RESEARCH ARTICLE



Nonlinear optimal control for a 4-DOF SCARA robotic manipulator

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Abstract

Selective compliance articulated robot arms (SCARA) robotic manipulators find wide use in industry. A nonlinear optimal control approach is proposed for the dynamic model of the 4-degrees of freedom (DOF) SCARA robotic manipulator. The dynamic model of the SCARA robot undergoes approximate linearization around a temporary operating point that is recomputed at each time-step of the control method. The linearization relies on Taylor series expansion and on the associated Jacobian matrices. For the linearized state-space model of the system, a stabilizing optimal (H-infinity) feedback controller is designed. To compute the control algorithm. The stability properties of the control method are proven through Lyapunov analysis. The proposed control method is advantageous because: (i) unlike the popular computed torque method for robotic manipulators, it is characterized by optimality and is also applicable when the number of control inputs is not equal to the robot's number of DOFs and (ii) it achieves fast and accurate tracking of reference setpoints under minimal energy consumption by the robot's actuators. The nonlinear optimal controller for the 4-DOF SCARA robot is finally compared against a flatness-based controller implemented in successive loops.

1. Introduction

Selective compliance articulated robot arms (SCARA) robots are widely used in industrial tasks as well as in the teaching of robotics and in the related testing of new robot control algorithms [1–5]. The rapid development of the Computer, Communication and Consumer Electronics Industry (3C industry) has led also to the spread of the use of SCARA robots [6–10]. SCARA robots exhibit agility in assembly tasks for the 3C industry and particularly in the fabrication of electronic devices, as well as in welding, handling of objects, and pick and place tasks with high speed, short time-cycle, accurate path following, and in general much flexible operation [11–15]. Of course, to achieve the precise execution of such tasks SCARA robots have to be equipped with computationally powerful microprocessors and have to be also supplied with elaborated nonlinear control algorithms [16–20].

SCARA robots are high-performance robotic manipulators with relatively simple structure. With three revolute joints (named as shoulder, elbow, and wrist, respectively), a SCARA robot can move its end-effector horizontally, while with a prismatic joint it can move the end-effector vertically [21–26]. The configuration of the SCARA robot (Fig. 1) is outlined as follows: First it comprises a revolute joint about the vertical axis. This joint swings a rigid arm and at the end of this arm there is a second revolute joint which swings the second arm again about the vertical axis. The first two revolute joints enable to move horizontally a load picked by the robot's end-effector. A prismatic joint (tool) is mounted at

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Figure 1. The 4-DOF SCARA robotic manipulator and the reference frames (coordinate systems) associated with the robot's links and joints.

the end of the second arm. This can move straight up and down. Finally, at the end of the tool there is a third revolute joint which allows for the precise positioning and orientation of the load. Indicative recent results showing the application of SCARA robots in industrial tasks can be found in refs. [27–31]. Potential application areas for the article's developments, always related to industrial robotics, are described in refs. [32–35].

In the present article, a nonlinear optimal control method is proposed for the nonlinear model of a 4-degrees of freedom (DOF) SCARA robot [36, 37]. The dynamic model of the 4-DOF SCARA robot undergoes first approximate linearization around a temporary operating point which is updated at each sampling instance. This operating point is defined by the present value of the robot's state vector and by the last sampled value of the control inputs vector. The linearization process relies on the first-order Taylor series expansion and on the computation of the associated Jacobian matrices [38–40]. The modeling error, which is due to the truncation of higher-order terms in the Taylor series expansion, is proven to be small and is asymptotically compensated by the robustness of the control algorithm. For the approximately linearized state-space description of the system, a stabilizing H-infinity feedback controller is defined.

The proposed H-infinity controller achieves the solution of the optimal control problem for the SCARA robot under model uncertainty and external perturbations. Actually, it represents a min-max differential game which takes place between (i) the control inputs of the system that try to minimize a cost function comprising a quadratic term of the state vector's tracking error and (ii) the model uncertainty and exogenous perturbation terms which try to maximize this cost function. To compute the stabilizing feedback gains of this controller, an algebraic Riccati equation has to be also solved at each time-step of the control method [1, 41]. The global stability properties of the control scheme are proven through Lyapunov analysis. First, it is proven that the control loop satisfies the H-infinity tracking performance criterion [1, 42]. Next, it is proven that under moderate conditions, global asymptotic stability of the control loop is ensured. To implement state estimation-based control without need to measure the entire vector of the system, the H-infinity Kalman filter is used as a robust state estimator

[1]. The nonlinear optimal control method retains the advantages of linear optimal control, that is, fast and accurate tracking of reference setpoints under moderate variations of the control inputs.

The article has a meaningful contribution to the area of nonlinear control. One can point out the advantages of the nonlinear optimal control method against nonlinear model predictive control (NMPC) [37]. In NMPC, the stability properties of the control scheme remain unproven and the convergence of the iterative search for an optimum often depends on initialization and parameter values' selection. It is also noteworthy that the nonlinear optimal control method is applicable to a wider class of dynamical systems than approaches based on the solution of state-dependent Riccati equations (SDRE). The SDRE approaches can be applied only to dynamical systems which can be transformed to the linear parameter varying form. Besides, the nonlinear optimal control method performs better than nonlinear optimal control schemes which use approximation of the solution of the Hamilton–Jacobi–Bellman equation by Galerkin series expansions. The stability properties of the Galerkin series expansion-based optimal control approaches are still unproven.

The structure of the article is as follows: In Section 2, the dynamic model of the 4-DOF SCARA robot is given and the associated state-space model in the affine-in-the-input nonlinear state-space form is formulated. In Section 3, the dynamic model of the SCARA robot undergoes approximate linearization through Taylor series expansion and with the computation of the associated Jacobian matrices. In Section 4, the H-infinity optimal control problem is formulated for the dynamic model of the SCARA robot. In Section 5, the global stability properties of the H-infinity control scheme are proven through Lyapunov analysis. Besides, the H-infinity Kalman filter is introduced as a robust state estimator. In Section 6, the differential flatness properties of the 4-DOF SCARA robotic manipulator are proven and a flatness-based control in successive loops is developed for this robotic system. In Section 7, the accuracy of setpoints tracking by the state variables of the SCARA robot, under the nonlinear optimal control method, is further confirmed through simulation experiments. Finally, in Section 8 concluding remarks are stated.

2. Dynamic model of the 4-DOF SCARA robotic manipulator

2.1. State-space model of the SCARA robot

The diagram of the 4-DOF SCARA robot is shown in Fig. 1. The associated state-space model of the robot's dynamics takes the form [1, 2]

$$M(\theta)\ddot{\theta} + \tilde{C}(\theta, \dot{\theta})\dot{\theta} + G(\theta) + \tilde{d} = \tau(t)$$
(1)

where $\theta = [\theta_1, \theta_2, \theta_3, \theta_4]^T$ is the robot's vector of state variables, θ_i , i = 1, 2, 4 are the joints' turn angle, $\dot{\theta}_i$, i = 1, 2, 4 are the joints' angular speeds, θ_3 is the position of the prismatic joint, $\dot{\theta}_3$ is the velocity of the prismatic joint, \tilde{d} is the disturbances vector, $M(\theta)$ is the inertia matrix, $\tilde{C}(\theta, \dot{\theta})$ is the Coriolis and centrifugal forces matrix, and $G(\theta)$ is the gravitational forces vector. These parameters of the robotic model are defined as follows [2]:

$$M(\theta) = \begin{pmatrix} p_1 + p_2 \cos(\theta_2) & p_3 + 0.5p_2 \cos(\theta_2) & 0 & -p_5 \\ p_2 + 0.5p_2 \cos(\theta_2) & p_2 & 0 & -p_5 \\ 0 & 0 & p_4 & 0 \\ -p_5 & -p_5 & 0 & p_5 \end{pmatrix}$$
(2)

In the previous model, τ_i are the control inputs, I_i are the moments of inertia around the centroid (the center of rotation of each link is at distance κ from the end of the link), m_i is the mass of the *i*th link, d_i is the center of mass of the *i*th link, l_i is the length of the *i*th link, θ_i is the angle (position) of the *i*th joint, while \bar{g} is the acceleration of gravity. It holds that $I_i = m_i \kappa_i^2$, $p_1 = \sum_{i=1}^4 I_i + m_1 d_1^2 + m_2 (d_1^2 + l_1^2) + (m_3 + m_4)(l_1^2 + l_2^2)$, $p_2 = 2[l_1 d_2 m_2 + l_1 l_2 (m_3 + m_4)]$, $p_3 = m_3 + m_4$, $p_4 = m_3 + m_4$, and $p_5 = I_4$.

About the elements of the inertia matrix, one has $m_{11} = p_1 + p_2 \cos(\theta_2)$, $m_{12} = p_3 + 0.5p_2 \cos(\theta_2)$, $m_{13} = 0$, $m_{14} = -p_5$, $m_{21} = p_2 + 0.5p_2 \cos(\theta_2)$, $m_{22} = p_2$, $m_{23} = 0$, $m_{34} = -p_5$, $m_{31} = 0$, $m_{32} = 0$, $m_{33} = p_4$, $m_{34} = 0$, $m_{41} = -p_5$, $m_{42} = -p_5$, $m_{43} = 0$, $m_{44} = p_5$.

About the elements of the Coriolis matrix, one has: $c_{11} = -p_2 \cos(\theta_1)\dot{\theta}_2$, $c_{12} = -0.5p_2 \sin(\theta_2)\dot{\theta}_2$, $c_{13} = 0$ $c_{14} = 0$, $c_{21} = 0.5p_2 \sin(\theta_2)\dot{\theta}_1$, $c_{22} = 0$, $c_{23} = 0$, $c_{24} = 0$, $c_{31} = 0$, $c_{32} = 0$, $c_{33} = 0$, $c_{34} = 0$, $c_{41} = 0$, $c_{42} = 0$, $c_{43} = 0$, $c_{44} = 0$.

About the elements of the gravitational forces vector, one has: $g_1 = 0$, $g_2 = 0$, $g_3 = p_4 \bar{g}$, and $g_4 = 0$. About the elements of the disturbances (friction) vector, one has: $d_1 = b_1\dot{\theta}_1$, $d_2 = b_2\dot{\theta}_2$, $d_3 = b_3\dot{\theta}_3$, and

$$d_4 = b_4 \dot{\theta}_4$$
.

Next, the inverse of the inertia matrix M is defined as

$$N^{-1} = \frac{1}{\det M} \begin{pmatrix} M_{11} & -M_{21} & M_{31} & -M_{41} \\ -M_{12} & M_{22} & -M_{32} & M_{42} \\ M_{13} & -M_{23} & M_{33} & -M_{43} \\ -M_{14} & M_{24} & -M_{34} & M_{44} \end{pmatrix}$$
(4)

where the above noted subdeterminants M_{ij} $i = 1, \dots, 4$ and $j = 1, \dots, 4$ are defined as

$$M_{11} = m_{22}(m_{33}m_{44} - m_{43}m_{34}) - m_{23}(m_{32}m_{44} - m_{43}m_{34} + m_{24})(m_{32}m_{43} - m_{42}m_{33})$$

$$M_{12} = m_{21}(m_{33}m_{44} - m_{43}m_{34}) - m_{23}(m_{31}m_{44} - m_{41}m_{34} + m_{24})(m_{31}m_{43} - m_{41}m_{33})$$

$$M_{13} = m_{21}(m_{32}m_{44} - m_{42}m_{34}) - m_{22}(m_{31}m_{44} - m_{41}m_{34} + m_{24})(m_{31}m_{43} - m_{41}m_{33})$$

$$M_{14} = m_{21}(m_{32}m_{43} - m_{42}m_{33}) - m_{22}(m_{31}m_{43} - m_{41}m_{33} + m_{23})(m_{31}m_{42} - m_{41}m_{32})$$

$$M_{21} = m_{12}(m_{33}m_{44} - m_{43}m_{34}) - m_{13}(m_{32}m_{44} - m_{42}m_{34} + m_{14})(m_{32}m_{43} - m_{42}m_{33})$$

$$M_{22} = m_{11}(m_{23}m_{24} - m_{43}m_{44}) - m_{13}(m_{31}m_{44} - m_{41}m_{14} + m_{14})(m_{31}m_{43} - m_{41}m_{23})$$

$$M_{23} = m_{11}(m_{32}m_{44} - m_{42}m_{44}) - m_{12}(m_{31}m_{44} - m_{41}m_{34} + m_{14})(m_{31}m_{42} - m_{41}m_{32})$$

$$M_{24} = m_{11}(m_{32}m_{43} - m_{42}m_{33}) - m_{12}(m_{31}m_{43} - m_{41}m_{33} + m_{13})(m_{31}m_{42} - m_{41}m_{32})$$

$$M_{31} = m_{12}(m_{23}m_{44} - m_{43}m_{24}) - m_{13}(m_{22}m_{44} - m_{42}m_{24} + m_{14})(m_{22}m_{43} - m_{42}m_{23})$$

$$M_{32} = m_{11}(m_{23}m_{44} - m_{42}m_{24}) - m_{13}(m_{12}m_{44} - m_{41}m_{24} + m_{14})(m_{12}m_{43} - m_{41}m_{23})$$

$$M_{33} = m_{11}(m_{22}m_{44} - m_{42}m_{24}) - m_{12}(m_{21}m_{44} - m_{41}m_{24} + m_{14})(m_{41}m_{22} - m_{21}m_{42})$$

$$M_{34} = m_{11}(m_{22}m_{43} - m_{42}m_{23}) - m_{12}(m_{21}m_{43} - m_{41}m_{23} + m_{13})(m_{21}m_{42} - m_{41}m_{22})$$

$$M_{41} = m_{12}(m_{23}m_{34} - m_{33}m_{24}) - m_{13}(m_{22}m_{34} - m_{32}m_{23} + m_{14})(m_{22}m_{33} - m_{32}m_{23})$$

$$M_{42} = m_{11}(m_{22}m_{43} - m_{33}m_{42}) - m_{31}(m_{12}m_{43} - m_{13}m_{44} + m_{41})(m_{12}m_{33} - m_{31}m_{32})$$

$$M_{43} = m_{11}(m_{22}m_{34} - m_{32}m_{24}) - m_{12}(m_{21}m_{34} - m_{31}m_{24} + m_{14})(m_{21}m_{32} - m_{31}m_{22})$$

$$M_{44} = m_{11}(m_{22}m_{33} - m_{32}m_{23}) - m_{12}(m_{21}m_{33} - m_{31}m_{23} + m_{13})(m_{21}m_{32} - m_{31}m_{22})$$

The determinant of matrix M is

$$\det M = m_{11}M_{11} - m_{12}M_{12} + m_{13}M_{13} - m_{14}M_{14}$$

For the dynamic model of the SCARA robot that was initially written in the form

$$M(\theta)\ddot{\theta} + \tilde{C}(\theta, \dot{\theta})\dot{\theta} + G(\theta) + \tilde{d} = \tau$$
⁽⁵⁾

it holds that

$$\tilde{C}(\theta,\dot{\theta})\dot{\theta} = \begin{pmatrix} c_{11} & c_{12} & c_{13} & c_{14} \\ c_{21} & c_{22} & c_{23} & c_{24} \\ c_{31} & c_{32} & c_{33} & c_{34} \\ c_{41} & c_{42} & c_{43} & c_{44} \end{pmatrix} \begin{pmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \\ \dot{\theta}_3 \\ \dot{\theta}_4 \end{pmatrix}$$
(6)

or equivalently

$$C(\theta, \dot{\theta}) = \begin{pmatrix} c_1 \\ c_2 \\ c_3 \\ c_4 \end{pmatrix} = \begin{pmatrix} c_{11}\dot{\theta}_1 & c_{12}\dot{\theta}_2 & c_{13}\dot{\theta}_3 & c_{14}\dot{\theta}_4 \\ c_{21}\dot{\theta}_2 & c_{22}\dot{\theta}_2 & c_{23}\dot{\theta}_3 & c_{24}\dot{\theta}_4 \\ c_{31}\dot{\theta}_3 & c_{32}\dot{\theta}_2 & c_{33}\dot{\theta}_3 & c_{34}\dot{\theta}_4 \\ c_{41}\dot{\theta}_4 & c_{42}\dot{\theta}_2 & c_{43}\dot{\theta}_3 & c_{44}\dot{\theta}_4 \end{pmatrix}$$
(7)

Consequently, the dynamic model of the robot can be written as

$$M(\theta)\ddot{\theta} + C(\theta,\dot{\theta}) + G(\theta) + \tilde{d}(\dot{\theta}) = \tau \Rightarrow$$

$$\ddot{\theta} + M^{-1}(\theta)C(\theta,\dot{\theta}) + M^{-1}(\theta)G(\theta) + M^{-1}(\theta))\tilde{d}(\dot{\theta}) = M^{-1}(\theta)\tau \Rightarrow$$

$$\ddot{\theta} = -M^{-1}(\theta)C(\theta,\dot{\theta}) - M^{-1}(\theta)G(\theta) - M^{-1}(\theta))\tilde{d}(\dot{\theta}) + M^{-1}(\theta)\tau \Rightarrow$$

$$\ddot{\theta} = -M^{-1}(\theta)[C(\theta,\dot{\theta}) + G(\theta) + \tilde{d}(\dot{\theta})] + M^{-1}(\theta)\tau \qquad (8)$$

