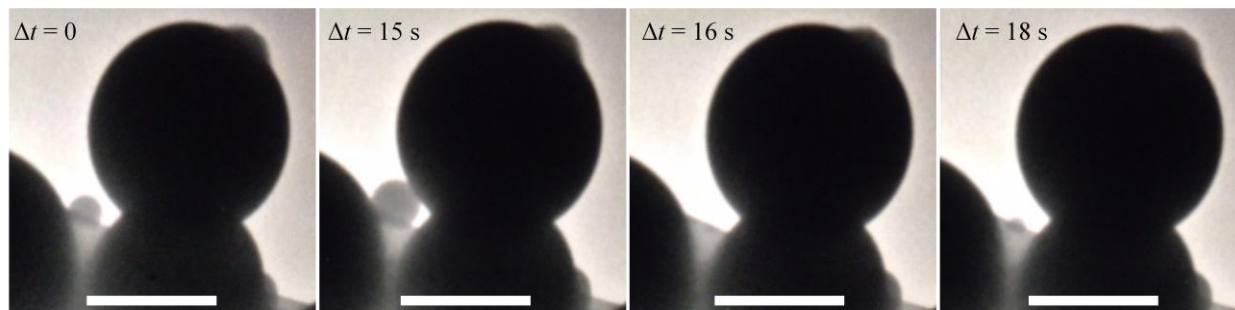


Figure 1. Typical bright-field TEM images of Ga droplets acquired at $T = 400$ °C. The small droplet to the left grows on top of the substrate at times between $\Delta t = 0$ and 15 s, disappears at $\Delta t = 16$ s, and has begun growing again at $\Delta t = 18$ s. Scale bars = 500 nm.