# TEM observation of rod-shaped precipitates in Al-Mg-Ge Alloy

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## Introduction

A lot of studies have been done on intermediate phase in Al-Mg-Si alloys about crystal structure and chemical composition [1-3]. The determination of atomic position in the unit cell of the precipitate is difficult because of the similar atomic weight and atomic scattering factor between Si and Mg. As a result, Ge, which is in the homologous element as Si in the periodic table, but with a heavier atomic weight, was used to replace Si in Al-Mg-Si alloys. Al-Mg-Ge alloy has been reported that similar precipitates were formed as in Al-Mg-Si alloy [4]. However, comparing Al-Mg-Si alloy and Al-Mg-Ge alloy using high resolution TEM and selected area diffraction pattern have not been well investigated yet. The present study has been on comparing cross section of rod-shaped precipitates in Al-Mg-Si and Al-Mg-Ge alloys using HRTEM and SADP technique.

## **Experimental**

The Al-1.0mass%Mg<sub>2</sub>Ge alloy was used for the present study. The ingot was hot-and cold-rolled to a sheet of 0.2mm thickness. This sheet was solution heat-treated at 873K for 3.6ks and quenched in chilled water at 273K. The aging condition was performed at 523K. For TEM, specimen was prepared by electrolytic polishing using 10 percent perchloric acid and 90 percent ethanol. TEM (Topcon, 002B) was operated at 120kV. Jeol 4010T was also used for high-resolution observation at 400kV.

#### Result

Fig.1 shows TEM image of this alloy aged at 523K for 12ks. Rod-shaped precipitates were found to have the directions aligning along [100] and [010] directions of the matrix as the same as precipitates in Al-Mg-Si alloy. Cross section of rod-shaped precipitates were investigated by HRTEM. Fig.2 shows hexagonal network of 0.72nm. This is the similar to β phase which is typical metastable phase in Al-Mg-Si alloy. Precipitates which have rectangular network of 0.35nm and 0.68nm also found in the same sample (Fig.3). This precipitates is quite similar to the type-A precipitates that is one of typical precipitate in Al-1.0mass%Mg<sub>2</sub>Si-0.4mass%Si alloy (excess Si type). These results were also taken from SADPs.

#### **Conclusion**

A rod-shaped precipitate in Al-Mg-Ge alloy was found to have the directions along [100], [010] and [001] directions of the matrix and it was similar to a precipitate in Al-Mg-Si alloy. Its cross section of rod-shaped precipitates were found that similar to  $\beta$  phase or type-A precipitate in Al-Mg-Si alloy from the results of HRTEM image. Its lattice parameter calculated from the diffraction pattern was different from that to  $\beta$  phase and type-A precipitate in Al-Mg-Si alloy.

### Reference

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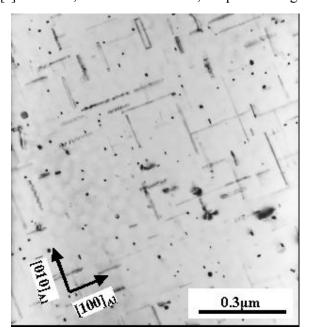


Fig.1 TEM image for Al-1.0mass%Mg<sub>2</sub>Ge alloy aged at 523K for 12ks

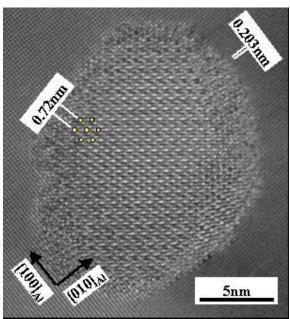


Fig.2 High resolution image of cross-section of the rod-shaped precipitate in Al-1.0mass%Mg<sub>2</sub>Ge alloy aged at 523K for 600ks.

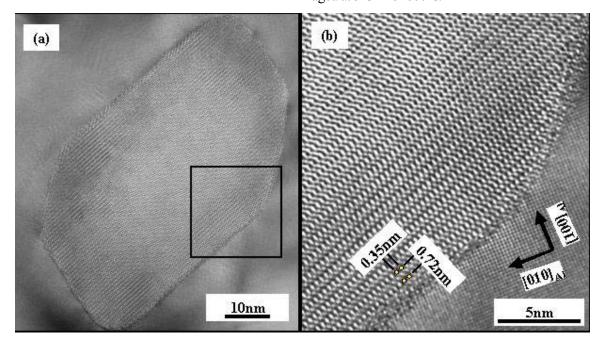


Fig.3 (a) High resolution image of cross-section of the coarse rod-shaped precipitate in Al-1.0mass%Mg<sub>2</sub>Ge alloy aged at 523K for 600ks. (b) Magnify from square region.