Therefore, the dynamic model of the SCARA robot is written as

$$\begin{pmatrix} \ddot{\theta}_{1} \\ \ddot{\theta}_{2} \\ \ddot{\theta}_{3} \\ \ddot{\theta}_{4} \end{pmatrix} = -\frac{1}{\det M} \begin{pmatrix} M_{11} & -M_{21} & M_{31} & -M_{41} \\ -M_{12} & M_{22} & -M_{32} & M_{42} \\ M_{13} & -M_{23} & M_{33} & -M_{43} \\ -M_{14} & M_{24} & -M_{34} & M_{44} \end{pmatrix} \begin{pmatrix} c_{1} + g_{1} + d_{1} \\ c_{2} + g_{2} + d_{2} \\ c_{3} + g_{3} + d_{3} \\ c_{4} + g_{4} + d_{4} \end{pmatrix} + \\ + \frac{1}{\det M} \begin{pmatrix} M_{11} & -M_{21} & M_{31} & -M_{41} \\ -M_{12} & M_{22} & -M_{32} & M_{42} \\ M_{13} & -M_{23} & M_{33} & -M_{43} \\ -M_{14} & M_{24} & -M_{34} & M_{44} \end{pmatrix} \begin{pmatrix} \tau_{1} \\ \tau_{2} \\ \tau_{3} \\ \tau_{4} \end{pmatrix}$$
(9)

Equivalently, using that the torques vector $\tau = [\tau_1, \tau_2, \tau_3, \tau_4]^T$ is the control inputs vector $u = [u_1, u_2, u_3, u_4]^T$, the dynamic model of the SCARA robot is written as

$$\begin{pmatrix} \ddot{\theta}_{1} \\ \ddot{\theta}_{2} \\ \ddot{\theta}_{3} \\ \ddot{\theta}_{4} \end{pmatrix} = \begin{pmatrix} \frac{-M_{11}(c_{1}+g_{1}+d_{1})+M_{21}(c_{2}+g_{2}+d_{2})-M_{31}(c_{3}+g_{3}+d_{3})+M_{41}(c_{4}+g_{4}+d_{4})}{\det M} \\ \frac{M_{12}(c_{1}+g_{1}+d_{1})-M_{22}(c_{2}+g_{2}+d_{2})+M_{32}(c_{3}+g_{3}+d_{3})-M_{42}(c_{4}+g_{4}+d_{4})}{\det M} \\ \frac{-M_{13}(c_{1}+g_{1}+d_{1})+M_{23}(c_{2}+g_{2}+d_{2})-M_{33}(c_{3}+g_{3}+d_{3})+M_{43}(c_{4}+g_{4}+d_{4})}{\det M} \\ \frac{M_{14}(c_{1}+g_{1}+d_{1})-M_{24}(c_{2}+g_{2}+d_{2})+M_{34}(c_{3}+g_{3}+d_{3})-M_{44}(c_{4}+g_{4}+d_{4})}{\det M} \\ \frac{M_{14}(c_{1}+g_{1}+d_{1})-M_{24}(c_{2}+g_{2}+d_{2})+M_{34}(c_{3}+g_{3}+d_{3})-M_{44}(c_{4}+g_{4}+d_{4})}{\det M} \end{pmatrix} +$$

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$$+ \begin{pmatrix} \frac{M_{11}}{\det M} & -\frac{M_{21}}{\det M} & \frac{M_{31}}{\det M} & -\frac{M_{41}}{\det M} \\ -\frac{M_{12}}{\det M} & \frac{M_{22}}{\det M} & -\frac{M_{32}}{\det M} & \frac{M_{42}}{\det M} \\ \frac{M_{13}}{\det M} & -\frac{M_{23}}{\det M} & \frac{M_{33}}{\det M} & -\frac{M_{34}}{\det M} \\ -\frac{M_{14}}{\det M} & \frac{M_{24}}{\det M} & -\frac{M_{34}}{\det M} & \frac{M_{44}}{\det M} \end{pmatrix} \begin{pmatrix} u_1 \\ u_2 \\ u_3 \\ u_4 \end{pmatrix}$$
(10)

The state vector of the SCARA robot is

$$x = [x_1, x_2, x_3, x_4, x_5, x_6, x_7, x_8]^T \Rightarrow$$

$$x = [\theta_1, \dot{\theta}_1, \theta_2, \dot{\theta}_2, \theta_3, \dot{\theta}_3, \theta_4, \dot{\theta}_4]^T$$
(11)

Moreover, the following functions are defined:

$$f_1(x) = x_2 \quad f_2(x) = \frac{-M_{11}(c_1 + g_1 + d_1) + M_{21}(c_2 + g_2 + d_2) - M_{31}(c_3 + g_3 + d_3) + M_{41}(c_4 + g_4 + d_4)}{\det M}$$

$$f_3(x) = x_4 \quad f_4(x) = \frac{M_{12}(c_1 + g_1 + d_1) - M_{22}(c_2 + g_2 + d_2) + M_{32}(c_3 + g_3 + d_3) - M_{42}(c_4 + g_4 + d_4)}{\det M}$$

$$f_5(x) = x_6 \quad f_6(x) = \frac{-M_{13}(c_1 + g_1 + d_1) + M_{23}(c_2 + g_2 + d_2) - M_{33}(c_3 + g_3 + d_3) + M_{43}(c_4 + g_4 + d_4)}{\det M}$$

$$f_7(x) = x_8 \quad f_8(x) = \frac{M_{14}(c_1 + g_1 + d_1) - M_{24}(c_2 + g_2 + d_2) + M_{34}(c_3 + g_3 + d_3) - M_{44}(c_4 + g_4 + d_4)}{\det M}$$

$$\begin{array}{rll} g_{11}(x) = 0 & g_{12}(x) = 0 & g_{13} = 0 & g_{14} = 0 \\ g_{21}(x) = \frac{M_{11}}{\det M} & g_{22}(x) = -\frac{M_{21}}{\det M} & g_{23}(x) = \frac{M_{31}}{\det M} & g_{24}(x) = -\frac{M_{41}}{\det M} \\ g_{31}(x) = 0 & g_{32}(x) = 0 & g_{33}(x) = 0 & g_{34}(x) = 0 \\ g_{41}(x) = -\frac{M_{12}}{\det M} & g_{42}(x) = \frac{M_{22}}{\det M} & g_{43}(x) = -\frac{M_{32}}{\det M} & g_{44}(x) = \frac{M_{42}}{\det M} \\ g_{51}(x) = 0 & g_{52}(x) = 0 & g_{53}(x) = 0 & g_{54}(x) = 0 \\ g_{61}(x) = \frac{M_{13}}{\det M} & g_{62}(x) = -\frac{M_{23}}{\det M} & g_{63}(x) = \frac{M_{33}}{\det M} & g_{64}(x) = -\frac{M_{43}}{\det M} \\ g_{71}(x) = 0 & g_{72}(x) = 0 & g_{73}(x) = 0 & g_{74}(x) = 0 \\ g_{81}(x) = -\frac{M_{14}}{\det M} & g_{82}(x) = \frac{M_{24}}{\det M} & g_{83}(x) = -\frac{M_{34}}{\det M} & g_{84}(x) = \frac{M_{44}}{\det M} \end{array}$$

Thus, the state-space model of the 4-DOF SCARA robot is written as

$$\begin{pmatrix} \dot{x}_{1} \\ \dot{x}_{2} \\ \dot{x}_{3} \\ \dot{x}_{4} \\ \dot{x}_{5} \\ \dot{x}_{6} \\ \dot{x}_{7} \\ \dot{x}_{8} \end{pmatrix} = \begin{pmatrix} f_{1}(x) \\ f_{2}(x) \\ f_{3}(x) \\ f_{3}(x) \\ f_{5}(x) \\ f_{5}(x) \\ f_{5}(x) \\ f_{5}(x) \\ f_{5}(x) \\ f_{7}(x) \\ \dot{x}_{8} \end{pmatrix} + \begin{pmatrix} g_{11}(x) & g_{12}(x) & g_{13}(x) & g_{14}(x) \\ g_{21}(x) & g_{22}(x) & g_{23}(x) & g_{24}(x) \\ g_{31}(x) & g_{32}(x) & g_{33}(x) & g_{34}(x) \\ g_{31}(x) & g_{32}(x) & g_{33}(x) & g_{34}(x) \\ g_{41}(x) & g_{42}(x) & g_{43}(x) & g_{44}(x) \\ g_{51}(x) & g_{52}(x) & g_{53}(x) & g_{54}(x) \\ g_{61}(x) & g_{62}(x) & g_{63}(x) & g_{64}(x) \\ g_{71}(x) & g_{72}(x) & g_{73}(x) & g_{74}(x) \\ g_{81}(x) & g_{82}(x) & g_{83}(x) & g_{84}(x) \end{pmatrix}$$
(12)

or in concise form one has the affine-in-the-input nonlinear state-space model

$$\dot{x} = f(x) + g(x)u \tag{13}$$

where $x \in R^{8 \times 1}$, $f(x) \in R^{8 \times 1}$, $g(x) \in R^{8 \times 4}$, and $u \in R^{4 \times 1}$.

3. Approximate linearization of the dynamic model of the SCARA robot

3.1. Linearization of the robot's dynamics

The dynamic model of the 4-DOF SCARA robot being initially expressed in the state-space form

$$\dot{x} = f(x) + g(x)u \tag{14}$$

undergoes approximate linearization at each sampling instance around the temporary operating point (x^*, u^*) , where x^* is the present value of the system's state vector and u^* is the last sampled value of the control inputs vector. The linearization process is based on Taylor series expansion and gives

$$\dot{x} = Ax + Bu + d \tag{15}$$

where \tilde{d} is the cumulative disturbances vector which may be due to truncation of higher-order terms from the Taylor series expansion (b) and exogenous perturbations (c) sensor measurements noise of any distribution. Matrices A and B are Jacobian matrices of the Taylor series expansion which are defined as:

$$A = \nabla_{x}[f(x) + g(x)u] |_{(x^{*},u^{*})} \Rightarrow$$

$$A = \nabla_{x}f(x) |_{(x^{*},u^{*})} + \nabla_{x}g_{1}(x)u |_{(x^{*},u^{*}_{1})} + \nabla_{x}g_{2}(x)u_{2} |_{(x^{*},u^{*})} + \nabla_{x}g_{3}(x)u_{3} |_{(x^{*},u^{*})} + \nabla_{x}g_{4}(x)u_{4} |_{(x^{*},u^{*})}$$
(16)

$$B = \nabla_u [f(x) + g(x)u] \mid_{(x^*, u^*)} \Rightarrow B = g(x) \mid_{(x^*, u^*)}$$
(17)

where $g_i(x)$, $i = 1, \dots, 4$ are the columns of the control inputs gain matrix g(x).

This linearization approach which has been followed for implementing the nonlinear optimal control scheme results into a quite accurate model of the system's dynamics. Consider again the affine-in-the-input state-space model

$$\dot{x} = f(x) + g(x)u \Rightarrow$$

$$\dot{x} = [f(x^*) + \nabla_x f(x)|_{x^*} (x - x^*)] + [g(x^*) + \nabla_x g(x)|_{x^*} (x - x^*)]u^* + g(x^*)u^* + g(x^*)(u - u^*) + \tilde{d}_1 \Rightarrow$$

$$\dot{x} = [\nabla_x f(x)|_{x^*} + \nabla_x g(x)|_{x^*} u^*]x + g(x^*)u - [\nabla_x f(x)|_{x^*} + \nabla_x g(x)|_{x^*} u^*]x^* + f(x^*) + g(x^*)u^* + \tilde{d}_1 \quad (18)$$

where \tilde{d}_1 is the modeling error due to truncation of higher order terms in the Taylor series expansion of f(x) and g(x). Next, by defining $A = [\nabla_x f(x) |_{x^*} + \nabla_x g(x) |_{x^*} u^*]$, $B = g(x^*)$ one obtains

$$\dot{x} = Ax + Bu - Ax^* + f(x^*) + g(x^*)u^* + d_1$$
(19)

Moreover by denoting $\tilde{d} = -Ax^* + f(x^*) + g(x^*)u^* + \tilde{d}_1$ about the cumulative modeling error term in the Taylor series expansion procedure, one has

$$\dot{x} = Ax + Bu + \tilde{d} \tag{20}$$

which is the approximately linearized model of the dynamics of the system of Eq. (15). The term $f(x^*) + g(x^*)u^*$ is the derivative of the state vector at (x^*, u^*) which is almost annihilated by $-Ax^*$.

3.2. Computation of the Jacobian matrices

The computation of the Jacobian matrices *A* and *B* proceeds as follows: Computation of the Jacobian matrix $\nabla_x f(x) \mid_{(x^*,u^*)}$: First row of the Jacobian matrix $\nabla_x f(x) \mid_{(x^*,u^*)} : \frac{\partial f_1}{\partial x_1} = 0, \ \frac{\partial f_1}{\partial x_2} = 1, \ \frac{\partial f_1}{\partial x_3} = 0, \ \frac{\partial f_1}{\partial x_4} = 0, \ \frac{\partial f_1}{\partial x_5} = 0, \ \frac{\partial f_1}{\partial x_6} = 0, \ \frac{\partial f_1}{\partial x_7} = 0, \ \text{and} \ \frac{\partial f_1}{\partial x_8} = 0.$

Second row of the Jacobian matrix $\nabla_x f(x) |_{(x^*,u^*)}$: It holds that $f_2(x) = \frac{f_{2,\text{num}}}{f_{2,\text{den}}}$ with $f_{2,\text{num}} = -M_{11}(c_1 + g_1 + d + 1) + M_{21}(c_2 + g_2 + d_2) - M_{31}(c_3 + g_3 + d_3) + M_{41}(c_4 + g_4 + d_4)$ and $f_{2,\text{den}} = \text{det}M$. Thus, for $i = 1, 2, \dots, 8$ one has

$$\frac{\partial f_{2,\text{num}}}{\partial x_i} = -\frac{\partial M_{11}}{\partial x_i} \left(c_1 + g_1 + d_1 \right) - M_{11} \left(\frac{\partial c_1}{\partial x_i} + \frac{\partial g_1}{\partial x_i} + \frac{\partial d_1}{\partial x_i} \right) + \\ + \frac{\partial M_{21}}{\partial x_i} \left(c_2 + g_2 + d_2 \right) + M_{21} \left(\frac{\partial c_2}{\partial x_i} + \frac{\partial g_2}{\partial x_i} + \frac{\partial d_2}{\partial x_i} \right) - \\ - \frac{\partial M_{31}}{\partial x_i} \left(c_3 + g_3 + d_3 \right) - M_{31} \left(\frac{\partial c_3}{\partial x_i} + \frac{\partial g_3}{\partial x_i} + \frac{\partial d_3}{\partial x_i} \right) + \\ + \frac{\partial M_{41}}{\partial x_i} \left(c_4 + g_4 + d_4 \right) + M_{41} \left(\frac{\partial c_4}{\partial x_i} + \frac{\partial g_4}{\partial x_i} + \frac{\partial d_4}{\partial x_i} \right)$$
(21)

and also

$$\frac{\partial f_{2,\text{den}}}{\partial x_i} = \frac{\partial \det M}{\partial x_i} \tag{22}$$

and finally

$$\frac{\partial f_2}{\partial x_i} = \frac{\frac{\partial f_{2,\text{num}}}{\partial x_i} f_{2,\text{den}} - f_{2,\text{num}} \frac{\partial f_{2,\text{den}}}{\partial x_i}}{\det M^2}$$
(23)

Third row of the Jacobian matrix $\nabla_x f(x) \mid_{(x^*,u^*)}$: $\frac{\partial f_3}{\partial x_1} = 0$, $\frac{\partial f_3}{\partial x_2} = 0$, $\frac{\partial f_3}{\partial x_3} = 0$, $\frac{\partial f_3}{\partial x_4} = 1$, $\frac{\partial f_3}{\partial x_5} = 0$, $\frac{\partial f_3}{\partial x_6} = 0$, $\frac{\partial f_3}{\partial x_7} = 0$ and $\frac{\partial f_3}{\partial x_8} = 0$.

