Proposal: Let's Develop a Community Consensus K-ratio Database

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Electron probe microanalysis (EPMA), whether by wavelength-dispersive spectrometer or energy dispersive spectrometer, is a method for measuring the composition of a material. However, EPMA is an indirect technique. The fundamental measurand in EPMA is the X-ray intensity. Materials are compared through the ratio of X-ray intensities measured under similar conditions on the unknown and a standard – called the *k-ratio*. The k-ratio is converted to a measure of composition through an *implicit multivariate* measurement model [1], called matrix correction, in which we compute the anticipated k-ratio for a specified element and X-ray line in a specified material and compare it with the measured k-ratio. The estimated composition is adjusted through a non-linear optimization process, called *iteration*, until the computed k-ratio equals the measured k-ratio.

Point 1: The community is increasingly observing pathological measurements in which this inference is breaking down. We are discovering there are elements in certain materials for which we are not able to accurately compute the measured k-ratio. While problems with measurements using the L₃-M₅ transition in transition metals [2] or the M-lines in rare-earth metals [3] have been long appreciated, there has been a renewed interest recently in systems with iron [4] and nickel [5]. Similarly, the wavelength community has long used area peak factors to accommodate certain light elements for which the shape and position of the characteristic X-ray line varies from material to material [6]. While it might eventually be possible to address these materials with more sophisticated matrix correction models which account for complex solid-state effects, it may be easier and more accurate, even then, to keep a shared database of k-ratios for these materials.

Point 2: Even for non- pathological measurements, the accuracy of EPMA compositional measurements is usually limited by the accuracy of the matrix correction model. To accommodate this, many careful microanalysts often use compositional standards similar in composition to their unknown. This process minimizes the magnitude of the matrix corrections and typically leads to more reliable measurements. However, it also requires that the laboratory have ready access to a material of known (certified) composition similar to the unknown. In labs which analyze a variety of materials, this can be impractical.

There is a way that the community can address both of these challenges, and others. Under a basic set of assumptions (including a common take-off angle and beam energy), the k-ratio is a universal



property. Detector efficiency, solid angle, window type, detector vendor and many other hard-to-control parameters should not matter. The k-ratio measured on one instrument should equal, to within measurement precision, the k-ratio measured on another instrument.

The proposal is that we should, as a community, start collecting and curating a shared database of kratios. The utility of this database would arise because the k-ratio of material A with respect to material B can be determined through an intermediary material C. If $k_{AC} = I_A/I_C$ and $k_{BC} = I_B/I_C$, then $k_{AB} = I_A/I_B = (I_A/I_C)/(I_B/I_C) = k_{AC}/k_{BC}$. If there is agreement about C, then one lab can measure k_{AC} and another can measure k_{BC} and the first lab can determine k_{AB} without ever having material B in their lab or ever measuring it directly. It becomes possible to *share k-ratios* between labs and *unnecessary to share the material B*.

The focus must be on community consensus.

- Community No one community member should be forced to / entrusted to populate the database. The choice of k-ratios and the measurements should reflect the interests of the community. Community members should be able to contribute easily. The database should be free-and-open to all whether academic, governmental, commercial or instrument vendor. The implementation should be open-source under a liberal license and the data should be readily available both in bulk and through a query-able web application programming interface (API).
- Consensus The correctness of individual k-ratios should not be determined by fiat but rather by
 a process in which as a result of many independent measurements, the community comes to a
 consensus value. The degree to which the community can agree on common "exchange references"
 (the material C above), the more useful the database becomes. The community should consider
 carefully the choice of exchange references for each element and transition.

Initially, the project involves building, as a community, the infrastructure necessary to administer the database and building the support necessary to populate it once it becomes available. The community must be careful to design the database to contain enough detail to be useful and yet not so much data as to be unwieldy to manage or to populate. We need to address both the wavelength- and energy-dispersive detector technologies. We will need to develop a data curation backend, a web programmer's API and a web-based user interface for both uploading and accessing data. The implementation will need to be hosted somewhere in a free-and-open manner. Whoever hosts it, the data and the infrastructure must be free, open and transparent. We will welcome instrument vendors to use the web API to integrate the database with their products. We will welcome research groups and vendors to use the data to design better quantification algorithms and further microanalytical metrology.

However, the success of this project depends on contributions from individuals within the electron excited microanalysis community. We expect that this database has the potential to revolutionize microanalysis. We hope that you will join with us to build and populate this community enhancing enterprise.

References

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