Fourth row of the Jacobian matrix $\nabla_x f(x) |_{(x^*,u^*)}$: It holds that $f_4(x) = \frac{f_{4,\text{num}}}{f_{4,\text{den}}}$ with $f_{4,\text{num}} = M_{12}(c_1 + g_1 + d + 1) - M_{22}(c_2 + g_2 + d_2) + M_{32}(c_3 + g_3 + d_3) - M_{42}(c_4 + g_4 + d_4)$ and $f_{4,\text{den}} = \text{det}M$. Thus, for $i = 1, 2, \dots, 8$ one has

$$\frac{\partial f_{4,\text{num}}}{\partial x_i} = \frac{\partial M_{12}}{\partial x_i} \left(c_1 + g_1 + d_1 \right) + M_{12} \left(\frac{\partial c_1}{\partial x_i} + \frac{\partial g_1}{\partial x_i} + \frac{\partial d_1}{\partial x_i} \right) + \\ - \frac{\partial M_{22}}{\partial x_i} \left(c_2 + g_2 + d_2 \right) - M_{22} \left(\frac{\partial c_2}{\partial x_i} + \frac{\partial g_2}{\partial x_i} + \frac{\partial d_2}{\partial x_i} \right) - \\ \frac{\partial M_{32}}{\partial x_i} \left(c_3 + g_3 + d_3 \right) + M_{32} \left(\frac{\partial c_3}{\partial x_i} + \frac{\partial g_3}{\partial x_i} + \frac{\partial d_3}{\partial x_i} \right) - \\ - \frac{\partial M_{42}}{\partial x_i} \left(c_4 + g_4 + d_4 \right) - M_{42} \left(\frac{\partial c_4}{\partial x_i} + \frac{\partial g_4}{\partial x_i} + \frac{\partial d_4}{\partial x_i} \right) \right)$$
(24)

and also

$$\frac{\partial f_{4,\text{den}}}{\partial x_i} = \frac{\partial \det M}{\partial x_i} \tag{25}$$

and finally

$$\frac{\partial f_4}{\partial x_i} = \frac{\frac{\partial f_{4,\text{num}}}{\partial x_i} f_{4,\text{den}} - f_{4,\text{num}} \frac{\partial f_{4,\text{den}}}{\partial x_i}}{\det M^2} \tag{26}$$

Fifth row of the Jacobian matrix $\nabla_x f(x) \mid_{(x^*,u^*)} : \frac{\partial f_5}{\partial x_1} = 0, \frac{\partial f_5}{\partial x_2} = 0, \frac{\partial f_5}{\partial x_3} = 0, \frac{\partial f_5}{\partial x_4} = 0, \frac{\partial f_5}{\partial x_5} = 0, \frac{\partial f_5}{\partial x_6} = 1, \frac{\partial f_5}{\partial x_7} = 0, \text{ and } \frac{\partial f_5}{\partial x_8} = 0.$

Sixth row of the Jacobian matrix $\nabla_x f(x)|_{(x^*,u^*)}$: It holds that $f_6(x) = \frac{f_{6,\text{num}}}{f_{6,\text{den}}}$ with $f_{6,\text{num}} = -M_{13}(c_1 + g_1 + d + 1) + M_{23}(c_2 + g_2 + d_2) - M_{33}(c_3 + g_3 + d_3) + M_{43}(c_4 + g_4 + d_4)$ and $f_{6,\text{den}} = \text{det}M$. Thus, for $i = 1, 2, \dots, 8$ one has

$$\frac{\partial f_{6,\text{num}}}{\partial x_i} = -\frac{\partial M_{13}}{\partial x_i} \left(c_1 + g_1 + d_1 \right) - M_{13} \left(\frac{\partial c_1}{\partial x_i} + \frac{\partial g_1}{\partial x_i} + \frac{\partial d_1}{\partial x_i} \right) + \\ + \frac{\partial M_{23}}{\partial x_i} \left(c_2 + g_2 + d_2 \right) + M_{23} \left(\frac{\partial c_2}{\partial x_i} + \frac{\partial g_2}{\partial x_i} + \frac{\partial d_2}{\partial x_i} \right) - \\ - \frac{\partial M_{33}}{\partial x_i} \left(c_3 + g_3 + d_3 \right) - M_{33} \left(\frac{\partial c_3}{\partial x_i} + \frac{\partial g_3}{\partial x_i} + \frac{\partial d_3}{\partial x_i} \right) + \\ + \frac{\partial M_{43}}{\partial x_i} \left(c_4 + g_4 + d_4 \right) + M_{43} \left(\frac{\partial c_4}{\partial x_i} + \frac{\partial g_4}{\partial x_i} + \frac{\partial d_4}{\partial x_i} \right)$$
(27)

and also

$$\frac{\partial f_{6,\text{den}}}{\partial x_i} = \frac{\partial \text{det}M}{\partial x_i} \tag{28}$$

and finally

$$\frac{\partial f_6}{\partial x_i} = \frac{\frac{\partial f_{6,\text{num}}}{\partial x_i} f_{6,\text{den}} - f_{6,\text{num}} \frac{\partial f_{6,\text{den}}}{\partial x_i}}{\text{det}M^2}$$
(29)

Seventh row of the Jacobian matrix $\nabla_x f(x) \mid_{(x^*,u^*)}$: $\frac{\partial f_7}{\partial x_1} = 0$, $\frac{\partial f_7}{\partial x_2} = 0$, $\frac{\partial f_7}{\partial x_3} = 0$, $\frac{\partial f_7}{\partial x_4} = 0$, $\frac{\partial f_7}{\partial x_5} = 0$, $\frac{\partial f_7}{\partial x_6} = 0$, $\frac{\partial f_7}{\partial x_6} = 0$, $\frac{\partial f_7}{\partial x_7} = 0$, and $\frac{\partial f_7}{\partial x_8} = 1$.

Eighth row of the Jacobian matrix $\nabla_x f(x)|_{(x^*,u^*)}$: It holds that $f_4(x) = \frac{f_{8,\text{num}}}{f_{8,\text{den}}}$ with $f_{8,\text{num}} = M_{14}(c_1 + g_1 + d + 1) - M_{24}(c_2 + g_2 + d_2) + M_{34}(c_3 + g_3 + d_3) - M_{44}(c_4 + g_4 + d_4)$ and $f_{8,\text{den}} = \text{det}M$. Thus, for $i = 1, 2, \dots, 8$ one has

$$\frac{\partial f_{8,\text{num}}}{\partial x_i} = \frac{\partial M_{14}}{\partial x_i} \left(c_1 + g_1 + d_1 \right) + M_{14} \left(\frac{\partial c_1}{\partial x_i} + \frac{\partial g_1}{\partial x_i} + \frac{\partial d_1}{\partial x_i} \right) + \\ - \frac{\partial M_{24}}{\partial x_i} \left(c_2 + g_2 + d_2 \right) - M_{24} \left(\frac{\partial c_2}{\partial x_i} + \frac{\partial g_2}{\partial x_i} + \frac{\partial d_2}{\partial x_i} \right) - \\ \frac{\partial M_{34}}{\partial x_i} \left(c_3 + g_3 + d_3 \right) + M_{34} \left(\frac{\partial c_3}{\partial x_i} + \frac{\partial g_3}{\partial x_i} + \frac{\partial d_3}{\partial x_i} \right) - \\ - \frac{\partial M_{44}}{\partial x_i} \left(c_4 + g_4 + d_4 \right) - M_{44} \left(\frac{\partial c_4}{\partial x_i} + \frac{\partial g_4}{\partial x_i} + \frac{\partial d_4}{\partial x_i} \right) \right)$$
(30)

and also

$$\frac{\partial f_{8,\text{den}}}{\partial x_i} = \frac{\partial \det M}{\partial x_i} \tag{31}$$

and finally

$$\frac{\partial f_8}{\partial x_i} = \frac{\frac{\partial g_{8,\text{num}}}{\partial x_i} f_{8,\text{den}} - f_{8,\text{num}} \frac{\partial g_{8,\text{den}}}{\partial x_i}}{\text{det}M^2}$$
(32)

Computation of the Jacobian matrix $\nabla_x g_1(x) |_{(x^*,u^*)}$.

First row of the Jacobian matrix $\nabla_x g_1(x) |_{(x^*, u^*)}$: $\frac{\partial g_{11}(x)}{\partial x_i} = 0$ for $i = 1, 2, \cdots, 8$. Second row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{21}(x)}{\partial x_i} = \frac{\frac{\partial M_{11}}{\partial x_i} \det M - M_{11} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Third row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*,u^*)} : \frac{\partial g_{31}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Fourth row of the Jacobian matrix $\nabla_x g_1(x)|_{(x^*,u^*)}$: $\frac{\partial g_{41}(x)}{\partial x_i} = \frac{-\frac{\partial M_{12}}{\partial x_i} \det M + M_{12} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for i = 1.2 $1, 2, \cdots, 8$ Fifth row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*,u^*)} : \frac{\partial g_{51}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Sixth row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{61}(x)}{\partial x} = \frac{\frac{\partial M_{13}}{\partial x_i} \det M - M_{13} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Seventh row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*,u^*)} : \frac{\partial g_{71}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Eighth row of the Jacobian matrix $\nabla_x g_1(x) \mid_{(x^*, u^*)}$: $\frac{\partial g_{81}(x)}{\partial x_i} = \frac{-\frac{\partial M_{14}}{\partial x_i} \det M + M_{14} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Computation of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*,u^*)}$ First row of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*,u^*)} : \frac{\partial g_{12}(x)}{\partial x} = 0$ for $i = 1, 2, \cdots, 8$. Second row of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{22}(x)}{\partial x_i} = \frac{-\frac{\partial M_{21}}{\partial x_i} \det M + M_{21} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Third row of the Jacobian matrix $\nabla_x g_2(x)|_{(x^*,u^*)}$: $\frac{\partial g_{32}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Fourth row of the Jacobian matrix $\nabla_x g_2(x)|_{(x^*,u^*)}$: $\frac{\partial g_{42}(x)}{\partial x} = \frac{\frac{\partial M_{22}}{\partial x_i} \det M - M_{22} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Fifth row of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*,u^*)} : \frac{\partial g_{52}(x)}{\partial x_i} = 0$, for $i = 1, 2, \cdots, 8$. Sixth row of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{62}(x)}{\partial x_i} = \frac{-\frac{\partial M_{23}}{\partial x_i} \det M + M_{23} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Seventh row of the Jacobian matrix $\nabla_x g_2(x) \mid_{(x^*, u^*)} : \frac{\partial g_{72}(x)}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. Eighth row of the Jacobian matrix $\nabla_x g_2(x)|_{(x^*,u^*)}$: $\frac{\partial g_{82}(x)}{\partial x_i} = \frac{\frac{\partial M_{24}}{\partial x_i} \det M - M_{24} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Computation of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)}$ First row of the Jacobian matrix $\nabla_x g_3(x) |_{(x^*,u^*)}$: $\frac{\partial g_{13}(x)}{\partial x_i} = 0$ for $i = 1, 2, \cdots, 8$. Second row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{23}(x)}{\partial x} = \frac{\frac{\partial M_{31}}{\partial x_i} \det M - M_{31} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$

(33)

Third row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)} : \frac{\partial g_{33}(x)}{\partial x} = 0$, for $i = 1, 2, \dots, 8$. Fourth row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*, u^*)}$: $\frac{\partial g_{43}(x)}{\partial x} = \frac{-\frac{\partial M_{32}}{\partial x_i} \det M + M_{32} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Fifth row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)} : \frac{\partial g_{53}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Sixth row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{63}(x)}{\partial x_i} = \frac{\frac{\partial M_{33}}{\partial x_i} \det M - M_{33} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Seventh row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*,u^*)} : \frac{\partial g_{73}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Eighth row of the Jacobian matrix $\nabla_x g_3(x) \mid_{(x^*, u^*)}$: $\frac{\partial g_{83}(x)}{\partial x_i} = \frac{-\frac{\partial M_{34}}{\partial x_i} \det M + M_{34} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Computation of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,\mu^*)}$. First row of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,u^*)} : \frac{\partial g_{14}(x)}{\partial x} = 0$ for $i = 1, 2, \cdots, 8$. Second row of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,u^*)} : \frac{\partial g_{24}(x)}{\partial x} = \frac{-\frac{\partial M_{41}}{\partial x_i} \det M + M_{41} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Third row of the Jacobian matrix $\nabla_x g_4(x)|_{(x^*,u^*)}$: $\frac{\partial g_{34}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Fourth row of the Jacobian matrix $\nabla_x g_4(x)|_{(x^*,u^*)}$: $\frac{\partial g_{44}(x)}{\partial x} = \frac{\frac{\partial M_{42}}{\partial x_i} \det M - M_{42} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Fifth row of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,u^*)} : \frac{\partial g_{54}(x)}{\partial x_i} = 0$, for $i = 1, 2, \cdots, 8$. Sixth row of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,u^*)}$: $\frac{\partial g_{64}(x)}{\partial x} = \frac{-\frac{\partial M_{33}}{\partial x_i} \det M + M_{33} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Seventh row of the Jacobian matrix $\nabla_x g_4(x) \mid_{(x^*,u^*)} : \frac{\partial g_{74}(x)}{\partial x} = 0$, for $i = 1, 2, \cdots, 8$. Eighth row of the Jacobian matrix $\nabla_x g_4(x)|_{(x^*,u^*)}$: $\frac{\partial g_{84}(x)}{\partial x} = \frac{\frac{\partial M_{44}}{\partial x_i} \det M - M_{44} \frac{\partial \det M}{\partial x_i}}{\det M^2}$, for $i = 1, 2, \cdots, 8$ Next, one computes the partial derivatives of the sub-determinants M_{ij} and of the determinant detM: $\frac{\partial M_{11}}{\partial x_i} = \frac{\partial m_{22}}{\partial x_i} \left(m_{33} m_{44} - m_{43} m_{34} \right) +$ $+m_{22}\left(\frac{\partial m_{33}}{\partial x_i}m_{44}+m_{33}\frac{\partial m_{44}}{\partial x_i}-\frac{\partial m_{43}}{\partial x_i}m_{34}-m_{43}\frac{\partial m_{34}}{\partial x_i}\right) -\frac{\partial m_{23}}{\partial x_{23}}(m_{32}m_{44}-m_{42}m_{34}-)$ $-m_{23}\left(\frac{\partial m_{33}}{\partial x_i}m_{44}+m_{32}\frac{\partial m_{44}}{\partial x_i}-\frac{\partial m_{42}}{\partial x_i}m_{34}-m_{42}\frac{\partial m_{34}}{\partial x_i}\right)+$ $+ \frac{\partial m_{24}}{\partial r} (m_{32}m_{43} - m_{42}m_{33}) +$ $+m_{24}\left(\frac{\partial m_{32}}{\partial r_1}m_{43}+m_{32}\frac{\partial m_{43}}{\partial r_2}-\frac{\partial m_{42}}{\partial r_2}m_{33}-m_{42}\frac{\partial m_{33}}{\partial r_2}\right)$

Equivalently, one has

$$\begin{aligned} \frac{\partial M_{12}}{\partial x_i} &= \frac{\partial m_{21}}{\partial x_i} \left(m_{33} m_{44} - m_{43} m_{34} \right) + \\ &+ m_{21} \left(\frac{\partial m_{13}}{\partial x_i} m_{44} + m_{13} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{43}}{\partial x_i} m_{34} - m_{43} \frac{\partial m_{34}}{\partial x_i} \right) - \\ &- \frac{\partial m_{23}}{\partial x_i} \left(m_{31} m_{44} - m_{41} m_{34} - \right) \\ &- m_{23} \left(\frac{\partial m_{31}}{\partial x_i} m_{44} + m_{31} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{34} - m_{41} \frac{\partial m_{34}}{\partial x_i} \right) + \\ &+ \frac{\partial m_{24}}{\partial x_i} \left(m_{31} m_{43} - m_{41} m_{33} \right) + \\ &+ m_{24} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{33} - m_{41} \frac{\partial m_{33}}{\partial x_i} \right) \end{aligned}$$
(34)

Moreover, it holds that

$$\frac{\partial M_{13}}{\partial x_i} = \frac{\partial m_{21}}{\partial x_i} \left(m_{32} m_{44} - m_{42} m_{34} \right) + \\
+ m_{21} \left(\frac{\partial m_{32}}{\partial x_i} m_{44} + m_{32} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{43}}{\partial x_i} m_{34} - m_{43} \frac{\partial m_{34}}{\partial x_i} \right) - \\
- \frac{\partial m_{23}}{\partial x_i} \left(m_{31} m_{44} - m_{41} m_{34} - \right) \\
- m_{23} \left(\frac{\partial m_{31}}{\partial x_i} m_{44} + m_{31} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{34} - m_{41} \frac{\partial m_{34}}{\partial x_i} \right) + \\
+ \frac{\partial m_{24}}{\partial x_i} \left(m_{31} m_{42} - m_{41} m_{32} \right) + \\
+ m_{24} \left(\frac{\partial m_{31}}{\partial x_i} m_{42} + m_{31} \frac{\partial m_{42}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{32} - m_{41} \frac{\partial m_{32}}{\partial x_i} \right) \right)$$
(35)

Additionally, it holds that

$$\frac{\partial M_{14}}{\partial x_i} = \frac{\partial m_{21}}{\partial x_i} \left(m_{32}m_{43} - m_{42}m_{33} \right) + \\
+ m_{21} \left(\frac{\partial m_{32}}{\partial x_i} m_{43} + m_{32} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{44}}{\partial x_i} m_{33} - m_{42} \frac{\partial m_{32}}{\partial x_i} \right) - \\
- \frac{\partial m_{22}}{\partial x_i} \left(m_{31}m_{43} - m_{41}m_{33} - \right) \\
- m_{22} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{33}}{\partial x_i} m_{33} - m_{41} \frac{\partial m_{33}}{\partial x_i} \right) + \\
+ \frac{\partial m_{23}}{\partial x_i} \left(m_{31}m_{42} - m_{41}m_{32} \right) + \\
+ m_{23} \left(\frac{\partial m_{31}}{\partial x_i} m_{42} + m_{31} \frac{\partial m_{42}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{32} - m_{41} \frac{\partial m_{32}}{\partial x_i} \right)$$
(36)

In a similar manner, one obtains

$$\frac{\partial M_{21}}{\partial x_i} = \frac{\partial m_{12}}{\partial x_i} \left(m_{33}m_{44} - m_{43}m_{34} \right) + \\
+ m_{12} \left(\frac{\partial m_{33}}{\partial x_i} m_{44} + m_{33} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{43}}{\partial x_i} m_{33} - m_{43} \frac{\partial m_{34}}{\partial x_i} \right) - \\
- \frac{\partial m_{13}}{\partial x_i} \left(m_{32}m_{44} - m_{42}m_{34} -) \right) \\
- m_{13} \left(\frac{\partial m_{32}}{\partial x_i} m_{44} + m_{32} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{34} - m_{42} \frac{\partial m_{34}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{32}m_{43} - m_{42}m_{33} \right) + \\
+ m_{14} \left(\frac{\partial m_{32}}{\partial x_i} m_{43} + m_{32} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{33} - m_{42} \frac{\partial m_{33}}{\partial x_i} \right)$$
(37)

Equivalently, one has

$$\frac{\partial M_{22}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{23} m_{24} - m_{43} m_{44} \right) + \\
+ m_{11} \left(\frac{\partial m_{23}}{\partial x_i} m_{24} + m_{23} \frac{\partial m_{24}}{\partial x_i} - \frac{\partial m_{43}}{\partial x_i} m_{44} - m_{43} \frac{\partial m_{44}}{\partial x_i} \right) - \\
- \frac{\partial m_{13}}{\partial x_i} \left(m_{31} m_{44} - m_{41} m_{24} - \right) \\
- m_{13} \left(\frac{\partial m_{31}}{\partial x_i} m_{44} + m_{31} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{24} - m_{41} \frac{\partial m_{24}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{31} m_{43} - m_{41} m_{23} \right) + \\
+ m_{14} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{23} - m_{41} \frac{\partial m_{23}}{\partial x_i} \right) \right)$$
(38)

Following this procedure, one gets

$$\frac{\partial M_{23}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{32} m_{44} - m_{42} m_{34} \right) + \\
+ m_{11} \left(\frac{\partial m_{32}}{\partial x_i} m_{44} + m_{32} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{34} - m_{42} \frac{\partial m_{34}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{31} m_{43} - m_{41} m_{33} - \right) \\
- m_{12} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{33} - m_{41} \frac{\partial m_{33}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{31} m_{42} - m_{41} m_{32} \right) + \\
+ m_{14} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{32} - m_{41} \frac{\partial m_{32}}{\partial x_i} \right) \right)$$
(39)

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Additionally, it holds that

$$\frac{\partial M_{24}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{32}m_{43} - m_{42}m_{33} \right) + \\
+ m_{11} \left(\frac{\partial m_{32}}{\partial x_i} m_{43} + m_{32} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{33} - m_{42} \frac{\partial m_{33}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{31}m_{43} - m_{41}m_{33} - \right) \\
- m_{12} \left(\frac{\partial m_{31}}{\partial x_i} m_{43} + m_{31} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{33} - m_{41} \frac{\partial m_{33}}{\partial x_i} \right) + \\
+ \frac{\partial m_{13}}{\partial x_i} \left(m_{31}m_{42} - m_{41}m_{22} \right) + \\
+ m_{13} \left(\frac{\partial m_{31}}{\partial x_i} m_{42} + m_{31} \frac{\partial m_{42}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{22} - m_{41} \frac{\partial m_{22}}{\partial x_i} \right)$$
(40)

In this context, one obtains

$$\frac{\partial M_{31}}{\partial x_i} = \frac{\partial m_{12}}{\partial x_i} \left(m_{23} m_{44} - m_{43} m_{24} \right) + \\
+ m_{12} \left(\frac{\partial m_{23}}{\partial x_i} m_{44} + m_{23} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{43}}{\partial x_i} m_{24} - m_{43} \frac{\partial m_{24}}{\partial x_i} \right) - \\
- \frac{\partial m_{13}}{\partial x_i} \left(m_{22} m_{44} - m_{42} m_{24} - \right) \\
- m_{13} \left(\frac{\partial m_{22}}{\partial x_i} m_{44} + m_{22} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{24} - m_{42} \frac{\partial m_{24}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{22} m_{43} - m_{42} m_{23} \right) + \\
+ m_{14} \left(\frac{\partial m_{32}}{\partial x_i} m_{43} + m_{22} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{23} - m_{42} \frac{\partial m_{23}}{\partial x_i} \right)$$
(41)

Additionally, one has

$$\frac{\partial M_{32}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{23} m_{44} - m_{42} m_{24} \right) + \\
+ m_{11} \left(\frac{\partial m_{23}}{\partial x_i} m_{44} + m_{23} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{24} - m_{42} \frac{\partial m_{24}}{\partial x_i} \right) - \\
- \frac{\partial m_{13}}{\partial x_i} \left(m_{12} m_{44} - m_{41} m_{24} - \right) \\
- m_{13} \left(\frac{\partial m_{12}}{\partial x_i} m_{44} + m_{12} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{24} - m_{41} \frac{\partial m_{24}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{12} m_{43} - m_{41} m_{23} \right) + \\
+ m_{14} \left(\frac{\partial m_{12}}{\partial x_i} m_{43} + m_{12} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{23} - m_{41} \frac{\partial m_{23}}{\partial x_i} \right) \right)$$
(42)

Furthermore, one has

$$\frac{\partial M_{33}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{22}m_{44} - m_{42}m_{24} \right) + \\
+ m_{11} \left(\frac{\partial m_{22}}{\partial x_i} m_{44} + m_{22} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{24} - m_{42} \frac{\partial m_{24}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{21}m_{44} - m_{41}m_{24} -) \right) \\
- m_{12} \left(\frac{\partial m_{21}}{\partial x_i} m_{44} + m_{21} \frac{\partial m_{44}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{24} - m_{41} \frac{\partial m_{24}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{41}m_{22} - m_{21}m_{42} \right) + \\
+ m_{14} \left(\frac{\partial m_{41}}{\partial x_i} m_{22} + m_{41} \frac{\partial m_{22}}{\partial x_i} - \frac{\partial m_{21}}{\partial x_i} m_{42} - m_{21} \frac{\partial m_{42}}{\partial x_i} \right)$$
(43)

Continuing in this manner, one gets

$$\frac{\partial M_{34}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{22}m_{43} - m_{42}m_{23} \right) + \\
+ m_{11} \left(\frac{\partial m_{22}}{\partial x_i} m_{43} + m_{22} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{42}}{\partial x_i} m_{23} - m_{42} \frac{\partial m_{23}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{21}m_{43} - m_{41}m_{23} - \right) \\
- m_{12} \left(\frac{\partial m_{21}}{\partial x_i} m_{43} + m_{21} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{23} - m_{41} \frac{\partial m_{23}}{\partial x_i} \right) + \\
+ \frac{\partial m_{13}}{\partial x_i} \left(m_{21}m_{42} - m_{41}m_{22} \right) + \\
+ m_{13} \left(\frac{\partial m_{22}}{\partial x_i} m_{42} + m_{22} \frac{\partial m_{42}}{\partial x_i} - \frac{\partial m_{41}}{\partial x_i} m_{22} - m_{41} \frac{\partial m_{22}}{\partial x_i} \right)$$
(44)

Besides, one has

$$\frac{\partial M_{41}}{\partial x_i} = \frac{\partial m_{12}}{\partial x_i} \left(m_{22}m_{34} - m_{33}m_{24} \right) + \\
+ m_{12} \left(\frac{\partial m_{22}}{\partial x_i} m_{34} + m_{22} \frac{\partial m_{34}}{\partial x_i} - \frac{\partial m_{33}}{\partial x_i} m_{24} - m_{33} \frac{\partial m_{24}}{\partial x_i} \right) - \\
- \frac{\partial m_{13}}{\partial x_i} \left(m_{23}m_{34} - m_{32}m_{23} - \right) \\
- m_{13} \left(\frac{\partial m_{22}}{\partial x_i} m_{34} + m_{22} \frac{\partial m_{34}}{\partial x_i} - \frac{\partial m_{32}}{\partial x_i} m_{23} - m_{32} \frac{\partial m_{23}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{22}m_{33} - m_{32}m_{23} \right) + \\
+ m_{14} \left(\frac{\partial m_{22}}{\partial x_i} m_{33} + m_{22} \frac{\partial m_{33}}{\partial x_i} - \frac{\partial m_{32}}{\partial x_i} m_{23} - m_{32} \frac{\partial m_{23}}{\partial x_i} \right) \right)$$
(45)

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Equivalently, one obtains

$$\frac{\partial M_{42}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{32} m_{43} - m_{33} m_{42} \right) + \\
+ m_{11} \left(\frac{\partial m_{32}}{\partial x_i} m_{43} + m_{32} \frac{\partial m_{42}}{\partial x_i} - \frac{\partial m_{33}}{\partial x_i} m_{42} - m_{33} \frac{\partial m_{42}}{\partial x_i} \right) - \\
- \frac{\partial m_{31}}{\partial x_i} \left(m_{12} m_{43} - m_{13} m_{42} - \right) \\
- m_{31} \left(\frac{\partial m_{12}}{\partial x_i} m_{43} + m_{12} \frac{\partial m_{43}}{\partial x_i} - \frac{\partial m_{13}}{\partial x_i} m_{42} - m_{13} \frac{\partial m_{42}}{\partial x_i} \right) + \\
+ \frac{\partial m_{41}}{\partial x_i} \left(m_{12} m_{33} - m_{13} m_{32} \right) + \\
+ m_{41} \left(\frac{\partial m_{12}}{\partial x_i} m_{33} + m_{12} \frac{\partial m_{33}}{\partial x_i} - \frac{\partial m_{13}}{\partial x_i} m_{32} - m_{13} \frac{\partial m_{32}}{\partial x_i} \right) \right)$$
(46)

In a similar manner, one gets

$$\frac{\partial M_{43}}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} \left(m_{22}m_{34} - m_{32}m_{24} \right) + \\
+ m_{11} \left(\frac{\partial m_{22}}{\partial x_i} m_{34} + m_{22} \frac{\partial m_{34}}{\partial x_i} - \frac{\partial m_{32}}{\partial x_i} m_{24} - m_{32} \frac{\partial m_{24}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{21}m_{34} - m_{31}m_{24} - \right) \\
- m_{12} \left(\frac{\partial m_{21}}{\partial x_i} m_{34} + m_{21} \frac{\partial m_{34}}{\partial x_i} - \frac{\partial m_{31}}{\partial x_i} m_{24} - m_{31} \frac{\partial m_{24}}{\partial x_i} \right) + \\
+ \frac{\partial m_{14}}{\partial x_i} \left(m_{21}m_{32} - m_{31}m_{22} \right) + \\
+ m_{14} \left(\frac{\partial m_{21}}{\partial x_i} m_{32} + m_{21} \frac{\partial m_{32}}{\partial x_i} - \frac{\partial m_{31}}{\partial x_i} m_{22} - m_{31} \frac{\partial m_{22}}{\partial x_i} \right)$$
(47)

Finally, one has that

$$\frac{\partial M_{44}}{\partial x_i} = \frac{\partial m_{22}}{\partial x_i} \left(m_{22}m_{33} - m_{32}m_{23} \right) + \\
+ m_{11} \left(\frac{\partial m_{22}}{\partial x_i} m_{33} + m_{22} \frac{\partial m_{33}}{\partial x_i} - \frac{\partial m_{32}}{\partial x_i} m_{23} - m_{32} \frac{\partial m_{23}}{\partial x_i} \right) - \\
- \frac{\partial m_{12}}{\partial x_i} \left(m_{22}m_{33} - m_{31}m_{23} - \right) \\
- m_{12} \left(\frac{\partial m_{22}}{\partial x_i} m_{33} + m_{23} \frac{\partial m_{33}}{\partial x_i} - \frac{\partial m_{31}}{\partial x_i} m_{23} - m_{31} \frac{\partial m_{23}}{\partial x_i} \right) + \\
+ \frac{\partial m_{13}}{\partial x_i} \left(m_{21}m_{32} - m_{31}m_{22} \right) + \\
+ m_{13} \left(\frac{\partial m_{21}}{\partial x_i} m_{32} + m_{21} \frac{\partial m_{32}}{\partial x_i} - \frac{\partial m_{31}}{\partial x_i} m_{22} - m_{31} \frac{\partial m_{22}}{\partial x_i} \right) \right)$$
(48)

About the partial derivatives of the determinant det*M* one has for $i = 1, 2, \dots, 8$

$$\frac{\partial \det M}{\partial x_i} = \frac{\partial m_{11}}{\partial x_i} M_{11} + m_{11} \frac{\partial M_{11}}{\partial x_i} - \frac{\partial m_{12}}{\partial x_i} M_{12} - m_{12} \frac{\partial M_{12}}{\partial x_i} + + \frac{\partial m_{13}}{\partial x_i} M_{13} + m_{13} \frac{\partial M_{13}}{\partial x_i} - \frac{\partial m_{14}}{\partial x_i} M_{14} - m_{14} \frac{\partial M_{14}}{\partial x_i}$$
(49)

Next, the derivatives of the elements of the inertia matrix M are computed.

It holds that $m_{11} = p_1 + p_2 \cos(x_3)$. Thus one has: $\frac{\partial m_{11}}{\partial x_1} = 0$, $\frac{\partial m_{11}}{\partial x_2} = 0$, $\frac{\partial m_{11}}{\partial x_2} = -p_2 \sin(x_3)$, $\frac{\partial m_{11}}{\partial x_1} = 0$, $\frac{\partial m_{11}}{\partial x_5} = 0, \ \frac{\partial m_{11}}{\partial x_6} = 0, \ \frac{\partial m_{11}}{\partial x_7} = 0, \ \frac{\partial m_{11}}{\partial x_8} = 0.$ Besides, it holds that $m_{12} = m_{21} = p_3 + 0.5p_2 \sin(x_3)x_4$, thus $\frac{\partial m_{12}}{\partial x_1} = \frac{\partial m_{21}}{\partial x_1} = 0$, $\frac{\partial m_{12}}{\partial x_2} = \frac{\partial m_{21}}{\partial x_2} = 0$, $\frac{\partial m_{12}}{\partial x_3} = \frac{\partial m_{21}}{\partial x_3} = 0.5p_2\cos(x_3)x_4, \quad \frac{\partial m_{12}}{\partial x_4} = \frac{\partial m_{21}}{\partial x_4} = 0.5p_2\sin(x_3), \quad \frac{\partial x_1}{\partial m_{12}} = \frac{\partial x_1}{\partial x_5} = 0, \quad \frac{\partial x_2}{\partial m_{12}} = \frac{\partial x_2}{\partial x_4} = 0,$

 $\frac{\partial m_{12}}{\partial x_7} = \frac{\partial m_{21}}{\partial x_7} = 0, \ \frac{\partial m_{12}}{\partial x_8} = \frac{\partial m_{21}}{\partial x_8} = 0.$

 $\frac{\partial x_7}{\partial x_4} = \frac{\partial x_8}{\partial x_4} = 0, \quad \frac{\partial x_8}{\partial x_5} = \frac{\partial x_8}{\partial x_5} = 0, \quad \frac{\partial m_{13}}{\partial x_6} = \frac{\partial m_{13}}{\partial x_6} = 0, \quad \frac{\partial m_{13}}{\partial x_7} = \frac{\partial m_{31}}{\partial x_7} = 0, \quad \frac{\partial m_{13}}{\partial x_8} = \frac{\partial m_{31}}{\partial x_8} = 0, \quad \frac{\partial m_{13}}{\partial x_3} = \frac{\partial m_{31}}{\partial x_3} = 0, \quad \frac{\partial m_{13}}{\partial x_3} = \frac{\partial m_{31}}{\partial x_3} = 0, \quad \frac{\partial m_{13}}{\partial x_5} = \frac{\partial m_{31}}{\partial x_5} = 0, \quad \frac{\partial m_{13}}{\partial x_6} = \frac{\partial m_{31}}{\partial x_6} = 0, \quad \frac{\partial m_{13}}{\partial x_7} = \frac{\partial m_{31}}{\partial x_7} = 0, \quad \frac{\partial m_{13}}{\partial x_8} = \frac{\partial m_{31}}{\partial x_8} = 0.$ Additionally, it holds that $m_{14} = m_{41} = -p_5$, thus $\frac{\partial m_{14}}{\partial x_1} = \frac{\partial m_{41}}{\partial x_1} = 0, \quad \frac{\partial m_{14}}{\partial x_2} = \frac{\partial m_{41}}{\partial x_2} = 0, \quad \frac{\partial m_{14}}{\partial x_3} = 0, \quad \frac{\partial m_{14}}{\partial x_3} = 0, \quad \frac{\partial m_{14}}{\partial x_5} = 0, \quad \frac{\partial m_{14}}{\partial x_6} = 0, \quad \frac{\partial m_{14}}{\partial x_7} = \frac{\partial m_{41}}{\partial x_7} = 0, \quad \frac{\partial m_{14}}{\partial x_8} = \frac{\partial m_{41}}{\partial x_8} = 0$ Moreover, it holds that $m_{22} = p_2$, thus $\frac{\partial m_{22}}{\partial x_1} = 0, \quad \frac{\partial m_{22}}{\partial x_2} = 0, \quad \frac{\partial m_{22}}{\partial x_3} = 0, \quad \frac{\partial m_{22}}{\partial x_4} = 0, \quad \frac{\partial m_{22}}{\partial x_5} = 0,$ am

$$\frac{\partial m_{22}}{\partial x_6} = 0, \ \frac{\partial m_{22}}{\partial x_7} = 0, \ \frac{\partial m_{22}}{\partial x_8} = 0$$

 $\frac{\partial x_{6}}{\partial x_{7}} \quad \frac{\partial x_{8}}{\partial x_{8}}$ Furthermore, it holds that $m_{23} = m_{32} = 0$, thus $\frac{\partial m_{23}}{\partial x_{1}} = \frac{\partial m_{23}}{\partial x_{2}} = \frac{\partial m_{32}}{\partial x_{2}} = 0$, $\frac{\partial m_{23}}{\partial x_{3}} = \frac{\partial m_{32}}{\partial x_{3}} = 0$, $\frac{\partial m_{23}}{\partial x_{3}} = \frac{\partial m_{32}}{\partial x_{3}} = 0$, $\frac{\partial m_{23}}{\partial x_{5}} = \frac{\partial m_{32}}{\partial x_{5}} = 0$, $\frac{\partial m_{23}}{\partial x_{6}} = \frac{\partial m_{32}}{\partial x_{6}} = 0$, $\frac{\partial m_{23}}{\partial x_{7}} = \frac{\partial m_{32}}{\partial x_{7}} = 0$, $\frac{\partial m_{23}}{\partial x_{8}} = \frac{\partial m_{32}}{\partial x_{8}} = 0$. Besides, it holds that $m_{24} = m_{42} = -p_{5}$, thus $\frac{\partial m_{24}}{\partial x_{1}} = \frac{\partial m_{42}}{\partial x_{1}} = \frac{\partial m_{42}}{\partial x_{2}} = 0$, $\frac{\partial m_{24}}{\partial x_{2}} = \frac{\partial m_{42}}{\partial x_{3}} = 0$, $\frac{\partial m_{24}}{\partial x_{3}} = \frac{\partial m_{42}}{\partial x_{3}} = 0$, $\frac{\partial m_{24}}{\partial x_{3}} = \frac{\partial m_{42}}{\partial x_{3}} = 0$, $\frac{\partial m_{24}}{\partial x_{4}} = \frac{\partial m_{42}}{\partial x_{4}} = 0$, $\frac{\partial m_{24}}{\partial x_{5}} = \frac{\partial m_{42}}{\partial x_{5}} = 0$, $\frac{\partial m_{24}}{\partial x_{6}} = \frac{\partial m_{42}}{\partial x_{6}} = 0$, $\frac{\partial m_{24}}{\partial x_{7}} = \frac{\partial m_{42}}{\partial x_{7}} = 0$, $\frac{\partial m_{24}}{\partial x_{8}} = \frac{\partial m_{42}}{\partial x_{8}} = 0$. Moreover, it holds that $m_{33} = p_{4}$, thus $\frac{\partial m_{33}}{\partial x_{1}} = 0$, $\frac{\partial m_{33}}{\partial x_{2}} = 0$, $\frac{\partial m_{33}}{\partial x_{3}} = 0$, $\frac{\partial m_{33}}{\partial x_{4}} = 0$, $\frac{\partial m_{33}}{\partial x_{5}} = 0$, $\frac{\partial m_{33}}{\partial x_{5}} = 0$. $\frac{\partial m_{33}}{\partial x_6} = 0, \ \frac{\partial m_{33}}{\partial x_7} = 0, \ \frac{\partial m_{33}}{\partial x_8} = 0$

Additionally, it holds that $m_{34} = m_{43} =$, thus $\frac{\partial m_{34}}{\partial x_1} = \frac{\partial m_{43}}{\partial x_1} =$, $\frac{\partial m_{34}}{\partial x_2} = \frac{\partial m_{43}}{\partial x_2} =$, $\frac{\partial m_{34}}{\partial x_3} = \frac{\partial m_{43}}{\partial x_3} =$, $\frac{\partial m_{34}}{\partial x_4} = \frac{\partial m_{43}}{\partial x_4} =$, $\frac{\partial m_{34}}{\partial x_5} = \frac{\partial m_{34}}{\partial x_5} =$, $\frac{\partial m_{34}}{\partial x_6} = \frac{\partial m_{43}}{\partial x_6} =$, $\frac{\partial m_{34}}{\partial x_7} = \frac{\partial m_{43}}{\partial x_7} =$, $\frac{\partial m_{34}}{\partial x_8} = \frac{\partial m_{43}}{\partial x_8} =$. Finally, it holds that $m_{44} = p_5$, thus $\frac{\partial m_{44}}{\partial x_1} = 0$, $\frac{\partial m_{44}}{\partial x_2} = 0$, $\frac{\partial m_{44}}{\partial x_3} = 0$, $\frac{\partial m_{44}}{\partial x_4} = 0$, $\frac{\partial m_{44}}{\partial x_5} = 0$, $\frac{\partial m_{44}}{\partial x_6} = 0$, $\frac{\partial m_{44}}{\partial x_7} = 0, \quad \frac{\partial m_{44}}{\partial x_8} = 0.$

Finally, about the computation of the partial derivatives of the Coriolis forces vector one has

$$C(x, \dot{x})\dot{x} = \begin{pmatrix} c_{11}x_2 + c_{12}x_4 + c_{13}x_6 + c_{14}x_8\\ c_{21}x_2 + c_{22}x_4 + c_{23}x_6 + c_{24}x_8\\ c_{31}x_2 + c_{22}x_4 + c_{23}x_6 + c_{24}x_8\\ c_{41}x_2 + c_{42}x_4 + c_{43}x_6 + c_{44}x_8 \end{pmatrix}$$
(50)

It holds that for i = 1.3, 5, 7

$$\frac{\partial c_1}{\partial x_i} = \frac{\partial c_{11}}{\partial x_i} x_2 + \frac{\partial c_{12}}{\partial x_i} x_4 + \frac{\partial c_{13}}{\partial x_i} x_6 + \frac{\partial c_{14}}{\partial x_i} x_8$$
(51)

and also

$$\frac{\partial c_1}{\partial x_2} = \frac{\partial c_{11}}{\partial x_2} x_2 + c_{11} + \frac{\partial c_{12}}{\partial x_2} x_4 + \frac{\partial c_{13}}{\partial x_2} x_6 + \frac{\partial c_{14}}{\partial x_2} x_8$$
(52)

$$\frac{\partial c_1}{\partial x_4} = \frac{\partial c_{11}}{\partial x_4} x_2 + \frac{\partial c_{12}}{\partial x_4} x_4 + c_{12} + \frac{\partial c_{13}}{\partial x_4} x_6 + \frac{\partial c_{14}}{\partial x_4} x_8$$
(53)

$$\frac{\partial c_1}{\partial x_6} = \frac{\partial c_{11}}{\partial x_6} x_2 + \frac{\partial c_{12}}{\partial x_6} x_4 + \frac{\partial c_{13}}{\partial x_6} x_6 + c_{13} + \frac{\partial c_{14}}{\partial x_6} x_8$$
(54)

$$\frac{\partial c_1}{\partial x_8} = \frac{\partial c_{11}}{\partial x_8} x_2 + \frac{\partial c_{12}}{\partial x_8} x_4 + \frac{\partial c_{13}}{\partial x_8} x_6 + \frac{\partial c_{14}}{\partial x_8} x_8 + c_{14}$$
(55)

Equivalently, it holds that for i = 1.3, 5, 7

$$\frac{\partial c_2}{\partial x_i} = \frac{\partial c_{21}}{\partial x_i} x_2 + \frac{\partial c_{22}}{\partial x_i} x_4 + \frac{\partial c_{23}}{\partial x_i} x_6 + \frac{\partial c_{24}}{\partial x_i} x_8$$
(56)

and also

$$\frac{\partial c_2}{\partial x_2} = \frac{\partial c_{21}}{\partial x_2} x_2 + c_{21} + \frac{\partial c_{22}}{\partial x_2} x_4 + \frac{\partial c_{23}}{\partial x_2} x_6 + \frac{\partial c_{24}}{\partial x_2} x_8$$
(57)

$$\frac{\partial c_2}{\partial x_4} = \frac{\partial c_{21}}{\partial x_4} x_2 + \frac{\partial c_{22}}{\partial x_4} x_4 + c_{22} + \frac{\partial c_{23}}{\partial x_4} x_6 + \frac{\partial c_{24}}{\partial x_4} x_8$$
(58)

$$\frac{\partial c_2}{\partial x_6} = \frac{\partial c_1}{\partial x_6} x_2 + \frac{\partial c_{22}}{\partial x_6} x_4 + \frac{\partial c_{23}}{\partial x_6} x_6 + c_{23} + \frac{\partial c_{24}}{\partial x_6} x_8$$
(59)

$$\frac{\partial c_2}{\partial x_8} = \frac{\partial c_{21}}{\partial x_8} x_2 + \frac{\partial c_{22}}{\partial x_8} x_4 + \frac{\partial c_{23}}{\partial x_8} x_6 + \frac{\partial c_{24}}{\partial x_8} x_8 + c_{24}$$
(60)

Similarly, it holds that for i = 1.3, 5, 7

$$\frac{\partial c_3}{\partial x_i} = \frac{\partial c_{31}}{\partial x_i} x_2 + \frac{\partial c_{32}}{\partial x_i} x_4 + \frac{\partial c_{33}}{\partial x_i} x_6 + \frac{\partial c_{34}}{\partial x_i} x_8$$
(61)

and also

$$\frac{\partial c_3}{\partial x_2} = \frac{\partial c_{31}}{\partial x_2} x_2 + c_{31} + \frac{\partial c_{32}}{\partial x_2} x_4 + \frac{\partial c_{33}}{\partial x_2} x_6 + \frac{\partial c_{34}}{\partial x_2} x_8$$
(62)

$$\frac{\partial c_3}{\partial x_4} = \frac{\partial c_{31}}{\partial x_4} x_2 + \frac{\partial c_{32}}{\partial x_4} x_4 + c_{32} + \frac{\partial c_{33}}{\partial x_4} x_6 + \frac{\partial c_{34}}{\partial x_4} x_8 \tag{63}$$

$$\frac{\partial c_3}{\partial x_6} = \frac{\partial c_3}{\partial x_6} x_2 + \frac{\partial c_{32}}{\partial x_6} x_4 + \frac{\partial c_{33}}{\partial x_6} x_6 + c_{33} + \frac{\partial c_{34}}{\partial x_6} x_8$$
(64)

$$\frac{\partial c_3}{\partial x_8} = \frac{\partial c_{31}}{\partial x_8} x_2 + \frac{\partial c_{32}}{\partial x_8} x_4 + \frac{\partial c_{33}}{\partial x_8} x_6 + \frac{\partial c_{34}}{\partial x_8} x_8 + c_{34}$$
(65)

Finally, it holds that for i = 1.3, 5, 7

$$\frac{\partial c_4}{\partial x_i} = \frac{\partial c_{41}}{\partial x_i} x_2 + \frac{\partial c_{42}}{\partial x_i} x_4 + \frac{\partial c_{43}}{\partial x_i} x_6 + \frac{\partial c_{44}}{\partial x_i} x_8 \tag{66}$$

and also

$$\frac{\partial c_4}{\partial x_2} = \frac{\partial c_{41}}{\partial x_2} x_2 + c_{41} + \frac{\partial c_{42}}{\partial x_2} x_4 + \frac{\partial c_{43}}{\partial x_2} x_6 + \frac{\partial c_{44}}{\partial x_2} x_8$$
(67)

$$\frac{\partial c_4}{\partial x_4} = \frac{\partial c_{41}}{\partial x_4} x_2 + \frac{\partial c_{42}}{\partial x_4} x_4 + c_{42} + \frac{\partial c_{43}}{\partial x_4} x_6 + \frac{\partial c_{44}}{\partial x_4} x_8 \tag{68}$$

$$\frac{\partial c_4}{\partial x_6} = \frac{\partial c_4}{\partial x_6} x_2 + \frac{\partial c_{42}}{\partial x_6} x_4 + \frac{\partial c_{43}}{\partial x_6} x_6 + c_{43} + \frac{\partial c_{44}}{\partial x_6} x_8 \tag{69}$$

$$\frac{\partial c_4}{\partial x_8} = \frac{\partial c_{41}}{\partial x_8} x_2 + \frac{\partial c_{42}}{\partial x_8} x_4 + \frac{\partial c_{43}}{\partial x_8} x_6 + \frac{\partial c_{44}}{\partial x_8} x_8 + c_{44}$$
(70)

Next, the following partial derivatives of the elements c_{ij} i = 1, 2, 3, 4 and j = 1, 2, 3, 4 of the Coriolis matrix are computed.

It holds $c_{11} = -p_2 \sin(x_1)x_4$, thus one has that: $\frac{\partial c_{11}}{\partial x_1} = -p_2 \cos(x_1)x_4$, $\frac{\partial c_{11}}{\partial x_2} = 0$, $\frac{\partial c_{11}}{\partial x_3} = 0$, $\frac{\partial c_{11}}{\partial x_4} = -o_2 \sin(x_1)$, $\frac{\partial c_{11}}{\partial x_5} = 0$, $\frac{\partial c_{11}}{\partial x_6} = 0$, $\frac{\partial c_{11}}{\partial x_6} = 0$, $\frac{\partial c_{11}}{\partial x_6} = 0$, $\frac{\partial c_{12}}{\partial x_1} = 0$, $\frac{\partial c_{12}}{\partial x_2} = 0$, $\frac{\partial c_{12}}{\partial x_3} = -0.5p_2 \cos(x_3)x_4$, thus $\frac{\partial c_{12}}{\partial x_1} = 0$, $\frac{\partial c_{12}}{\partial x_2} = 0$, $\frac{\partial c_{12}}{\partial x_3} = -0.5p_2 \cos(x_3)x_4$, $\frac{\partial c_{12}}{\partial x_4} = -0.5p_2 \sin(x_3)$, $\frac{\partial c_{12}}{\partial x_5} = 0$, $\frac{\partial c_{12}}{\partial x_6} = 0$, $\frac{\partial c_{12}}{\partial x_7} = 0$, $\frac{\partial c_{13}}{\partial x_8} = 0$. Moreover, it holds that $c_{13} = 0$; thus, one obtains: $\frac{\partial c_{13}}{\partial x_i} = 0$, for $i = 1, 2, \cdots, 8$. Additionally, it holds that $c_{14} = 0$; thus, one obtains: $\frac{\partial c_{14}}{\partial x_7} = 0$, $\frac{\partial c_{21}}{\partial x_1} = 0$, $\frac{\partial c_{21}}{\partial x_2} = 0.5p_2 \sin(x_3)$, $\frac{\partial c_{21}}{\partial x_3} = 0$. Additionally, it holds that $c_{21} = 0.5p_2 \sin(x_3)x_2$, thus, one obtains: $\frac{\partial c_{21}}{\partial x_1} = 0$, $\frac{\partial c_{21}}{\partial x_2} = 0.5p_2 \sin(x_3)$, $\frac{\partial c_{21}}{\partial x_3} = 0$. Additionally, it holds that $c_{21} = 0.5p_2 \sin(x_3)x_2$, thus, one obtains: $\frac{\partial c_{21}}{\partial x_1} = 0$, $\frac{\partial c_{21}}{\partial x_2} = 0.5p_2 \sin(x_3)$, $\frac{\partial c_{21}}{\partial x_3} = 0$. Additionally, it holds that $c_{22} = 0$; thus, one obtains: $\frac{\partial c_{21}}{\partial x_7} = 0$, $\frac{\partial c_{21}}{\partial x_8} = 0$. Additionally, it holds that $c_{22} = 0$; thus, one obtains: $\frac{\partial c_{23}}{\partial x_7} = 0$, $\frac{\partial c_{21}}{\partial x_8} = 0$. Additionally, it holds that $c_{23} = 0$; thus, one obtains: $\frac{\partial c_{23}}{\partial x_7} = 0$ for $i = 1, 2, \cdots, 8$. Furthermore, it holds that $c_{24} = 0$; thus, one obtains: $\frac{\partial c_{23}}{\partial x_4} = 0$ for $i = 1, 2, \cdots, 8$. Furthermore, it holds $c_{31} = 0$; thus, one obtains: $\frac{\partial c_{31}}{\partial x_7} = 0$, or $i = 1, 2, \cdots, 8$. Furthermore, it holds $c_{32} = 0$; thus, one obtains: $\frac{\partial c_{31}}{\partial x_7} = 0$, $i = 1, 2, \cdots, 8$. Moreover, it holds that $c_{33} = 0$; thus, one obtains: $\frac{\partial c_{33}}{\partial x_1} = 0$, for $i = 1, 2, \dots, 8$ Additionally, it holds that $c_{34} = 0$; thus, one obtains: $\frac{\partial c_{34}}{\partial x_1} = 0$, for $i = 1, 2, \dots, 8$ Furthermore, one has that $c_{41} = 0$; thus, one obtains: $\frac{\partial c_{41}}{\partial x_i} =$, for $i = 1, 2, \dots, 8$ Moreover, it holds that $c_{42} = 0$; thus, one obtains: $\frac{\partial c_{42}}{\partial x_i} =$, for $i = 1, 2, \dots, 8$ Furthermore, it holds that $c_{43} = 0$; thus, one obtains: $\frac{\partial c_{44}}{\partial x_i} =$, for $i = 1, 2, \dots, 8$. Finally, it holds that $c_{43} = 0$; thus, one obtains: $\frac{\partial c_{44}}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. In a similar manner, one computes the partial derivatives of the elements of the gravitational forces matrix. It holds that $g_1 = 0$; thus, one obtains $\frac{\partial g_1}{\partial x_i} = 0$, for $i = 1, \dots, 8$. Additionally, it holds that $g_2 = 0$; thus, one obtains $\frac{\partial g_3}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. Finally, it holds that $g_3 = p_4 \bar{g}$; thus, one obtains $\frac{\partial g_3}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. Moreover, it holds that $g_4 = 0$; thus, one obtains $\frac{\partial g_4}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. In a similar manner, one computes the partial derivatives of the elements of the disturbances vector \tilde{d} . It holds that $g_4 = 0$; thus, one obtains $\frac{\partial g_3}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. In a similar manner, one computes the partial derivatives of the elements of the disturbances vector \tilde{d} . It holds that $d_1 = b_1 x_2$; thus, one obtains $\frac{\partial g_4}{\partial x_i} = 0$, for $i = 1, 2, \dots, 8$. In a similar manner, one computes the partial derivatives of the elements of the disturbances vector \tilde{d} . It holds that $d_1 = b_1 x_2$; thus, one obtains $\frac{\partial d_1}{\partial x_i} = 0$, for $i = 1, \dots, 8$ and $i \neq 4$, while $\frac{\partial d_2}{\partial x_2} = b_1$. Additionally, it holds that $d_2 = b_2 x_4$; thus, one obtains $\frac{\partial d_2}{\partial x_i} = 0$, for $i = 1, \dots, 8$ and $i \neq 4$, while $\frac{\partial d_2}{\partial x_4} = b_2$. Moreover, it holds that $d_3 = b_3 x_6$; thus, one obtains $\frac{\partial d_3}{\partial x_i} = 0$, for $i = 1, \dots, 8$ and $i \neq$

Finally, it holds that $d_4 = b_4 x_8$; thus, one obtains $\frac{\partial d_4}{\partial x_i} = 0$, for $i = 1, \dots, 8$ and $i \neq 8$, while $\frac{\partial d_4}{\partial x_8} = b_4$.

4. Design of an H-infinity nonlinear feedback controller

4.1. Equivalent linearized dynamics of the 4-DOF SCARA robot

After linearization around its current operating point, the dynamic model for the 4-DOF SCARA robot is written as

$$\dot{x} = Ax + Bu + d_1 \tag{71}$$

Parameter d_1 stands for the linearization error in the 4-DOF SCARA robot's model that was given previously in Eq. (15). The reference setpoints for the state vector of the aforementioned dynamic model are denoted by $\mathbf{x}_d = [x_1^d, \dots, x_8^d]$. Tracking of this trajectory is achieved after applying the control input u^* . At every time instant, the control input u^* is assumed to differ from the control input u appearing in Eq. (71) by an amount equal to Δu , that is, $u^* = u + \Delta u$

$$\dot{x}_d = Ax_d + Bu^* + d_2 \tag{72}$$

The dynamics of the controlled system described in Eq. (71) can be also written as

$$\dot{x} = Ax + Bu + Bu^* - Bu^* + d_1 \tag{73}$$

and by denoting $d_3 = -Bu^* + d_1$ as an aggregate disturbance term one obtains

$$\dot{x} = Ax + Bu + Bu^* + d_3 \tag{74}$$

By subtracting Eq. (72) from Eq. (74), one has

$$\dot{x} - \dot{x}_d = A(x - x_d) + Bu + d_3 - d_2 \tag{75}$$

By denoting the tracking error as $e = x - x_d$ and the aggregate disturbance term as $\tilde{d} = d_3 - d_2$, the tracking error dynamics becomes

$$\dot{e} = Ae + Bu + \ddot{d} \tag{76}$$

The above linearized form of the 4-DOF SCARA robot's model can be efficiently controlled after applying an H-infinity feedback control scheme.

4.2. The nonlinear H-infinity control

The initial nonlinear model of the 4-DOF SCARA robot is in the form

$$\dot{x} = f(x, u) \ x \in \mathbb{R}^n, \ u \in \mathbb{R}^m \tag{77}$$

Linearization of the model of the 4-DOF SCARA robot is performed at each iteration of the control algorithm around its present operating point $(x^*, u^*) = (x(t), u(t - T_s))$. The linearized equivalent of the system is described by

$$\dot{x} = Ax + Bu + L\tilde{d} \ x \in \mathbb{R}^n, \ u \in \mathbb{R}^m, \ \tilde{d} \in \mathbb{R}^q$$
(78)

where matrices A and B are obtained from the computation of the previously defined Jacobians and vector \tilde{d} denotes disturbance terms due to linearization errors. The problem of disturbance rejection for the linearized model that is described by

$$\dot{x} = Ax + Bu + Ld \tag{79}$$
$$y = Cx$$

where $x \in R^n$, $u \in R^m$, $\tilde{d} \in R^q$, and $y \in R^p$, cannot be handled efficiently if the classical linear quadratic regulator control scheme is applied. This is because of the existence of the perturbation term \tilde{d} . The disturbance term \tilde{d} apart from modeling (parametric) uncertainty and external perturbation terms can also represent noise terms of any distribution.

In the H_{∞} control approach, a feedback control scheme is designed for trajectory tracking by the system's state vector and simultaneous disturbance rejection, considering that the disturbance affects the system in the worst possible manner. The disturbances' effects are incorporated in the following quadratic cost function:

$$J(t) = \frac{1}{2} \int_0^T [y^T(t)y(t) + ru^T(t)u(t) - \rho^2 \tilde{d}^T(t)\tilde{d}(t)]dt, \quad r, \rho > 0$$
(80)

The significance of the negative sign in the cost function's term that is associated with the perturbation variable $\tilde{d}(t)$ is that the disturbance tries to maximize the cost function J(t) while the control signal u(t) tries to minimize it. The physical meaning of the relation given above is that the control signal and the disturbances compete to each other within a min-max differential game. This problem of min-max optimization can be written as $min_u max_d J(u, \tilde{d})$.

The objective of the optimization procedure is to compute a control signal u(t) which can compensate for the worst possible disturbance, that is, externally imposed to the 4-DOF SCARA robot. However, the solution to the min-max optimization problem is directly related to the value of parameter ρ . This means that there is an upper bound in the disturbances magnitude that can be annihilated by the control signal.



Figure 2. Diagram of the control scheme for the 4-DOF SCARA robotic manipulator.

4.3. Computation of the feedback control gains

For the linearized system given by Eq. (79), the cost function of Eq. (80) is defined, where the coefficient r determines the penalization of the control input and the weight coefficient ρ determines the reward of the disturbances' effects. It is assumed that (i) the energy that is transferred from the disturbances signal $\tilde{d}(t)$ is bounded, that is, $\int_0^{\infty} \tilde{d}^T(t)\tilde{d}(t)dt < \infty$, (ii) matrices [A, B] and [A, L] are stabilizable, and (iii) matrix [A, C] is detectable. In the case of a tracking problem, the optimal feedback control law is given by

$$u(t) = -Ke(t) \tag{81}$$

with $e = x - x_d$ to be the tracking error, and $K = \frac{1}{r}B^T P$ where *P* is a positive definite symmetric matrix. As it will be proven in Section 5, matrix *P* is obtained from the solution of the Riccati equation

$$A^{T}P + PA + Q - P\left(\frac{2}{r}BB^{T} - \frac{1}{\rho^{2}}LL^{T}\right)P = 0$$
(82)

where Q is a positive semi-definite symmetric matrix. The worst case disturbance is given by

$$\tilde{d}(t) = \frac{1}{\rho^2} L^T P e(t) \tag{83}$$

The solution of the H-infinity feedback control problem for the 4-DOF SCARA robot and the computation of the worst case disturbance that the related controller can sustain come from superposition of Bellman's optimality principle when considering that the robot is affected by two separate inputs: (i) the control input *u* and (ii) the cumulative disturbance input $\tilde{d}(t)$. Solving the optimal control problem for *u*, that is, for the minimum variation (optimal) control input that achieves elimination of the state vector's tracking error, gives $u = -\frac{1}{r}B^T Pe$. Equivalently, solving the optimal control problem for \tilde{d} , that is, for the worst case disturbance that the control loop can sustain gives $\tilde{d} = \frac{1}{\rho^2}L^T Pe$.

The diagram of the considered control loop for the 4-DOF SCARA robot is depicted in Fig. 2.

5. Lyapunov stability analysis

5.1. Stability proof

Through Lyapunov stability analysis, it will be shown that the proposed nonlinear control scheme assures H_{∞} tracking performance for the 4-DOF SCARA robot, and that in case of bounded disturbance terms asymptotic convergence to the reference setpoints is achieved. The tracking error dynamics for the 4-DOF SCARA robot is written in the form

$$\dot{e} = Ae + Bu + L\tilde{d} \tag{84}$$

where in the 4-DOF SCARA robot's case $L = \in R^{8 \times 8}$ is the disturbance inputs gain matrix. Variable \tilde{d} denotes model uncertainties and external disturbances of the 4-DOF SCARA robot's model. The following Lyapunov equation is considered:

$$V = \frac{1}{2}e^{T}Pe \tag{85}$$

where $e = x - x_d$ is the tracking error. By differentiating with respect to time, one obtains

$$\dot{V} = \frac{1}{2}\dot{e}^{T}Pe + \frac{1}{2}e^{T}P\dot{e} \Rightarrow \dot{V} = \frac{1}{2}[Ae + Bu + L\tilde{d}]^{T}Pe + \frac{1}{2}e^{T}P[Ae + Bu + L\tilde{d}] \Rightarrow$$
(86)

$$\dot{V} = \frac{1}{2} [e^T A^T + u^T B^T + \tilde{d}^T L^T] P e + \frac{1}{2} e^T P [A e + B u + L \tilde{d}] \Rightarrow$$
(87)

$$\dot{V} = \frac{1}{2}e^{T}A^{T}Pe + \frac{1}{2}u^{T}B^{T}Pe + \frac{1}{2}\tilde{d}^{T}L^{T}Pe + \frac{1}{2}e^{T}PAe + \frac{1}{2}e^{T}PBu + \frac{1}{2}e^{T}PL\tilde{d}$$
(88)

The previous equation is rewritten as

$$\dot{V} = \frac{1}{2}e^{T}(A^{T}P + PA)e + (\frac{1}{2}u^{T}B^{T}Pe + \frac{1}{2}e^{T}PBu) + (\frac{1}{2}\tilde{d}^{T}L^{T}Pe + \frac{1}{2}e^{T}PL\tilde{d})$$
(89)

Assumption: For given positive definite matrix Q and coefficients r and ρ , there exists a positive definite matrix P, which is the solution of the following matrix equation:

$$A^{T}P + PA = -Q + P(\frac{2}{r}BB^{T} - \frac{1}{\rho^{2}}LL^{T})P$$
(90)

Moreover, the following feedback control law is applied to the system

$$u = -\frac{1}{r}B^T P e \tag{91}$$

By substituting Eqs. (90) and (91), one obtains

$$\dot{V} = \frac{1}{2}e^{T}[-Q + P(\frac{2}{r}BB^{T} - \frac{1}{\rho^{2}}LL^{T})P]e + e^{T}PB(-\frac{1}{r}B^{T}Pe) + e^{T}PL\tilde{d} \Rightarrow$$
(92)

$$\dot{V} = -\frac{1}{2}e^{T}Qe + \frac{1}{r}e^{T}PBB^{T}Pe - \frac{1}{2\rho^{2}}e^{T}PLL^{T}Pe - \frac{1}{r}e^{T}PBB^{T}Pe + e^{T}PL\tilde{d}$$
(93)

which after intermediate operations gives

$$\dot{V} = -\frac{1}{2}e^{T}Qe - \frac{1}{2\rho^{2}}e^{T}PLL^{T}Pe + e^{T}PL\tilde{d}$$
(94)

or, equivalently

$$\dot{V} = -\frac{1}{2}e^{T}Qe - \frac{1}{2\rho^{2}}e^{T}PLL^{T}Pe + \frac{1}{2}e^{T}PL\tilde{d} + \frac{1}{2}\tilde{d}^{T}L^{T}Pe$$
(95)

Lemma: The following inequality holds:

$$\frac{1}{2}e^{T}L\tilde{d} + \frac{1}{2}\tilde{d}L^{T}Pe - \frac{1}{2\rho^{2}}e^{T}PLL^{T}Pe \leq \frac{1}{2}\rho^{2}\tilde{d}^{T}\tilde{d}$$
(96)

Proof: The binomial $(\rho \alpha - \frac{1}{\rho}b)^2$ is considered. Expanding the left part of the above inequality, one gets

$$\rho^{2}a^{2} + \frac{1}{\rho^{2}}b^{2} - 2ab \ge 0 \Rightarrow \frac{1}{2}\rho^{2}a^{2} + \frac{1}{2\rho^{2}}b^{2} - ab \ge 0 \Rightarrow$$

$$ab - \frac{1}{2\rho^{2}}b^{2} \le \frac{1}{2}\rho^{2}a^{2} \Rightarrow \frac{1}{2}ab + \frac{1}{2}ab - \frac{1}{2\rho^{2}}b^{2} \le \frac{1}{2}\rho^{2}a^{2}$$
(97)

The following substitutions are carried out: $a = \tilde{d}$ and $b = e^T PL$ and the previous relation becomes

$$\frac{1}{2}\tilde{d}^{T}L^{T}Pe + \frac{1}{2}e^{T}PL\tilde{d} - \frac{1}{2\rho^{2}}e^{T}PLL^{T}Pe \leq \frac{1}{2}\rho^{2}\tilde{d}^{T}\tilde{d}$$
(98)

Eq. (98) is substituted in Eq. (95) and the inequality is enforced, thus giving

$$\dot{V} \le -\frac{1}{2}e^{T}Qe + \frac{1}{2}\rho^{2}\tilde{d}^{T}\tilde{d}$$
⁽⁹⁹⁾

Eq. (99) shows that the H_{∞} tracking performance criterion is satisfied. The integration of \dot{V} from 0 to T gives

$$\int_{0}^{T} \dot{V}(t)dt \leq -\frac{1}{2} \int_{0}^{T} ||e||_{Q}^{2} dt + \frac{1}{2} \rho^{2} \int_{0}^{T} ||\tilde{d}||^{2} dt \Rightarrow$$

$$2V(T) + \int_{0}^{T} ||e||_{Q}^{2} dt \leq 2V(0) + \rho^{2} \int_{0}^{T} ||\tilde{d}||^{2} dt$$
(100)

Moreover, if there exists a positive constant $M_d > 0$ such that

$$\int_0^\infty ||\tilde{d}||^2 dt \le M_d \tag{101}$$

then one gets

$$\int_{0}^{\infty} ||e||_{\varrho}^{2} dt \le 2V(0) + \rho^{2} M_{d}$$
(102)

Thus, the integral $\int_0^{\infty} ||e||_Q^2 dt$ is bounded. Moreover, V(T) is bounded and from the definition of the Lyapunov function V in Eq. (85) it becomes clear that e(t) will be also bounded since $e(t) \in \Omega_e = \{e|e^T P e \le 2V(0) + \rho^2 M_d\}$. According to the above and with the use of Barbalat's lemma, one obtains $\lim_{t\to\infty} e(t) = 0$.

After following the stages of the stability proof one arrives at Eq. (99) which shows that the H-infinity tracking performance criterion holds. By selecting the attenuation coefficient ρ to be sufficiently small and in particular to satisfy $\rho^2 < ||e||_Q^2/||\tilde{d}||^2$, one has that the first derivative of the Lyapunov function is upper bounded by 0. This condition holds at each sampling instance and consequently global stability for the control loop can be concluded.

5.2. Robust state estimation with the use of the H_{∞} Kalman filter

The control loop has to be implemented with the use of information provided by a small number of sensors and by processing only a small number of state variables. To reconstruct the missing information about the state vector of the 4-DOF SCARA robot it is proposed to use a filtering scheme and based on it to apply state estimation-based control [1, 41]. By denoting as A(k), B(k), C(k) the discrete-time equivalents of matrices A, B, C which constitute the linearized state-space model of Eq. (15), the recursion of the H_{∞} Kalman Filter, for the model of the SCARA robot, can be formulated in terms of a *measurement update* and a *time update* part.

Measurement update:

$$D(k) = [I - \theta W(k)P^{-}(k) + C^{T}(k)R(k)^{-1}C(k)P^{-}(k)]^{-1}$$

$$K(k) = P^{-}(k)D(k)C^{T}(k)R(k)^{-1}$$

$$\hat{x}(k) = \hat{x}^{-}(k) + K(k)[y(k) - C\hat{x}^{-}(k)]$$
(103)

Time update:

$$\hat{x}^{-}(k+1) = A(k)x(k) + B(k)u(k)$$

$$P^{-}(k+1) = A(k)P^{-}(k)D(k)A^{T}(k) + Q(k)$$
(104)

where it is assumed that parameter θ is sufficiently small to assure that the covariance matrix $P^{-}(k)^{-1} - \theta W(k) + C^{T}(k)R(k)^{-1}C(k)$ will be positive definite. When $\theta = 0$, the H_{∞} Kalman filter becomes equivalent to the standard Kalman filter. One can measure only a part of the state vector of the SCARA robot, for instance state variables x_1, x_3, x_5 , and x_7 and can estimate through filtering the rest of the state vector elements $(x_2, x_4, x_6, \text{ and } x_8)$. Moreover, the proposed Kalman filtering method can be used for sensor fusion purposes.

6. Flatness-based control in successive loops for the 4-DOF SCARA robotic manipulator 6.1. Differential flatness properties of the 4-DOF SCARA robot

The dynamic model of the 4-DOF SCARA robot is differentially flat. The flat outputs vector of the system is $Y = [y_1, y_2, y_3, y_4]^T = [x_1, x_3, x_5, x_7]^T$. Differential flatness is associated with the following two conditions: (i) all state variables of the system can be expressed as differential functions of its flat outputs and (ii) the flat outputs and their derivatives are differentially independent which signifies that they are not connected through a relation in the form of a linear homogeneous differential equation [1, 41].

Obviously, it holds that $x_2 = \dot{x}_1$, $x_4 = \dot{x}_3$, $x_6 = \dot{x}_5$, and $x_8 = \dot{x}_7$. This signifies that state variables x_2 , x_4 , x_6 , and x_8 are differential functions of the system's flat outputs. Besides, using that

$$\begin{pmatrix} \ddot{x}_{1} \\ \ddot{x}_{3} \\ \ddot{x}_{5} \\ \ddot{x}_{7} \end{pmatrix} = \begin{pmatrix} f_{2}(x) \\ f_{4}(x) \\ f_{6}(x) \\ f_{8}(x) \end{pmatrix} + \begin{pmatrix} g_{11}(x) & g_{21}(x) & g_{31}(x) & g_{41}(x) \\ g_{12}(x) & g_{22}(x) & g_{32}(x) & g_{42}(x) \\ g_{13}(x) & g_{23}(x) & g_{33}(x) & g_{43}(x) \\ g_{14}(x) & g_{24}(x) & g_{34}(x) & g_{44}(x) \end{pmatrix} \begin{pmatrix} \tau_{1} \\ \tau_{2} \\ \tau_{3} \\ \tau_{4} \end{pmatrix}$$
(105)

and by solving with respect to the control inputs one obtains

$$\begin{pmatrix} \tau_1 \\ \tau_2 \\ \tau_3 \\ \tau_4 \end{pmatrix} = \begin{pmatrix} g_{11}(x) & g_{21}(x) & g_{31}(x) & g_{41}(x) \\ g_{12}(x) & g_{22}(x) & g_{32}(x) & g_{42}(x) \\ g_{13}(x) & g_{23}(x) & g_{33}(x) & g_{43}(x) \\ g_{14}(x) & g_{24}(x) & g_{34}(x) & g_{44}(x) \end{pmatrix}^{-1} \begin{bmatrix} \ddot{x}_1 \\ \ddot{x}_3 \\ \ddot{x}_5 \\ \ddot{x}_7 \end{pmatrix} - \begin{pmatrix} f_2(x) \\ f_4(x) \\ f_6(x) \\ f_8(x) \end{pmatrix} \end{bmatrix}$$
(106)

The above relation signifies that the control inputs τ_1 , τ_2 , τ_3 , and τ_4 are also differential functions of the flat outputs of the system. Consequently, the 4-DOF SCARA robot is differentially flat. The differential flatness property means also [1, 42] that (i) the robotic model is input–output linearizable and (ii) setpoints for all state variables of the robot can be defined. Actually one selects first setpoints for the state variables which coincide with the flat outputs x_1^d , x_3^d , x_5^d , and x_7^d , and next defines setpoints for the rest of the state variables x_2^d , x_4^d , x_6^d , and x_8^d which are associated with the flat outputs through the previously

explained differential relations. The differential flatness property is also an implicit proof of the system's controllability.

6.2. Flatness-based control in successive loops for the SCARA robot

The state-space model for the SCARA robot that was previously defined in Eq. (12) and in Eq. (13) is used again and the new state vector is defined as $z = [z_1, z_2, z_3, z_4, z_5, z_6, z_7, z_8]^T$ where $z_1 = x_1, z_2 = x_3, z_3 = x_5, z_4 = x_7, z_5 = x_2, z_6 = x_4, z_7 = x_6$, and $z_8 = x_8$. Using the new notation for the robot's state variables, the associated state-space model becomes

Next, the following subvectors and submatrices are defined:

$$z_{1,4} = [z_1, z_2, z_3, z_4]^T f_{1,4} = 0_{4 \times 1} \quad g_{1,4} = I_{4 \times 4}$$
(108)

$$z_{5,8} = [z_5, z_6, z_7, z_8]^T \quad f_{5,8} = [f_2(z), f_4(z), f_6(z), f_8(z)]^T \quad g_{5,8} = \begin{pmatrix} g_{21}(z) & g_{22}(z) & g_{23}(z) & g_{24}(z) \\ g_{41}(z) & g_{42}(z) & g_{43}(z) & g_{44}(z) \\ g_{61}(z) & g_{62}(z) & g_{63}(z) & g_{64}(z) \\ g_{81}(z) & g_{82}(z) & g_{83}(z) & g_{84}(z) \end{pmatrix}$$
(109)

Thus, the state-space model of the SCARA robot can be decomposed into two subsystems

$$\dot{z}_{1,4} = f_{1,4}(z_{1,4}) + g_{1,4}(z_{1,4})z_{5,8} \tag{110}$$

$$\dot{z}_{5,8} = f_{5,8}(z_{1,4}, z_{5,8}) + g_{5,8}(z_{1,4}, z_{5,8})u \tag{111}$$

As it has already been proven, the dynamic model of the SCARA robot is a differentially flat system with flat outputs vector $y = z_{1,4}$. Indeed from Eq. (110), one solves for $z_{5,8}$, giving $z_{5,8} = \dot{z}_{1,4}$ which confirms that $z_{5,8}$ is a differential function of flat outputs vector y. Moreover, from Eq. (111) one solves for u which gives $u = g_{5,8}^{-1}(z_{1,4}, z_{5,8})[\dot{z}_{5,8} - f_{5,8}(z_{1,4}, z_{5,8})]$, thus confirming that $z_{5,8}$ is also a differential function of the flat outputs vector y. This completes again the proof of differential flatness properties for the 4-DOF SCARA robot.

Next, it will be proven that each one of the subsystems of Eqs. (110) and (111), if viewed independently, is also differentially flat. For the subsystem of Eq. (110), the flat output is taken to be $y_1 = z_{1,4}$ and the virtual control input is $v_1 = z_{5,8}$. It holds that

$$v_1 = z_{5,8} = \dot{z}_{1,4} \Rightarrow v_1 = h_1(y_1, \dot{y}_1)$$
 (112)

while $f_{1,4}(z_{1,4})$, $g_{1,4}(z_{1,4})$ have constant elements. Therefore, the subsystem of Eq. (110) is differentially flat. Additionally, for Eq. (111) the flat outputs vector is taken to $y_2 = z_{5,8}$ and the real control input is u, while $z_{1,4}$ is viewed as a vector of coefficients. It holds that

$$u = g_{5,8}^{-1}(z_{1,4}, z_{5,8})[\dot{z}_{5,8} - f_{5,8}(z_{1,4}, z_{5,8})]$$

$$\Rightarrow u = h_1(y_2, \dot{y}_2)$$
(113)

Therefore, the subsystem of Eq. (111) is also differentially flat. Using the differential flatness property for each one of the subsystems of Eqs. (110) and (111), one has that each subsystem is input–output linearizable [42]. Thus, one can design a stabilizing feedback controller about them by inverting their input–output linearized description.

For the subsystem of Eq. (110) and using the virtual control input $v_1 = z_{5,8}$, the stabilizing feedback controller is taken to be

$$v_1 = z_{5,8}^d = g_{1,4}^{-1}(z_{1,4})[\dot{z}_{1,4}^d - f_{1,4}(z_{1,4}) - K_1(z_{1,4} - z_{1,4}^d)]$$
(114)

where $K_1 \in \mathbb{R}^{4 \times 4}$ is a diagonal gain matrix with diagonal elements $k_{1,ii} > 0, i = 1, \dots, 4$.

For the subsystem of Eq. (111) and using the real control input u, the stabilizing feedback controller is taken to be

$$u = g_{5,8}^{-1}(z_{1,4}, z_{5,8})[\dot{z}_{5,8}^d - f_{5,8}(z_{1,4}, z_{5,8}) - K_2(z_{5,8} - z_{5,8}^d)]$$
(115)

where $K_2 \in \mathbb{R}^{4 \times 4}$ is a diagonal gain matrix with diagonal elements $k_{2,ii} > 0$, $i = 1, \dots, 4$. In the above equations, $z_{1,4}^d$ and $z_{5,8}^d$ are setpoints for state vectors $z_{1,4}$ and $z_{5,8}$, respectively. Moreover, in Eq. (115) one has that the virtual control input v_1 of the subsystem of Eq. (110) becomes setpoint $z_{5,8}^d$ for the subsystem of Eq. (111).

By substituting the control input of Eq. (114) into the subsystem of Eq. (110), one obtains

$$\dot{z}_{1,4} = f_{1,4}(z_{1,4}) + g_{1,4}(z_{1,4}) \cdot g_{1,4}^{-1}(z_{1,4}) [\dot{z}_{1,4}^d - f_{1,4}(z_{1,4}) - K_1(z_{1,4} - z_{1,4}^d)] \Rightarrow (\dot{z}_{1,4} - \dot{z}_{1,4}^d) + K_1(z_{1,4} - z_{1,4}^d) = 0$$
(116)

By substituting the control input of Eq. (115) into the subsystem of Eq. (111), one obtains

$$\dot{z}_{5,8} = f_{5,8}(z_{1,4}, z_{5,8}) + g_{1,4}(z_{1,4}, z_{5,8}) \cdot g_{1,4}^{-1}(z_{1,4}, z_{5,8}) [\dot{z}_{5,8}^d - f_{5,8}(z_{1,4}, z_{5,8}) - K_2(z_{5,8} - z_{5,8}^d)] \Rightarrow (\dot{z}_{1,4} - \dot{z}_{1,4}^d) + K_1(z_{1,4} - z_{1,4}^d) = 0$$
(117)

By defining the tracking error variables $e_{1,4} = z_{1,4} - z_{1,4}^d$, $e_{5,8} = z_{5,8} - z_{5,8}^d$, one has the following tracking error dynamics for the two subsystems:

$$\dot{e}_{1,4} + K_1 e_{1,4} = 0 \Rightarrow \lim_{t \to \infty} e_{1,4} = 0 \Rightarrow \lim_{t \to \infty} z_{1,4} = z_{1,4}^d$$
 (118)

By substituting the control input of Eq. (115) into the subsystem of Eq. (111), one obtains

$$\dot{e}_{5,8} + K_2 e_{5,8} = 0 \Rightarrow \lim_{t \to \infty} e_{5,8} = 0 \Rightarrow \lim_{t \to \infty} z_{5,8} = z_{5,8}^d$$
 (119)

Thus, all state variables x_i , $i = 1, \dots, 8$ of the 4-DOF SCARA robotic manipulator converge to the associated setpoints.

A proof of the global stability properties of the proposed flatness-based control scheme in successive loops can be also obtained through Lyapunov stability analysis. To this end, the following Lyapunov function is defined:

$$V = \frac{1}{2} [e_{1,4}^T e_{1,4} + e_{5,8}^T e_{5,8}]$$
(120)

By differentiating in time, one has

$$\dot{V} = \frac{1}{2} [2e_{1,4}^T \dot{e}_{1,4} + 2e_{5,8}^T \dot{e}_{5,8}] \Rightarrow \dot{V} = e_{1,4}^T \dot{e}_{1,4} + e_{5,8}^T \dot{e}_{5,8}$$
(121)

Moreover from the equations about the tracking error dynamics of the two subsystems, given in Eqs. (118) and (119), one has $\dot{e}_{1,4} = -K_1 e_{1,4}$ and $\dot{e}_{5,8} = -K_2 e_{5,8}$. Thus, it holds that



Figure 3. Tracking of setpoint 1 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value), (b) convergence of state variables x_5 to x_8 to their reference setpoints.

$$\dot{V} = e_{1,4}^T \dot{e}_{1,4} + e_{5,8}^T \dot{e}_{5,8} \Rightarrow \dot{V} = -e_{1,4}^T K_1 e_{1,4} - e_{5,8}^T K_2 e_{5,8}$$
$$\Rightarrow \dot{V} < 0 \forall e_{1,4} \neq 0, \ e_{5,8} \neq 0$$
(122)

while $\dot{V} = 0$ if and only if $e_{1,4} = 0$ and $e_{5,8} = 0$. Consequently, the Lyapunov function of the robotic system converges asymptotically to 0 and finally one has again that $\lim_{t\to\infty} e_{1,4} = 0 \Rightarrow \lim_{t\to\infty} z_{1,4} = z_{1,4}^d$ and $\lim_{t\to\infty} e_{5,8} = 0 \Rightarrow \lim_{t\to\infty} z_{5,8} = z_{8,8}^d$.

7. Simulation tests

7.1. Results on nonlinear optimal control of the 4-DOF SCARA robot

The global stability properties of the control method and the elimination of the state vector's tracking error which were previously proven through Lyapunov analysis are further confirmed through simulation experiments. The parameters of the model of the 4-DOF SCARA robot which have been used in the simulation tests have been according to [2]. To compute the stabilizing feedback gains of the controller, the algebraic Riccati equation of Eq. (90) had to be repetitively solved at each iteration of the control algorithm. The obtained results are depicted in Figs. 3-18. The real values of the state variables of the 4-DOF SCARA robot are printed in blue, their estimates which are provided by the H-infinity Kalman filter are printed in green color while the associated setpoints are printed in red. The performance of the nonlinear optimal control method was very satisfactory. Actually, through all test cases it has been confirmed that the control method can achieve fast and accurate tracking of reference trajectories (setpoints) under moderate variations of the control inputs. The simulation tests come to confirm that the control method has global (and not local) stability properties. Under the nonlinear optimal control method, the state variables of the SCARA robot can track precisely setpoints with fast and abrupt changes. Moreover, the convergence to these setpoints is independent from initial conditions. The variations of the Lyapunov function of the nonlinear optimal control method of the 4-DOF SCARA robotic manipulator are shown in Figs. 19 and 20.



Figure 4. Tracking of setpoint 1 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 5. Tracking of setpoint 2 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 6. Tracking of setpoint 2 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 7. Tracking of setpoint 3 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value), (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 8. Tracking of setpoint 3 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 9. Tracking of setpoint 4 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 10. Tracking of setpoint 4 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 11. Tracking of setpoint 5 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 12. Tracking of setpoint 5 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 13. Tracking of setpoint 6 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 14. Tracking of setpoint 6 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 15. Tracking of setpoint 7 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 16. Tracking of setpoint 7 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 17. Tracking of setpoint 8 for the SCARA robot under nonlinear optimal control (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 18. Tracking of setpoint 8 for the SCARA robot under nonlinear optimal control (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.

Regarding the selection of values for the controller gains, it can be noted that parameters r, ρ , and Q which appear in the method's algebraic Riccati equations are assigned offline constant values, whereas gains vector K is updated at each sampling instance, based on the positive definite and symmetric matrix P which is the solution of the method's algebraic Riccati equation. The tracking accuracy and the transient performance of the control scheme depend on the values of coefficients r, ρ and on the values of the elements of the diagonal matrix Q. Actually, for relatively small values of r, one achieves elimination of the state vectors' tracking error one. Moreover, for relatively high values of the diagonal elements of matrix Q, one achieves fast convergence of the state variables to reference trajectories. Finally, the smallest value of the attenuation coefficient ρ that results into a valid solution of the method's Riccati equation in the form of the positive definite and symmetric matrix P, it the one that provides the control loop with maximum robustness. Moreover, according to Parseval's theorem the consumption of energy by the actuators of the robot is proportional to the integral in time of the square of the associated control inputs. This also gives a clear indicator on how the aggregate consumed power of the robot is distributed to its actuators during the execution of several tasks.

Comparing to past attempts for solving the H-infinity control problem for nonlinear dynamical systems, the article's control approach is substantially different [37]. Preceding results on the use of H-infinity control to nonlinear dynamical systems were limited to the case of affine-in-the-input systems with drift-only dynamics and considered that the control inputs gain matrix is not dependent on the values of the system's state vector. Moreover, in these approaches the linearization was performed around points of the desirable trajectory whereas in the present article's control method the linearization points are related to the value of the state vector at each sampling instant as well as to the last sampled value of the control inputs vector. The Riccati equation which has been proposed for computing the feedback gains of the controller is novel, so is the presented global stability proof through Lyapunov analysis.

The proposed H-infinity (optimal) control method for the 4-DOF SCARA robot exhibits several advantages when compared against other linear or nonlinear control schemes [37]. For instance, (i) in contrast to global linearization-based control schemes (Lie algebra-based control and differential flatness theory-based control) it does not need complicated changes of state variables (diffeomorphisms)



Figure 19. Lyapunov functions for nonlinear optimal control of the 4-DOF SCARA robotic manipulator when tracking setpoints 1–4.

and does not come against singularity problems in the computation of the control inputs, (ii) in contrast to sliding-mode control or to backstepping control the proposed nonlinear optimal control scheme does not require the state-space model of the system to be in a specific form (e.g., triangular, canonical, etc.), (iii) in contrast to proportional integral derivative control the proposed nonlinear optimal control method is globally stable and functions well at changes of operating points, (iv) in contrast to multimodel-based control and linearization around multiple operating points, the nonlinear optimal control scheme requires linearization around one single operating point and thus it avoids the computational burden for solving multiple Riccati equations or linear matrix inequalities, and (v) moreover, unlike the popular computed torque method for robotic manipulators, the new control approach is characterized by



Lyapunov function for setpoint 7

Lyapunov function for setpoint 8

Figure 20. Lyapunov functions for nonlinear optimal control of the 4-DOF SCARA robotic manipulator when tracking setpoints 5–8.

optimality and is also applicable when the number of control inputs is not equal to the robot's number of DOFs.

To elaborate on the tracking performance and on the robustness of the proposed nonlinear optimal control method for the SCARA robot, the following tables are given: (i) Table I which provides information about the accuracy of tracking of the reference setpoints by the state variables of the SCARA robot's state-space model, (ii) Table II which provides information about the robustness of the control method to parametric changes in the model of the SCARA robot's dynamics (change $\Delta a\%$ in the mass m_2 of the second link), (iii) Table III which provides information about the precision in state variables' estimation that is achieved by the H-infinity Kalman filter, (iv) Table IV which provides the approximate

	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	RMSE _{x8}
test ₁	0.0009	0.0009	0.0008	0.0008	0.0001	0.0001	0.0017	0.0017
test ₂	0.0852	0.0875	0.0749	0.0788	0.0201	0.0494	0.0959	0.0955
test ₃	0.0289	0.0298	0.0865	0.0885	0.0547	0.1660	0.0228	0.0227
test ₄	0.8982	0.3706	0.0843	0.1459	0.9390	0.2377	0.0107	0.0174
test ₅	0.2994	0.2798	0.1588	0.2624	0.6638	0.7585	0.0027	0.0069
test ₆	0.3067	0.1814	0.5778	0.1789	0.3709	0.2655	0.0022	0.0148
test ₇	0.5771	0.2394	0.3309	0.1792	0.8170	0.6909	0.0050	0.0103
test ₈	0.4273	0.4844	0.2887	0.4649	0.2049	0.2183	0.0092	0.0056

Table I. Nonlinear optimal control – Tracking RMSE $\times 10^{-3}$ for the SCARA robot in the disturbance-free case.

Table II. Nonlinear optimal control – Tracking RMSE $\times 10^{-3}$ for the SCARA robot in the case of disturbances.

$\Delta a\%$	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	RMSE _{x8}
0%	0.0289	0.0298	0.0866	0.0885	0.0617	0.1660	0.0228	0.0227
10%	0.0288	0.0301	0.0870	0.0895	0.0646	0.1657	0.0228	0.0227
20%	0.0288	0.0301	0.0874	0.0901	0.0646	0.1657	0.0228	0.0226
30%	0.0287	0.0302	0.0877	0.0906	0.0646	0.1657	0.0227	0.0226
40%	0.0286	0.0302	0.0880	0.0912	0.0646	0.1657	0.0227	0.0226
50%	0.0295	0.0302	0.0883	0.0917	0.0646	0.1657	0.0227	0.0225
60%	0.0284	0.0303	0.0886	0.0921	0.0646	0.1657	0.0227	0.0225

Table III. Nonlinear optimal control – $RMSE \cdot 10^{-5}$ for the estimation performed by the H-infinity KF.

	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	RMSE _{x8}
test ₁	0.0001	0.0007	0.0001	0.0001	0.0001	0.0001	0.0001	0.0007
test ₂	0.0004	0.0736	0.0001	0.0045	0.0002	0.0369	0.0003	0.0591
test ₃	0.0002	0.0371	0.0001	0.0159	0.0007	0.1131	0.0001	0.0039
test ₄	0.0110	2.2850	0.0010	0.0820	0.0050	0.9320	0.0050	0.9030
test ₅	0.0110	2.2910	0.0010	0.2840	0.0060	0.2450	0.0030	0.6400
test ₆	0.0070	1.4090	0.0010	0.1470	0.0010	0.2960	0.0040	0.7460
test ₇	0.0170	3.4690	0.0020	0.4060	0.0070	0.1320	0.0070	0.1469
test ₈	0.0190	3.8890	0.0010	0.1870	0.0010	0.1880	0.0030	0.6540

convergence times of the SCARA robot's state variables to the associated setpoints, and (v) Table V which provides information about the % distribution of the total consumed power in the actuators of the SCARA robot.

The proposed nonlinear optimal control method is of global (and not local) stability properties. This is explicitly proven through Lyapunov stability analysis. The article's Lyapunov stability proof makes use of the tracking error dynamics of the initial nonlinear system. The computed control inputs are applied to the initial nonlinear model of the 4-DOF SCARA robotic manipulator and not to its linear approximation. It is ensured that the linearization error due to truncation of higher-order terms in the Taylor-series expansion remains small because the linearization process is performed at each sampling period around the present value of the SCARA robot's state vector and not at a point on the desirable trajectory. By taking the span between the linearization point and the system's state vector at each sampling period to be small, one concludes that the model which is obtained from linearization describes with precision

	$T_s x_1$	$T_s x_2$	$T_s x_3$	$T_s x_4$	$T_s x_5$	$T_s x_6$	$T_s x_7$	$T_s x_8$
test ₁	3.5	3.0	4.5	3.5	3.5	3.6	3.5	3.0
test ₂	2.5	3.0	3.5	3.5	2.5	3.5	0.5	0.5
test ₃	3.0	3.0	3.5	3.5	3.0	2.0	3.5	3.5
test ₄	0.5	2.0	3.0	3.5	0.5	0.5	0.5	2.5
test ₅	2.5	3.0	3.0	2.5	1.0	2.0	3.5	3.5
test ₆	2.0	2.5	2.5	3.0	0.5	0.5	2.0	2.5
test ₇	2.5	2.5	1.0	1.5	2.5	3.5	2.5	2.5
test ₈	2.5	2.5	3.0	2.5	1.0	1.5	1.0	2.5

Table IV. Nonlinear optimal control – Convergence time (sec) for the SCARA robot's state variables.

Table V. Nonlinear optimal control -- Distribution of power % in actuators.

	$P u_1$	$P u_2$	$P u_3$	$P u_4$
test ₁	18.41	29.47	43.90	8.22
test ₂	12.86	32.74	48.14	6.26
test ₃	6.67	14.06	78.39	0.88
test ₄	2.55	45.68	50.11	1.76
test ₅	3.79	19.92	74.56	1.73
test ₆	8.01	32.65	53.84	3.50
test ₇	11.78	15.43	72.61	0.18
test ₈	6.17	52.03	40.77	1.03

the initial nonlinear dynamics of the robot. This is also proven in detail through Eqs. (18)–(20) which appear in subsection 3.1 of the article.

External disturbances are taken into account in the design of the article's nonlinear optimal (Hinfinity) controller through the disturbance inputs gain matrix L which appears in the method's algebraic Riccati equation (Eqs. (82) and (90)) as well as in the equation about the tracking error's dynamics (Eq. (84)). As explained in the end of subsection 4.3, the worst possible disturbance that the nonlinear optimal control method can sustain is given by $\tilde{d} = \frac{1}{\rho^2} L^T Pe$; therefore, it is dependent on the attenuation coefficient ρ and the disturbance inputs gain matrix L. Ideally, to achieve high disturbance rejection capability, one should assign small values to ρ and large values to L. However, practically this can result into a Riccati equation which may no longer be solvable. Therefore, there is a trade-off between those values of ρ and L that give high disturbance rejection capability, and the values of these parameters which ensure a solution for the method's Riccati equation.

7.2. Results on flatness-based control in successive loops for the 4-DOF SCARA robot

Results about the tracking accuracy and the speed of convergence to setpoints of the successive-loops flatness-based control method, in the case of the 4-DOF SCARA robotic manipulator, are shown in Figs. 21–36. It can be noticed that under this control scheme one achieves fast and precise tracking of reference setpoints for all state variables of the robotic system. It is noteworthy that through the stages of this method one solves also the setpoints definition problem for all state variables of the redundant robotic manipulator. Actually, the selection of setpoints for the state vector $z_{1,4} = [x_1, x_3, x_5, x_7]^T$ is unconstrained. On the other side by defining state vector $z_{5,8} = [x_2, x_4, x_6, x_8]^T$ as virtual control input for the subsystem of $z_{1,4}$, one can find the setpoints for $z_{5,8}$ as functions of the setpoints for $z_{1,4}$. The speed of



Figure 21. Tracking of setpoint 1 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 22. Tracking of setpoint 1 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.

convergence of the state variables of the robotic system under flatness-based control implemented in successive loops is dependent on the selection of values for the diagonal gain matrices K_1 , K_2 of Eqs. (114) and (115). The variations of the Lyapunov function of the flatness-based control loop of the 4-DOF SCARA robotic manipulator are shown in Figs. 37 and 38.



Figure 23. Tracking of setpoint 2 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 24. Tracking of setpoint 2 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 25. Tracking of setpoint 3 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 26. Tracking of setpoint 3 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 27. Tracking of setpoint 4 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 28. Tracking of setpoint 4 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 29. Tracking of setpoint 5 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 30. Tracking of setpoint 5 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.

	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	\mathbf{RMSE}_{x_8}
test ₁	0.0068	0.0052	0.0068	0.0052	0.0067	0.0052	0.0135	0.0104
test ₂	0.1712	0.2543	0.1700	0.2549	0.0560	0.0852	0.2255	0.3403
test ₃	0.0624	0.0846	0.1683	0.2554	0.1896	0.2893	0.2781	0.0918
test ₄	0.0317	0.0457	0.0111	0.0128	0.0074	0.0085	0.0148	0.0170
test ₅	0.0156	0.0139	0.0050	0.0042	0.0096	0.0067	0.0050	0.0042
test ₆	0.0048	0.0103	0.0126	0.0191	0.0023	0.0093	0.0127	0.0191
test ₇	0.0249	0.0251	0.0074	0.0069	0.0103	0.0099	0.0127	0.0108
test ₈	0.0231	0.0196	0.0099	0.0080	0.0014	0.0013	0.0063	0.0112

Table VI. Flatness-based control in successive loops – Tracking RMSE $\times 10^{-3}$ for the SCARA robot in the disturbance-free case.



Figure 31. Tracking of setpoint 6 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.

To elaborate on the tracking performance and on the robustness of the proposed flatness-based control method in successive loops for the SCARA robot, the following tables are given: (i) Table VI which provides information about the accuracy of tracking of the reference setpoints by the state variables of the SCARA robot's state-space model, (ii) Table VII which provides information about the robustness of the control method to parametric changes in the model of the SCARA robot's dynamics (change $\Delta a\%$ in the mass m_2 of the second link), (iii) Table VIII which provides information about the precision in state variables' estimation that is achieved by the H-infinity Kalman filter, (iv) Table IX which provides the approximate convergence times of the SCARA robot's state variables to the associated setpoints, and (v) Table X which provides information about the % distribution of the total consumed power in the actuators of the SCARA robot.



Figure 32. Tracking of setpoint 6 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 33. Tracking of setpoint 7 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.

$\Delta a\%$	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	\mathbf{RMSE}_{x_8}
0%	0.0624	0.0846	0.1683	0.2354	0.1898	0.2893	0.2381	0.0918
10%	0.0656	0.0915	0.1786	0.2762	0.2015	0.3131	0.2813	0.0994
20%	0.0690	0.0987	0.1891	0.2980	0.2136	0.3379	0.2847	0.1074
30%	0.0723	0.1062	0.1998	0.3208	0.2259	0.3637	0.2982	0.1157
40%	0.0757	0.1139	0.2100	0.3443	0.2383	0.3903	0.2920	0.1243
50%	0.0790	0.1219	0.2215	0.3686	0.2508	0.4179	0.2960	0.1332
60%	0.0824	0.1300	0.2326	0.3937	0.2635	0.4463	0.3003	0.1423

Table VII. Flatness-based control in successive loops – Tracking RMSE $\times 10^{-3}$ for the SCARA robot in the case of disturbances.

Table VIII. Flatness-based control in successive loops $-RMSE \cdot 10^{-5}$ for the estimation performed by the H-infinity KF.

	\mathbf{RMSE}_{x_1}	\mathbf{RMSE}_{x_2}	\mathbf{RMSE}_{x_3}	\mathbf{RMSE}_{x_4}	\mathbf{RMSE}_{x_5}	\mathbf{RMSE}_{x_6}	\mathbf{RMSE}_{x_7}	\mathbf{RMSE}_{x_8}
test ₁	0.0001	0.0099	0.0001	0.0005	0.0001	0.0060	0.0001	0.0103
test ₂	0.0022	0.4332	0.0001	0.0112	0.0004	0.0832	0.0020	0.3930
test ₃	0.0012	0.2334	0.0002	0.0438	0.0014	0.2858	0.0001	0.0289
test ₄	0.0100	2.0980	0.0010	0.0820	0.0040	0.8490	0.0050	0.8990
test ₅	0.0110	2.2510	0.0010	0.2760	0.0060	1.1870	0.0030	0.6440
test ₆	0.0070	1.3000	0.0010	0.1320	0.0020	0.3020	0.0040	0.7660
test ₇	0.0170	3.4010	0.0020	0.3970	0.0060	1.2550	0.0070	1.4770
test ₈	0.0190	3.8110	0.0010	0.1790	0.0010	0.2150	0.0010	0.6560

Table IX. Flatness-based control in successive loops – Convergence time (sec) for the SCARA robot's state variables.

	$T_s x_1$	$T_s x_2$	$T_s x_3$	$T_s x_4$	$T_s x_5$	$T_s x_6$	$T_s x_7$	$T_s x_8$
test ₁	4.5	5.0	6.0	4.0	4.0	5.0	4.0	4.5
test ₂	3.0	4.5	4.5	5.0	4.0	6.0	5.5	4.0
test ₃	4.0	5.5	4.0	5.0	4.0	4.0	4.0	5.0
test ₄	0.5	2.0	2.5	3.5	4.0	4.0	0.5	2.0
test ₅	2.5	4.5	3.5	3.5	2.0	2.5	3.5	3.5
test ₆	2.0	2.5	2.0	2.5	0.5	2.0	2.0	3.0
test ₇	2.5	4.0	0.5	2.0	3.5	4.0	2.5	3.5
test ₈	3.0	4.0	3.0	4.0	1.0	2.0	2.0	2.0

Table X. Flatness-based control in successive loops – Distribution of power % in actuators.

	$P u_1$	$P u_2$	$P u_3$	$P u_4$
test ₁	7.53	13.41	78.99	0.07
test ₂	5.70	15.41	78.84	0.06
test ₃	2.42	5.42	92.14	0.02
test ₄	2.28	43.50	54.01	0.21
test ₅	4.53	11.97	83.42	0.08
test ₆	6.03	20.67	73.18	0.12
test ₇	32.74	9.14	58.06	0.06
test ₈	2.87	14.16	83.39	0.16



Figure 34. Tracking of setpoint 7 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.



Figure 35. Tracking of setpoint 8 for the SCARA robot under flatness-based control in successive loops (a) convergence of state variables x_1 to x_4 to their reference setpoints (red line: setpoint, blue line: real value, green line: estimated value) and (b) convergence of state variables x_5 to x_8 to their reference setpoints.



Figure 36. Tracking of setpoint 8 for the SCARA robot under flatness-based control in successive loops (a) control inputs u_1 , u_2 applied to the robot and (b) tracking error variables e_1 , e_3 , e_5 , and e_7 of the SCARA robot.

8. Conclusions

SCARA-type robots are widely applied in several industrial tasks. To improve their accuracy, and speed in tasks' execution as well as to reduce the cost of their functioning, elaborated control algorithms have to be used about them. In the present article, a novel nonlinear optimal control approach has been used for the dynamic model of the 4-DOF SCARA robot with three revolute joints and one prismatic joint. At a first stage, the dynamic model of the SCARA robot undergoes approximate linearization with first-order Taylor series expansion and through the computation of the associated Jacobian matrices. The linearization point is updated at each sampling instance and is defined by the present value of the system's state vector and by the last sampled value of the control inputs vector.

At a second stage, a stabilizing H-infinity feedback controller is designed. The H-infinity controller achieves solution of the optimal control problem for the model of the SCARA robot under model uncertainty and external perturbations. The H-infinity controller represents a min-max differential game which takes place between (i) the control inputs which try to minimize a quadratic cost function of the state vector's tracking error and (ii) the model imprecision and the external perturbation terms which try to maximize this cost function. To compute the stabilizing feedback gains of the H-infinity controller, an algebraic Riccati equation had to be repetitively solved at each time-step of the control algorithm. The global stability properties of the control scheme have been proven through Lyapunov analysis. First, it has been demonstrated that the control method satisfies the H-infinity tracking performance criterion, while under moderate conditions it has been proven that the control loop is globally asymptotically stable. Finally, to implement state estimation-based control, the H-infinity Kalman filter has been used as a robust state estimator. The nonlinear optimal control approach retains the advantages of the standard linear optimal control, that is, fast and accurate tracking of reference setpoints under moderate variations of the control inputs. Finally, the nonlinear optimal control method has been tested against flatness-based control implemented in successive loops.





Lyapunov function for setpoint 4

Figure 37. Lyapunov functions for flatness-based control in successive loops of the 4-DOF SCARA robotic manipulator when tracking setpoints 1–4.



Figure 38. Lyapunov functions for flatness-based control in successive loops of the 4-DOF SCARA robotic manipulator when tracking setpoints 5–8.

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